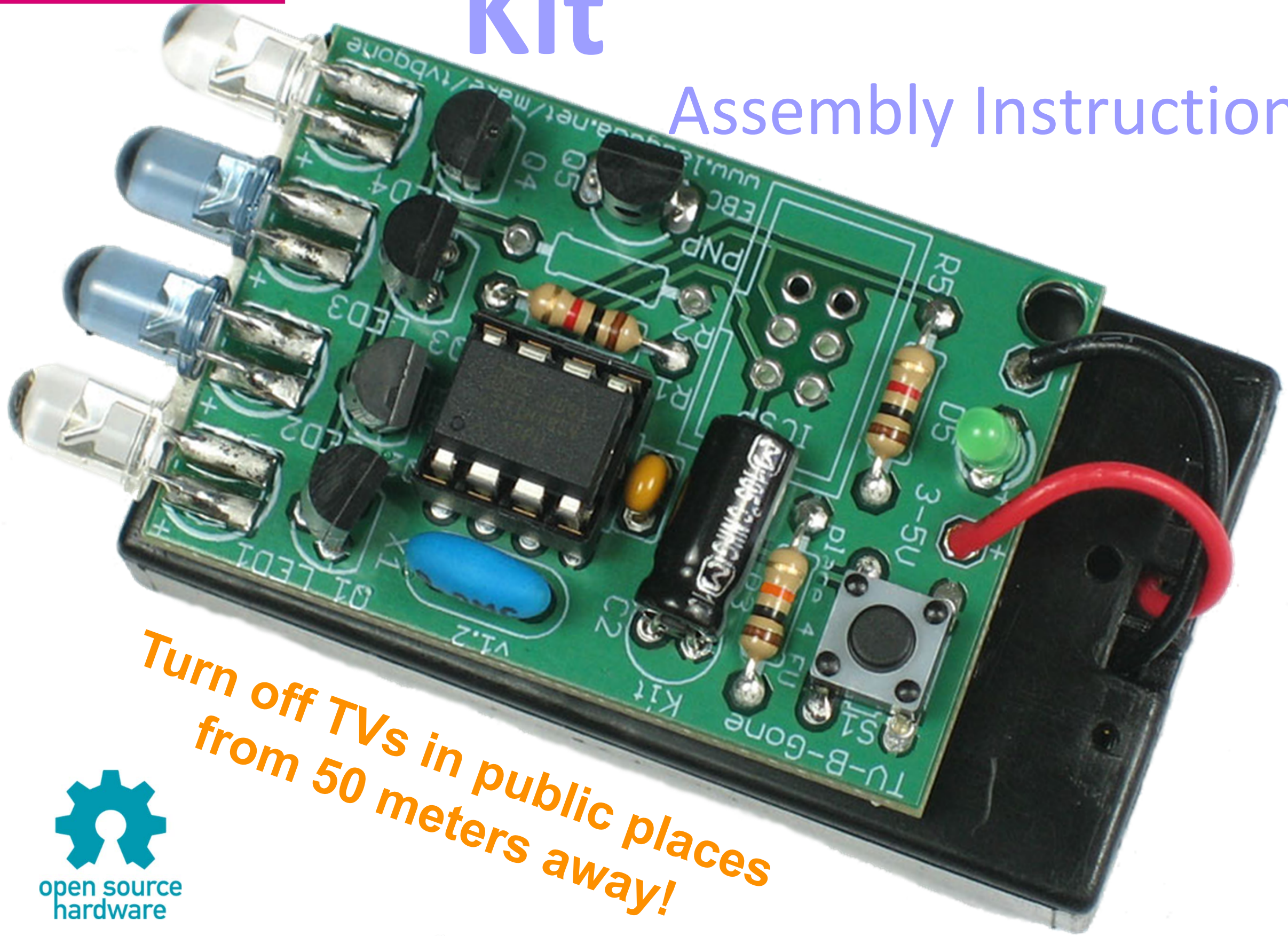


# Kit

## Assembly Instructions

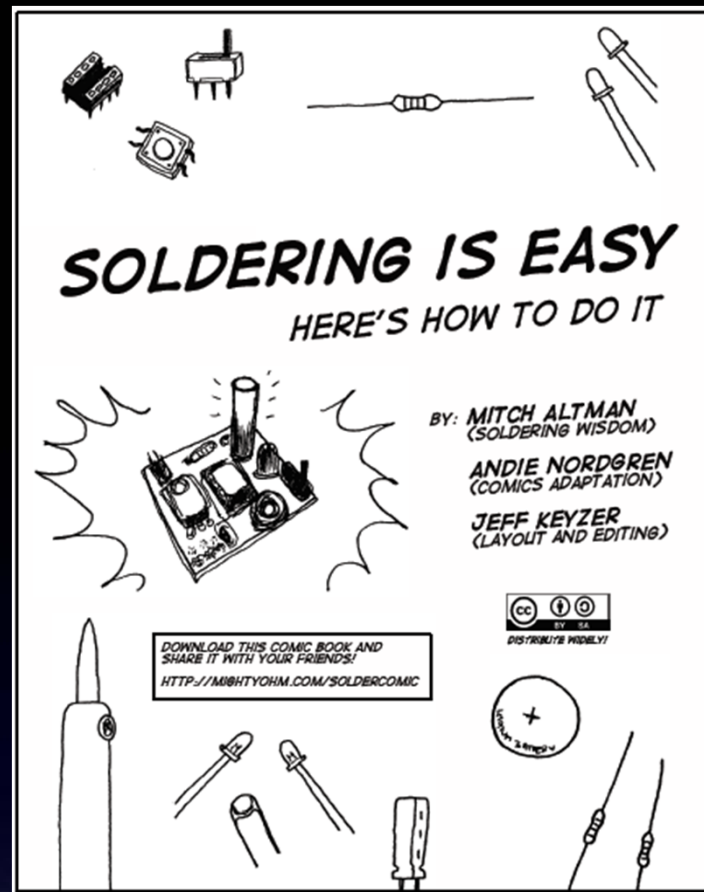


Turn off TVs in public places  
from 50 meters away!





# Learn To Solder



The following photos will show you how to solder.

But feel free to download the “Soldering Is Easy” comic book for free!

(In many different languages.)

download for free at:  
<http://mightyohm.com/soldercomic>



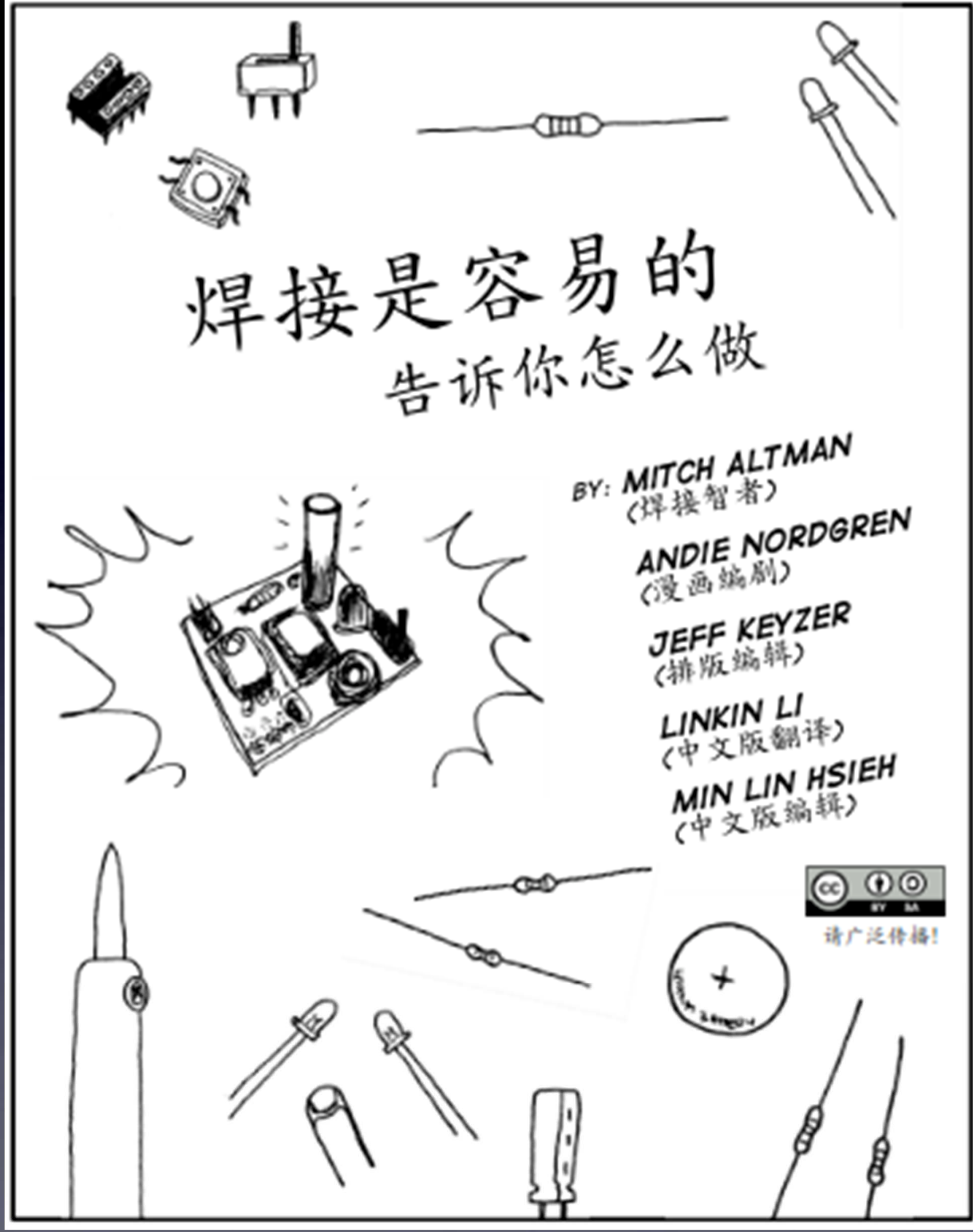
# Learn To Solder



download for free at:  
<http://mightyohm.com/soldercomic>  
(In many different languages.)



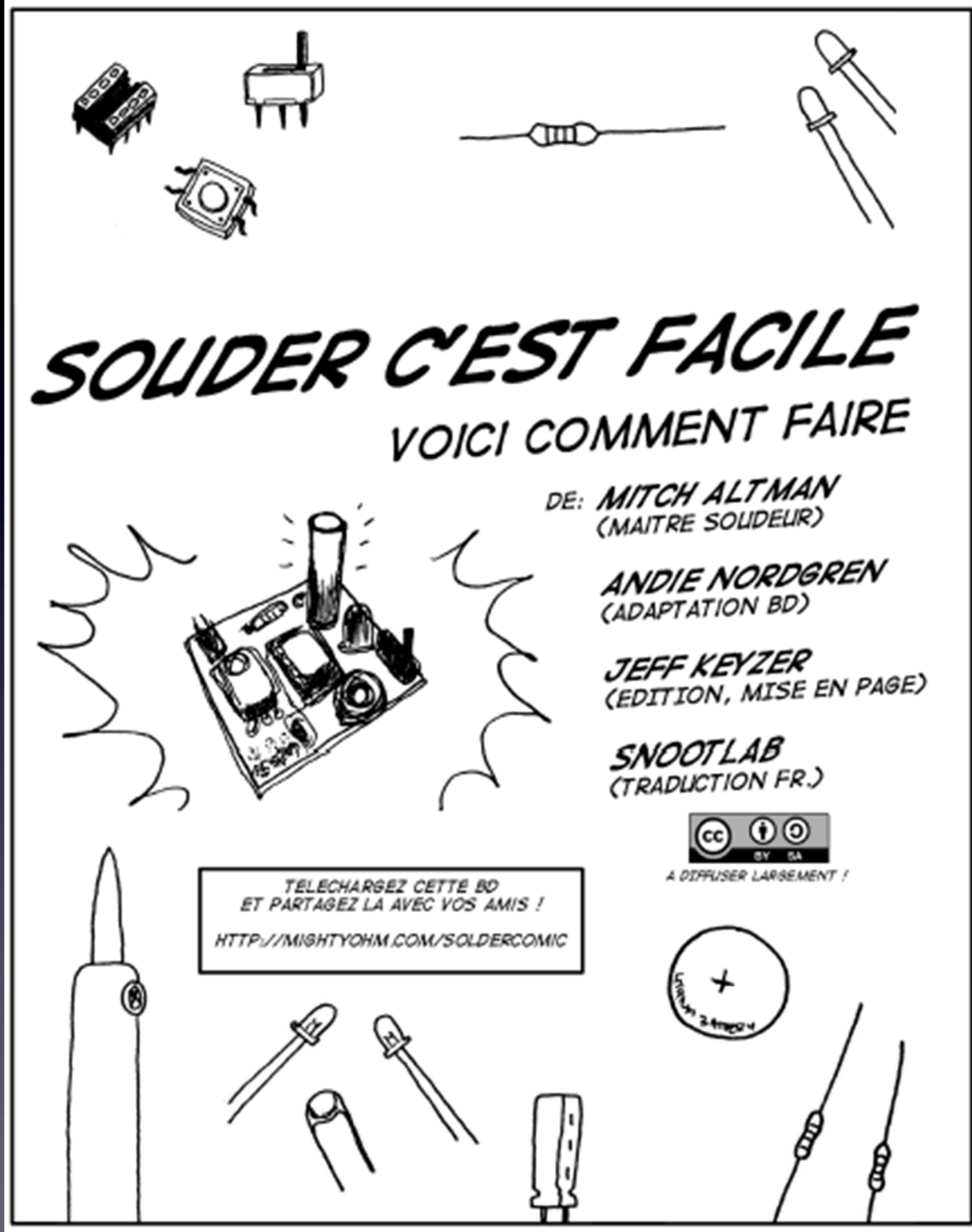
# Learn To Solder



download for free at:  
<http://mightyohm.com/soldercomic>  
(In many different languages.)



# Learn To Solder



download for free at:  
<http://mightyohm.com/soldercomic>  
(In many different languages.)



# Learn To Solder



download for free at:  
<http://mightyohm.com/soldercomic>  
(In many different languages.)

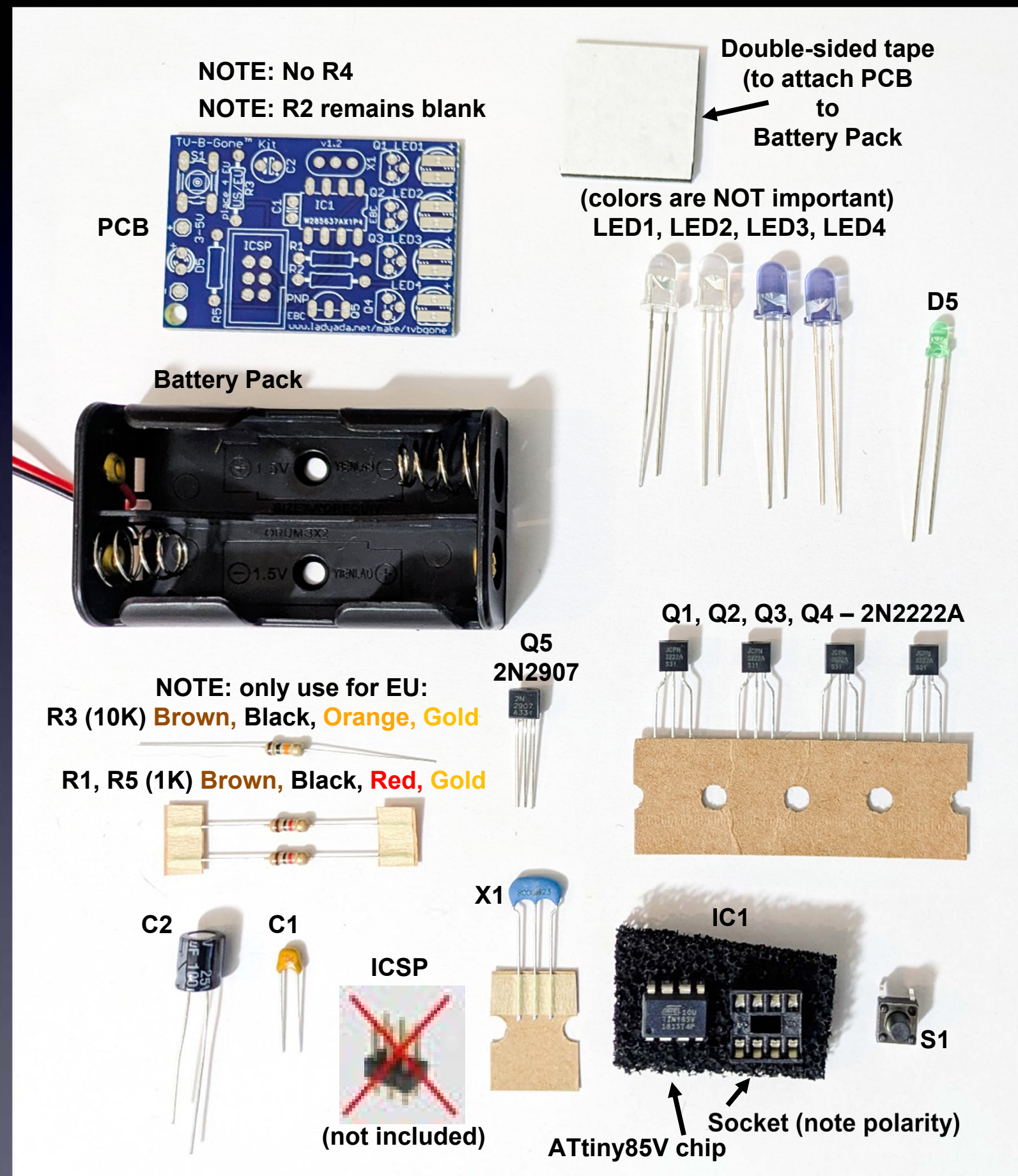


# Learn To Solder



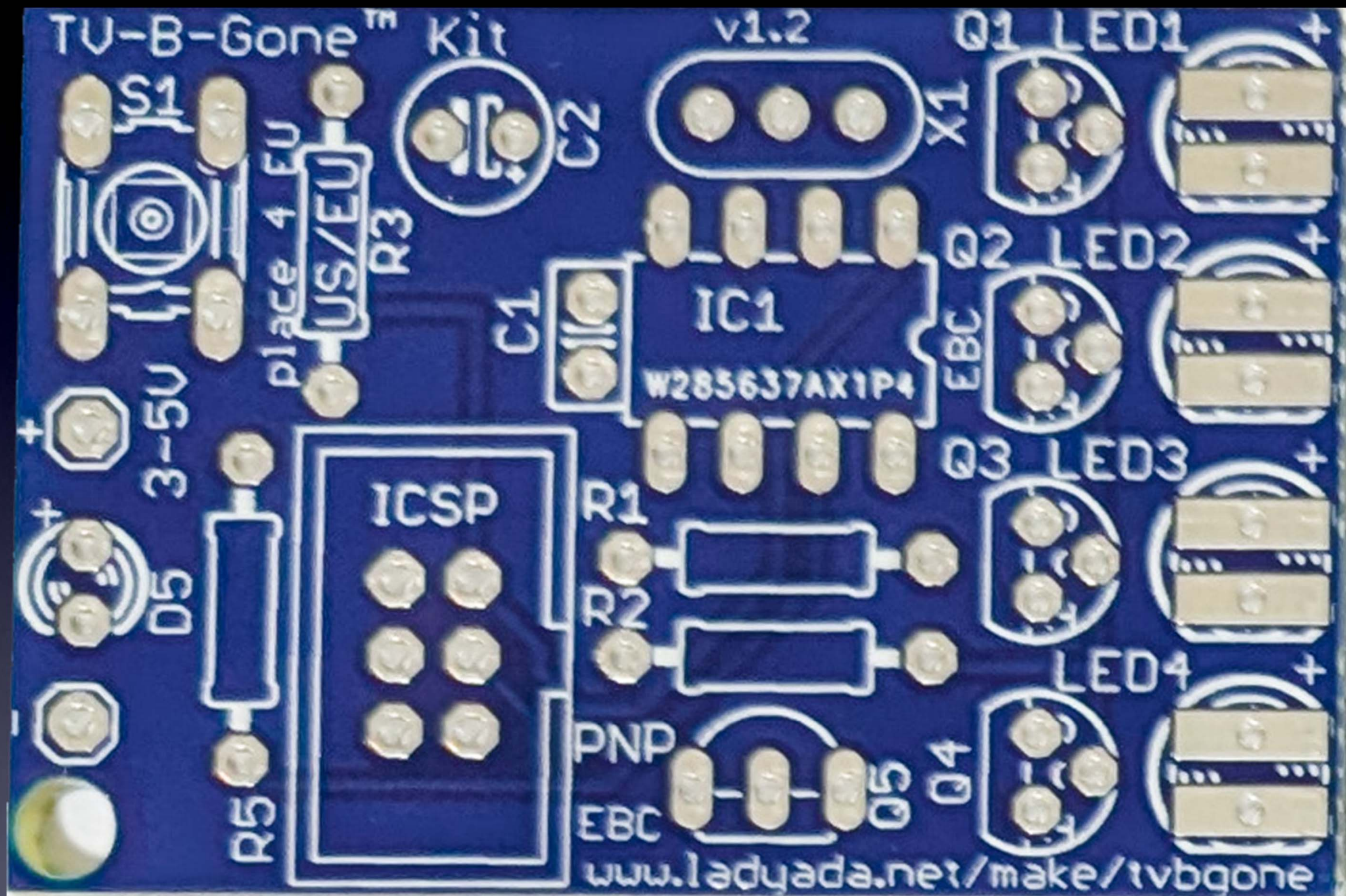
download for free at:  
<http://mightyohm.com/soldercomic>  
(In many different languages.)

# Parts



All of the parts





The board we'll solder the parts to





### The tools you'll need:

- soldering Iron (35W or less)
- solder (*more details coming*)
- soldering iron stand
- cellulose kitchen sponge (*not plastic!*)
- *small* wire cutter

**Note:**  
If you use **Lead-Free** solder  
it is very helpful  
to also have  
flux paste in a syringe  
And Isopropyl Alcohol





# 3 Resistors in the kit

**R3**

NOTE:

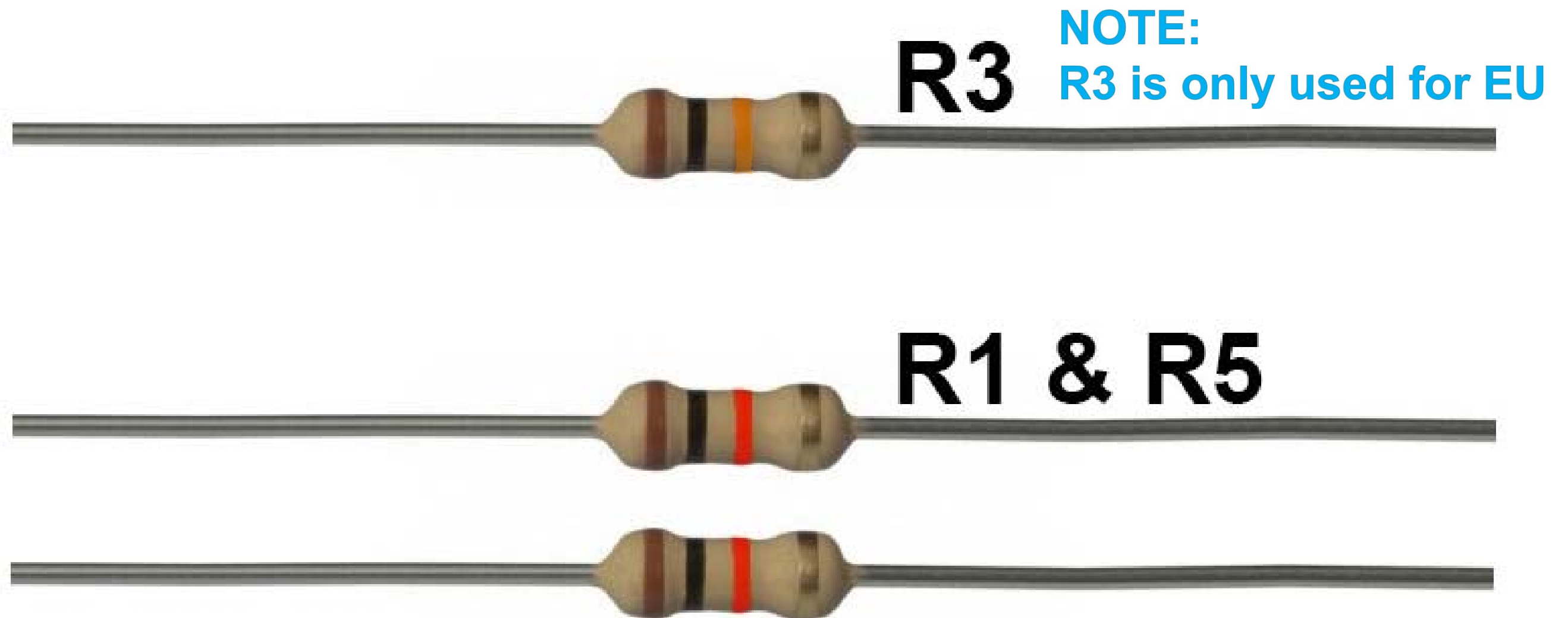
R3 is only used for EU

**Brown, Black, Orange**

**R1 & R5**

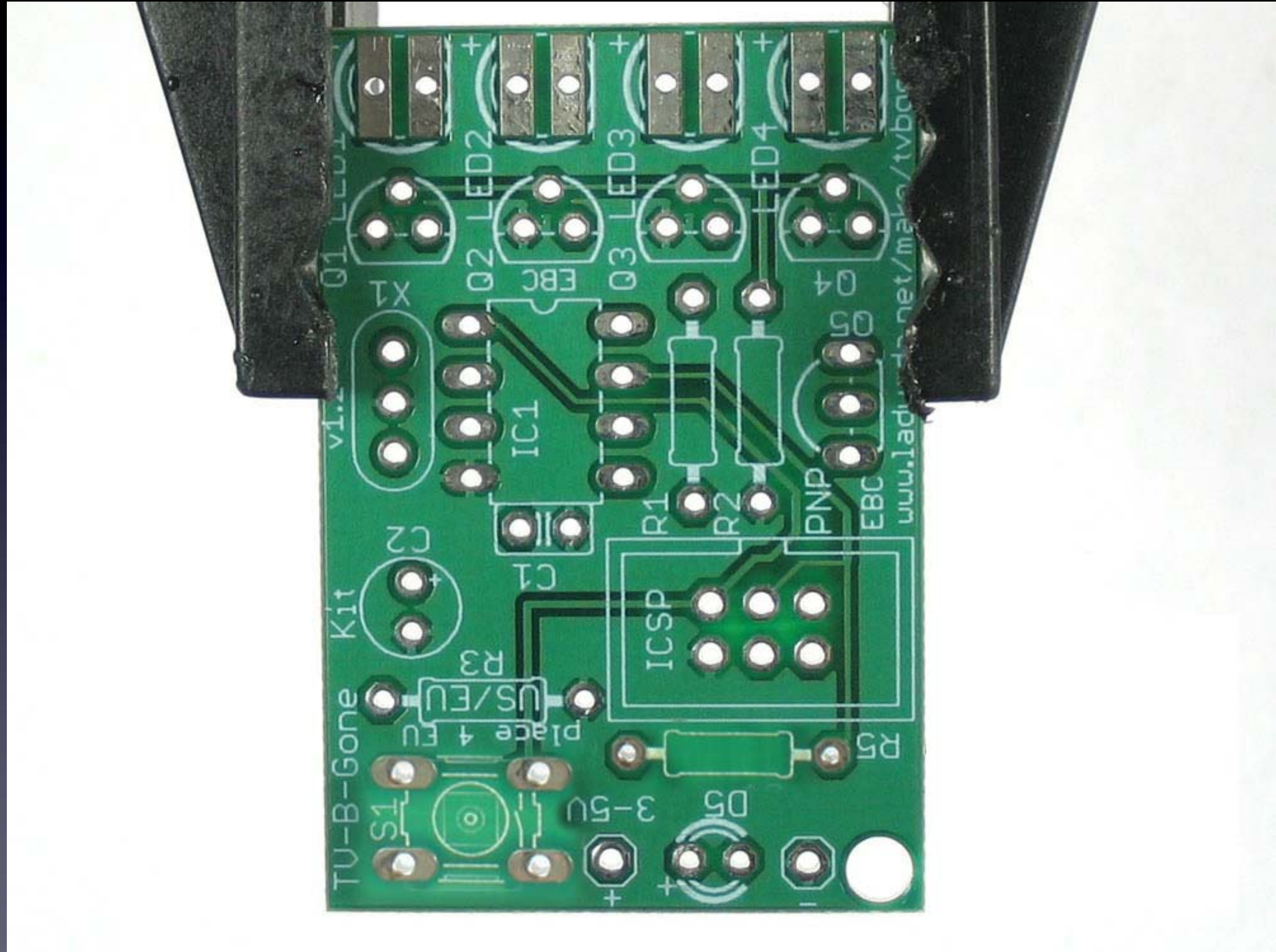
**Brown, Black, Red**

# Look at the shape of these parts



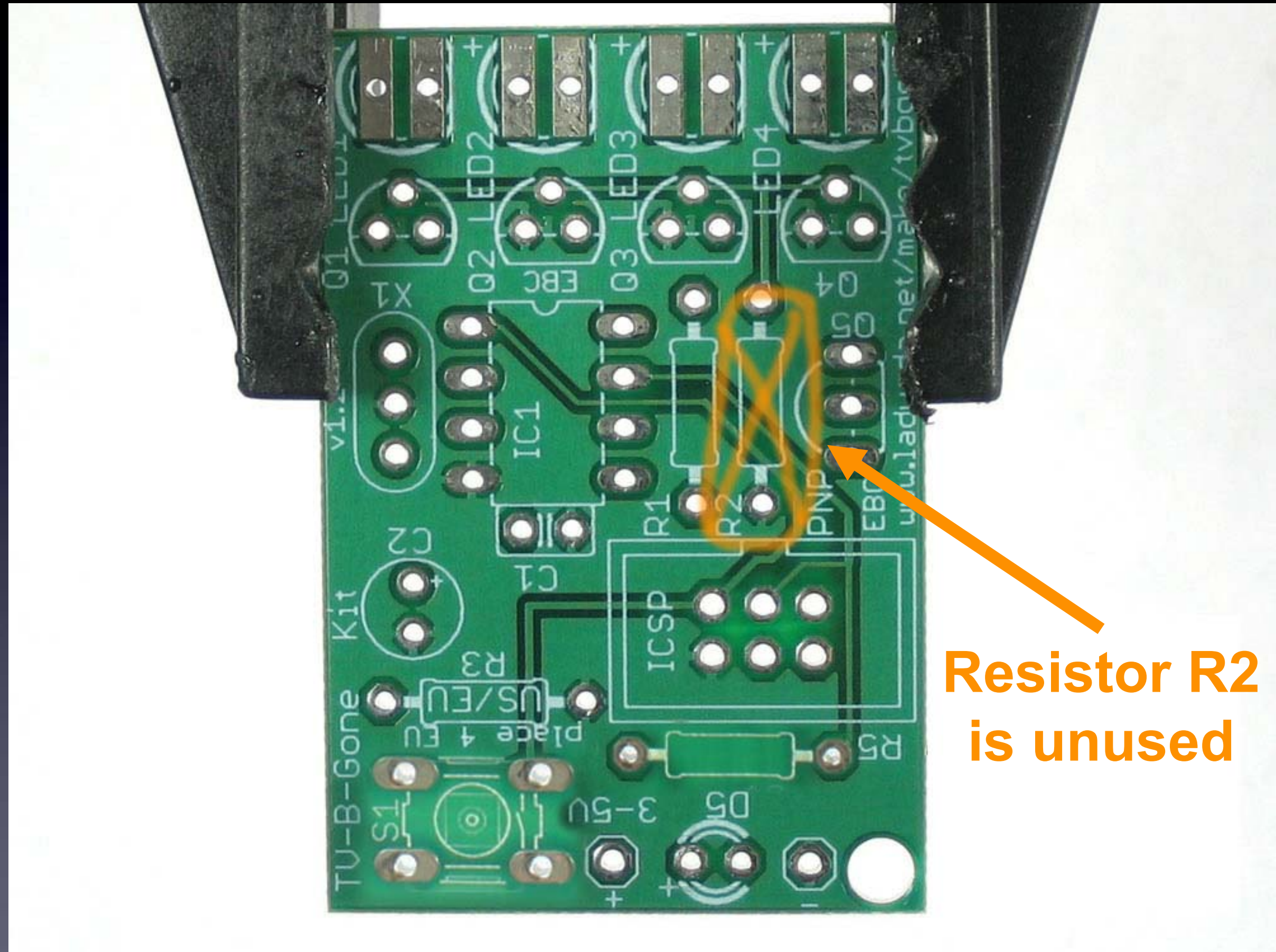


**See the same shapes on the PCB**





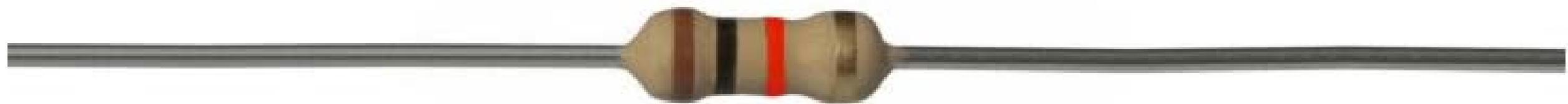
# Do NOT put anything in R2





# We will start with Resistors R1 & R5

**R1 & R5**



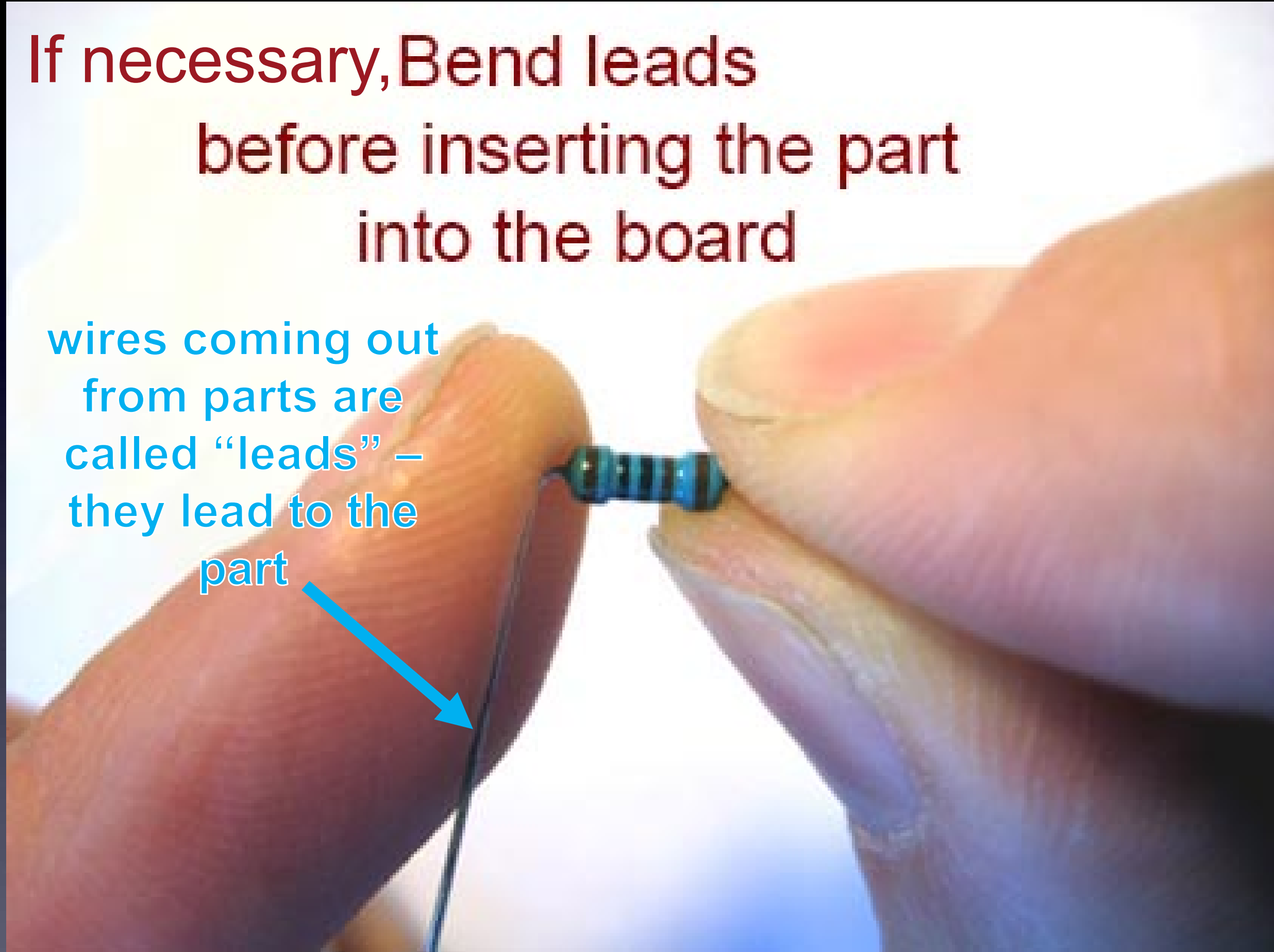
**1K Ohm: Brown, Black, Red**

NOTE: Do NOT use the ~~[ Brown, Black, Orange ]~~ resistor !

# Some parts, such as resistors, need their leads bent first

If necessary, Bend leads  
before inserting the part  
into the board

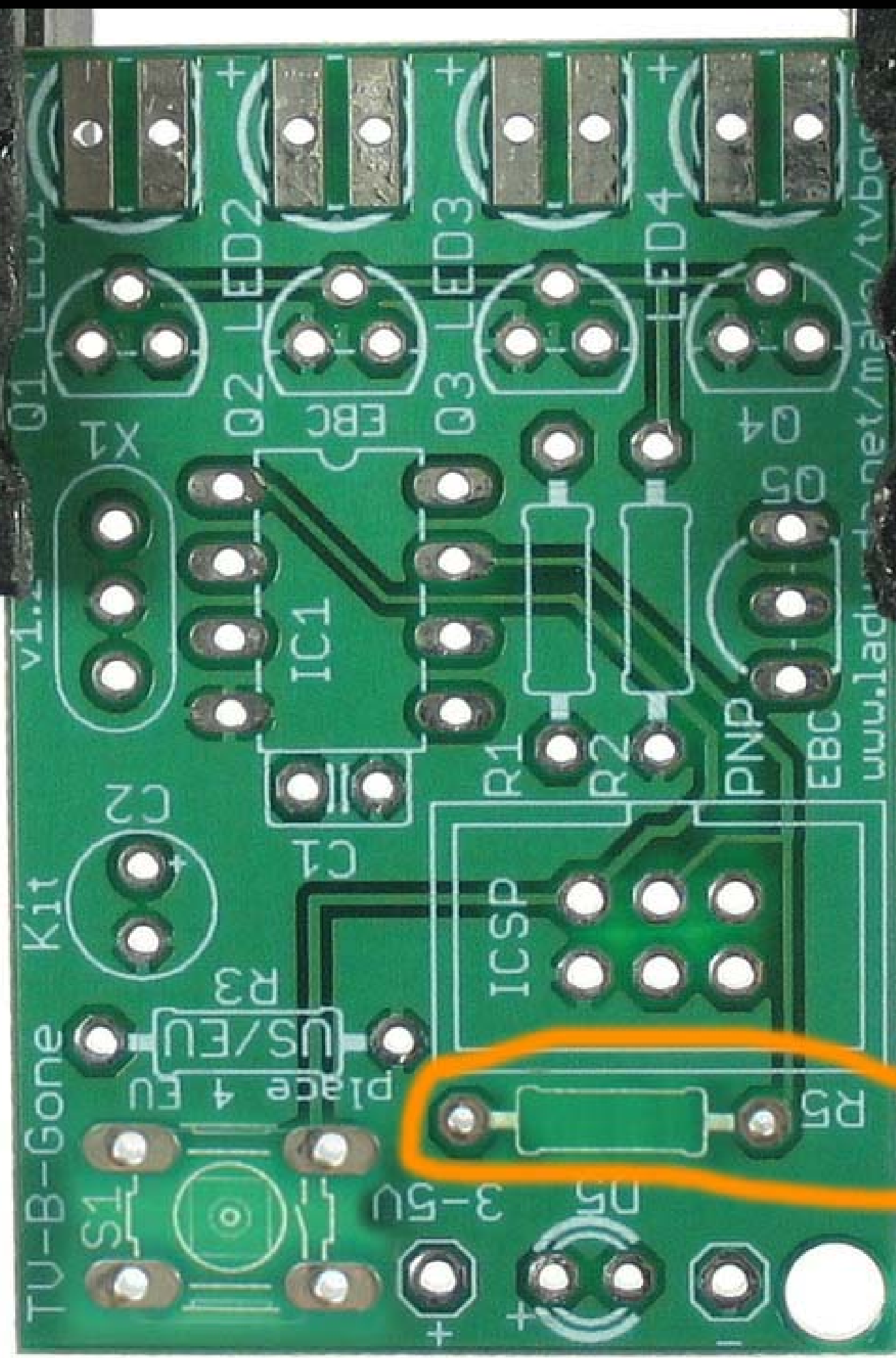
wires coming out  
from parts are  
called “leads” –  
they lead to the  
part





**R5 – this is how it will look before  
inserting it into the board**



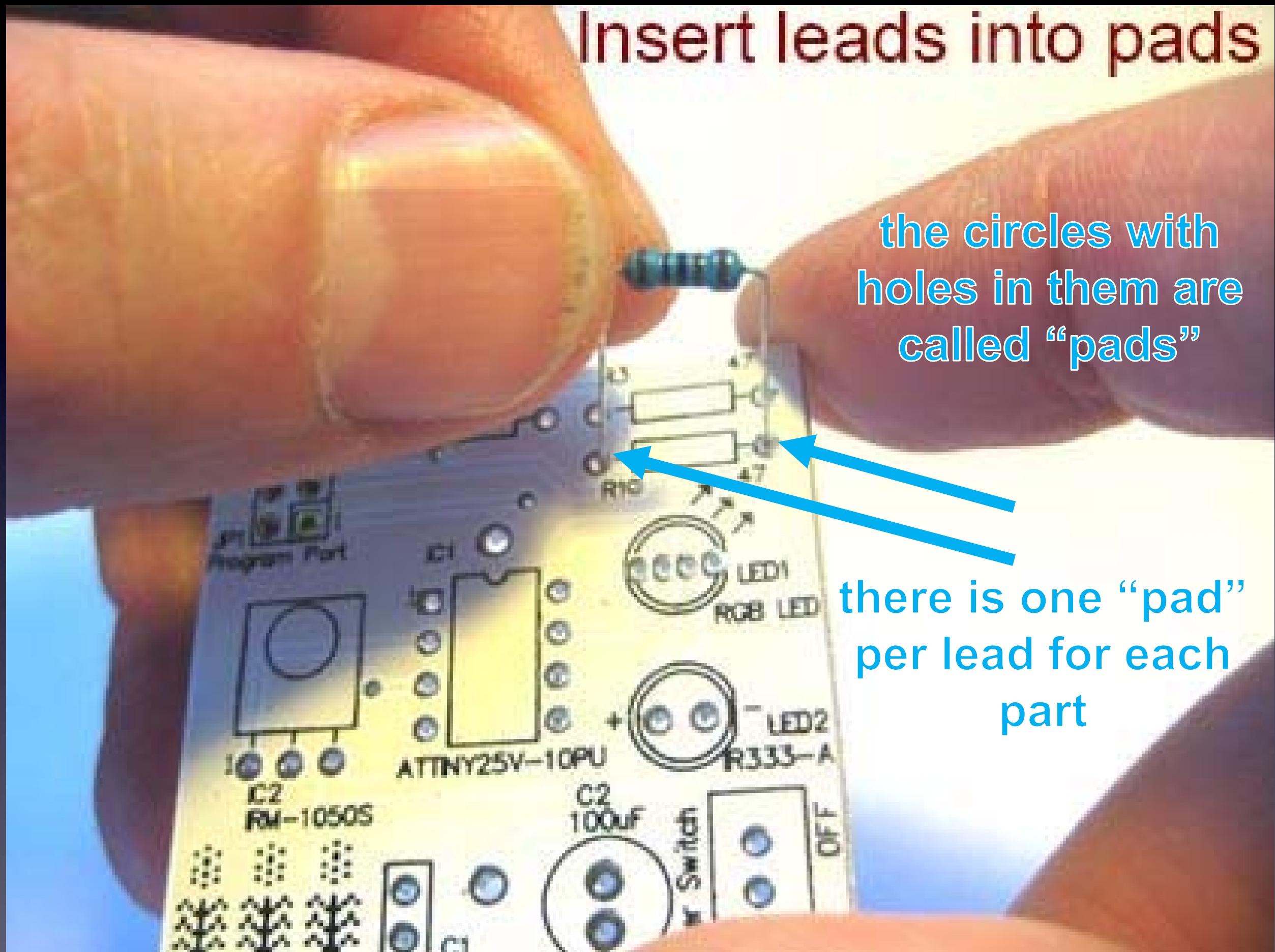


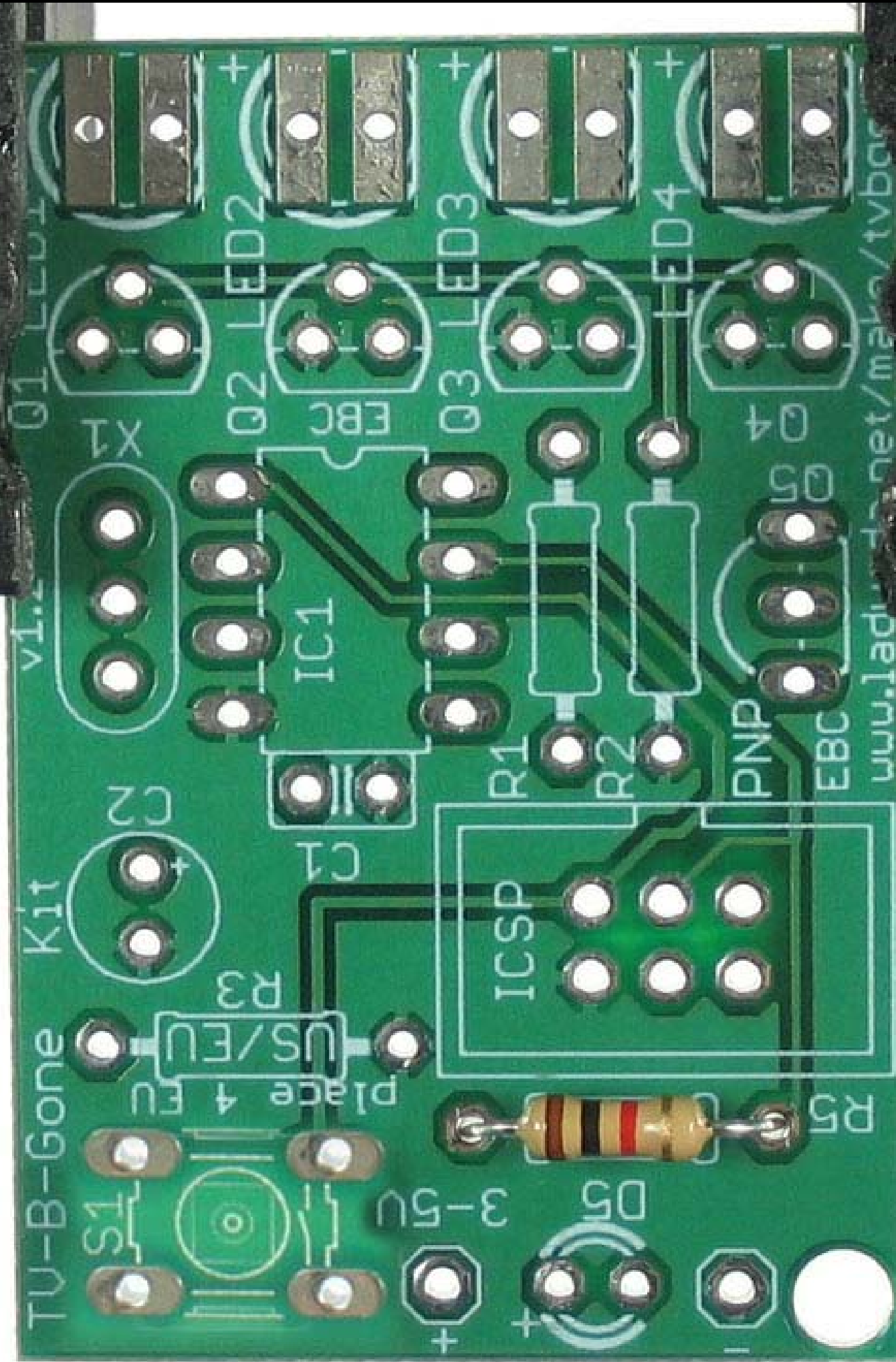
Resistor R5

Insert leads into pads

the circles with  
holes in them are  
called "pads"

there is one "pad"  
per lead for each  
part





**Resistor R5  
inserted**



**R5: leads inserted  
into their pads**



R5: board upside down



Bend leads  
half way out

(only half way) like a “V”

so that the part won't fall out while soldering it



R5: board upside down



Bend leads  
half way out

(only half way) like a “V”

**Ready to Solder !**



# How to hold a soldering iron

(Like a pencil – held from underneath)

**Important**



# The best kind of solder for DIY electronics:

*(Sn – Tin / Pb – Lead)*

**63/37 rosin core,**

**0.031" (0.8mm) diameter (or smaller)**

*(60/40 is also good)*

**Note:**

**Most**

***Lead-Free* solder**

**has poisonous fumes!**

# A good kind of solder for DIY electronics:

*This is the only good **Lead-Free** solder I have found!*  
*(after years of searching)*



**Kester**  
**K100LD Rosin**  
*(not "No Clean")*  
**0.031" diameter (0.8mm)**



# A good kind of solder for DIY electronics:

*This is the only good **Lead-Free** solder I have found!*  
(after years of searching)



Kester **K100LD Rosin** Solder  
0.031" diameter (0.8mm)

## Note:

If you use **Lead-Free** solder  
it is *helpful*  
to also have  
*flux paste* in a syringe  
*And Isopropyl Alcohol*



# Another good kind of solder for DIY electronics:

*This is another good **Lead-Free** solder I have found!*



**Duratool  
D01685 Rosin**

**0.7mm diameter**

*(as good as the  
Kester K100LD Rosin)*



# 3 Safety Tips...

# Safety Tip #1:

## Hot !!

(When you touch the tip,  
*you will* let go quickly every time!)

Safety Tip #2:

Soldering chemicals  
are toxic

But they easily wash off your hands  
with soap and water



Safety Tip #3:

*(coming soon)*

2 secrets  
to good soldering...

Secret #1:

Clean the tip!

(before every solder connection)

Bang (lightly) 3 times,

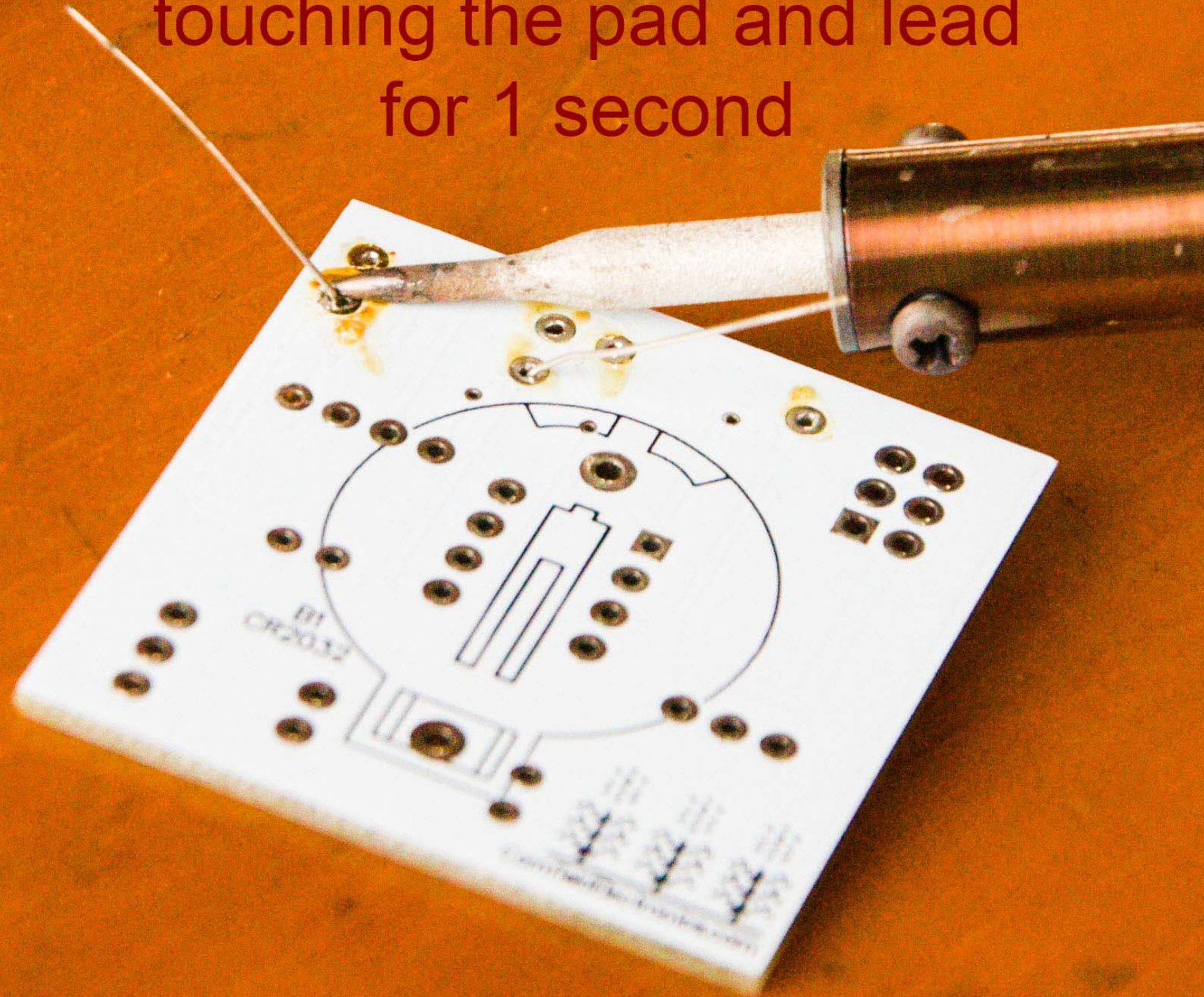
Swipe, Rotate, Swipe (on the sponge):

Keep the tip shiny silver!

knock solder off the tip

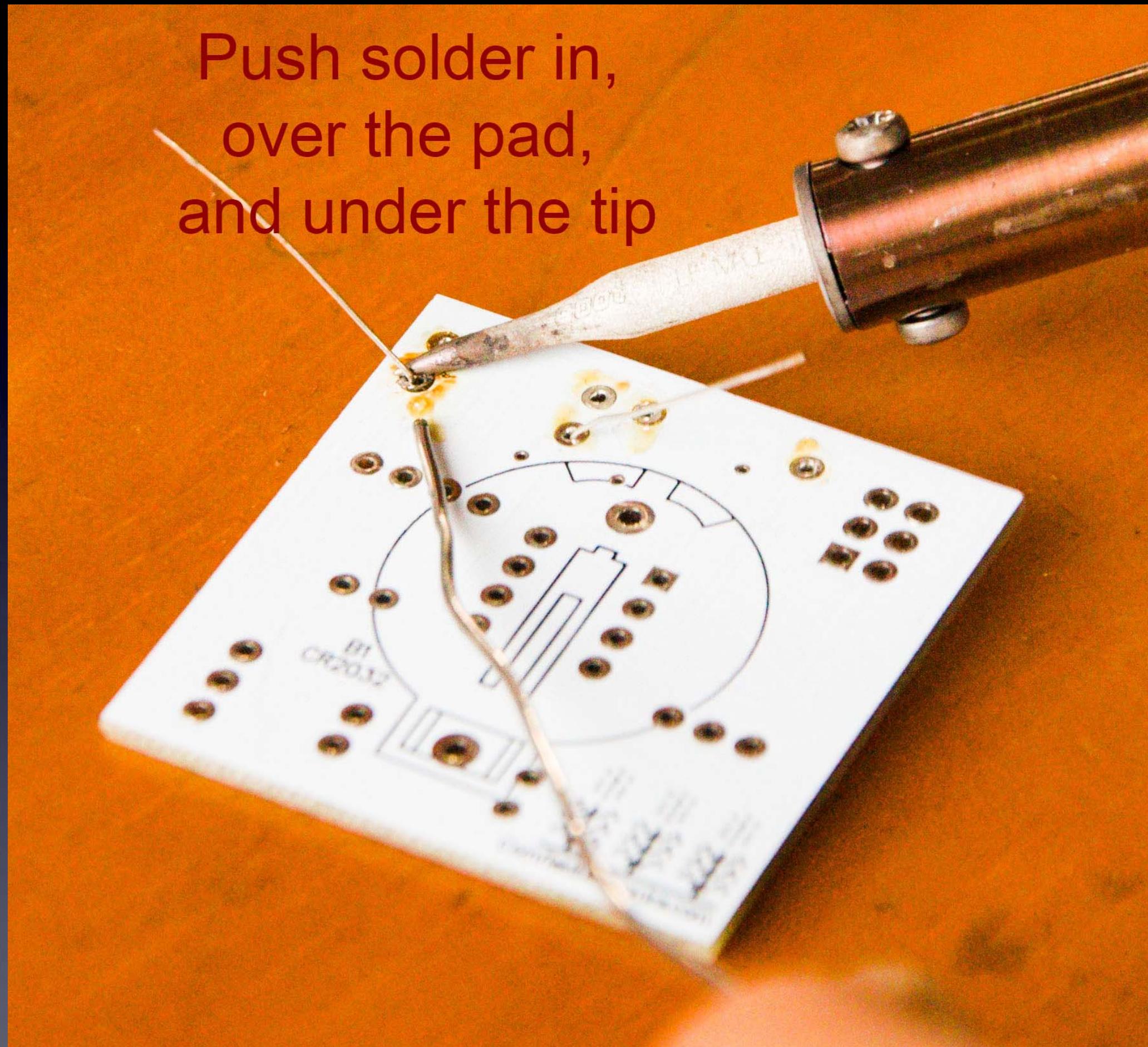


Lay clean tip across half of the pad,  
touching the pad and lead  
for 1 second





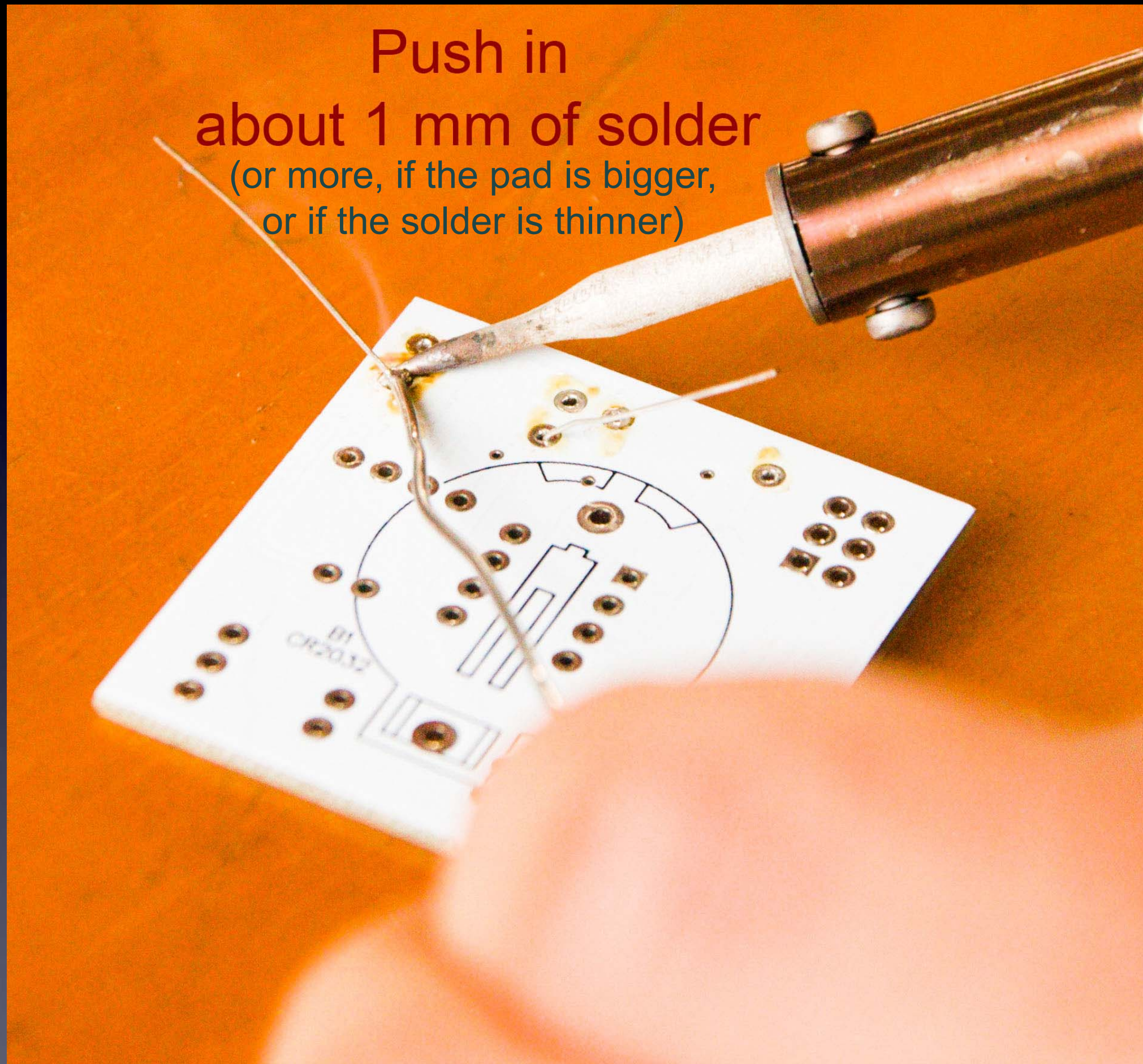
Do this quickly (slowly doesn't work well) – solder in & out in about 1 second



Make sure solder melts on the underside of the soldering iron tip  
(not the side or top of the soldering iron tip)!



Do this quickly (slowly doesn't work well) – solder in & out in about 1 second



Make sure solder melts on the underside of the soldering iron tip  
(not the side or top of the soldering iron tip)!





Pull solder away,  
***But*** keep holding soldering iron down  
for 1 more second !!

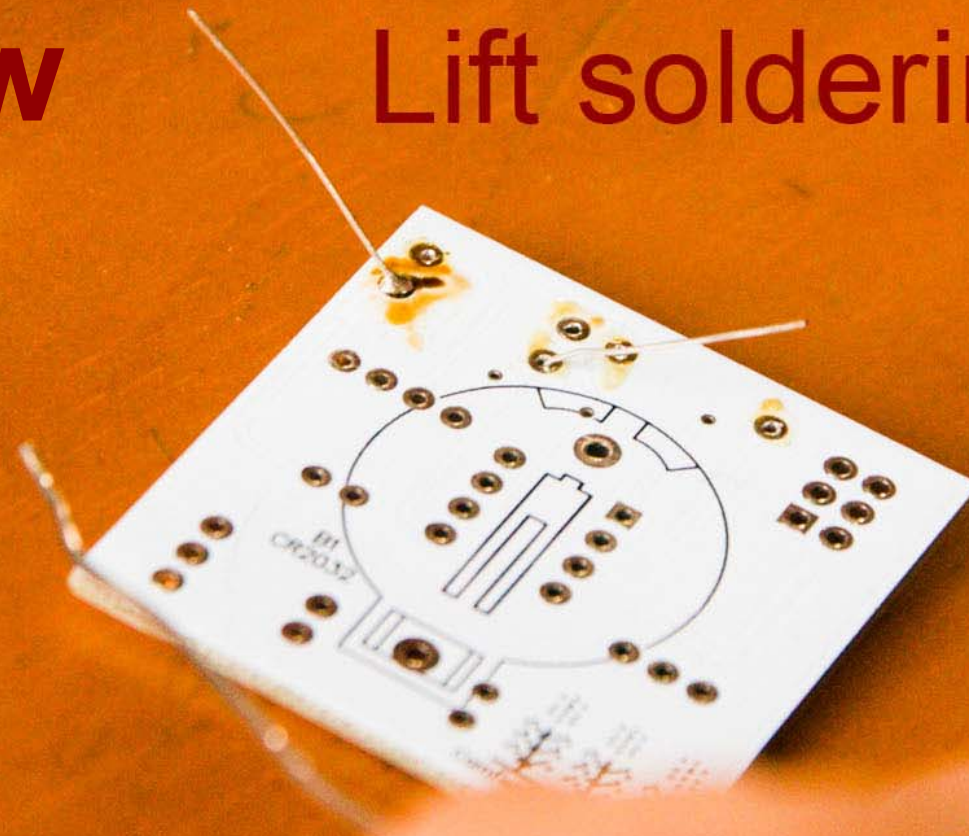
Secret #2:

Keep hot tip down  
1 second  
for solder to flow !!

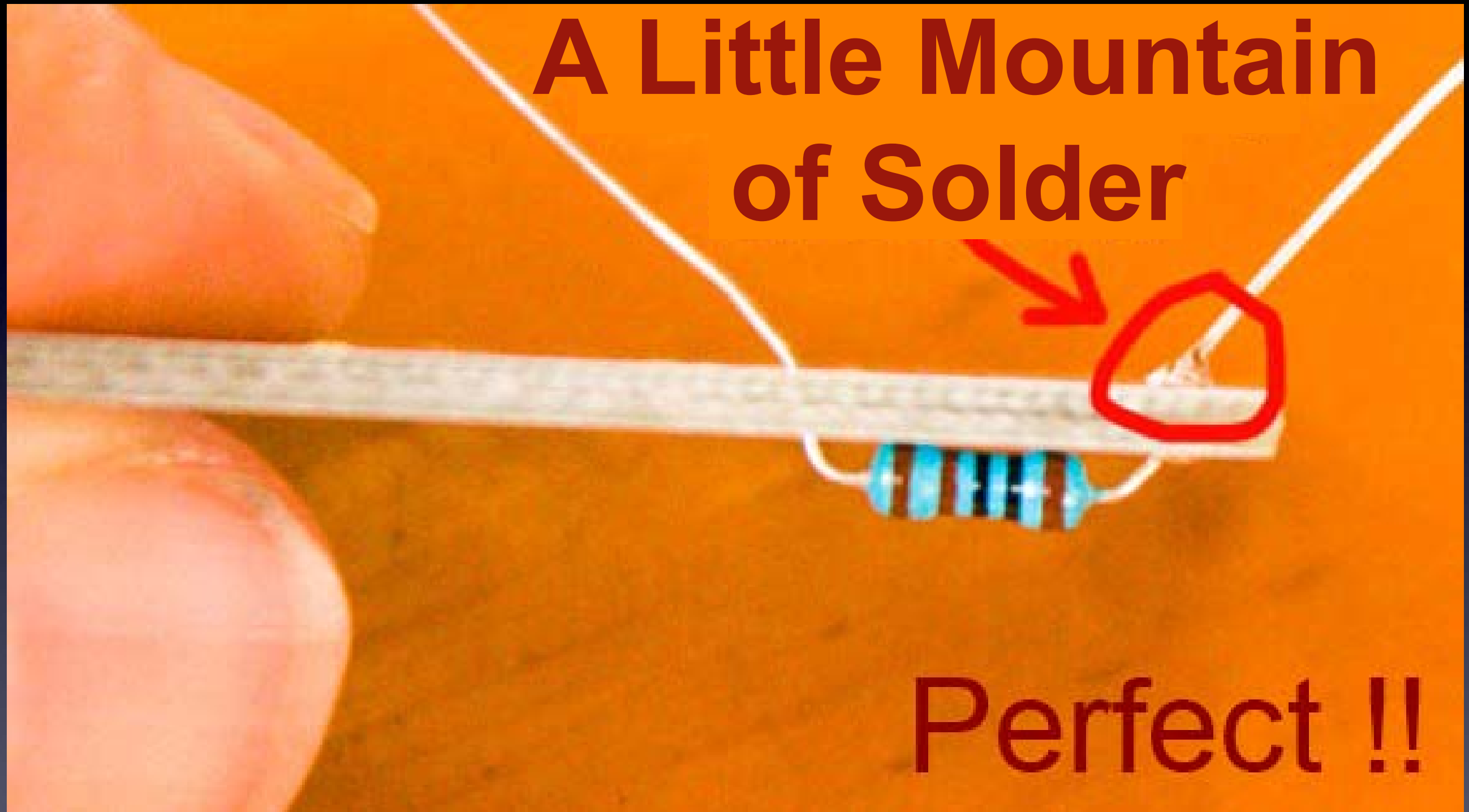


**Now**

**Lift soldering iron**







If you can see any of the pad, or the hole, you need more solder  
– so, just do all the steps again to make it perfect.

# The Rhythm !

is just as important as the preceding steps!

# The Rhythm !

and speed (about 1 second per step)





The Rhythm !

and speed (about 1 second per step)

Clean the tip



**The Rhythm !**  
and speed (about 1 second per step)



Tip **Down**

**The Rhythm !**  
and speed (about 1 second per step)



Solder **In**



**The Rhythm !**  
and speed (about 1 second per step)



Solder **Out**

**The Rhythm !**  
and speed (about 1 second per step)



***WAIT !***

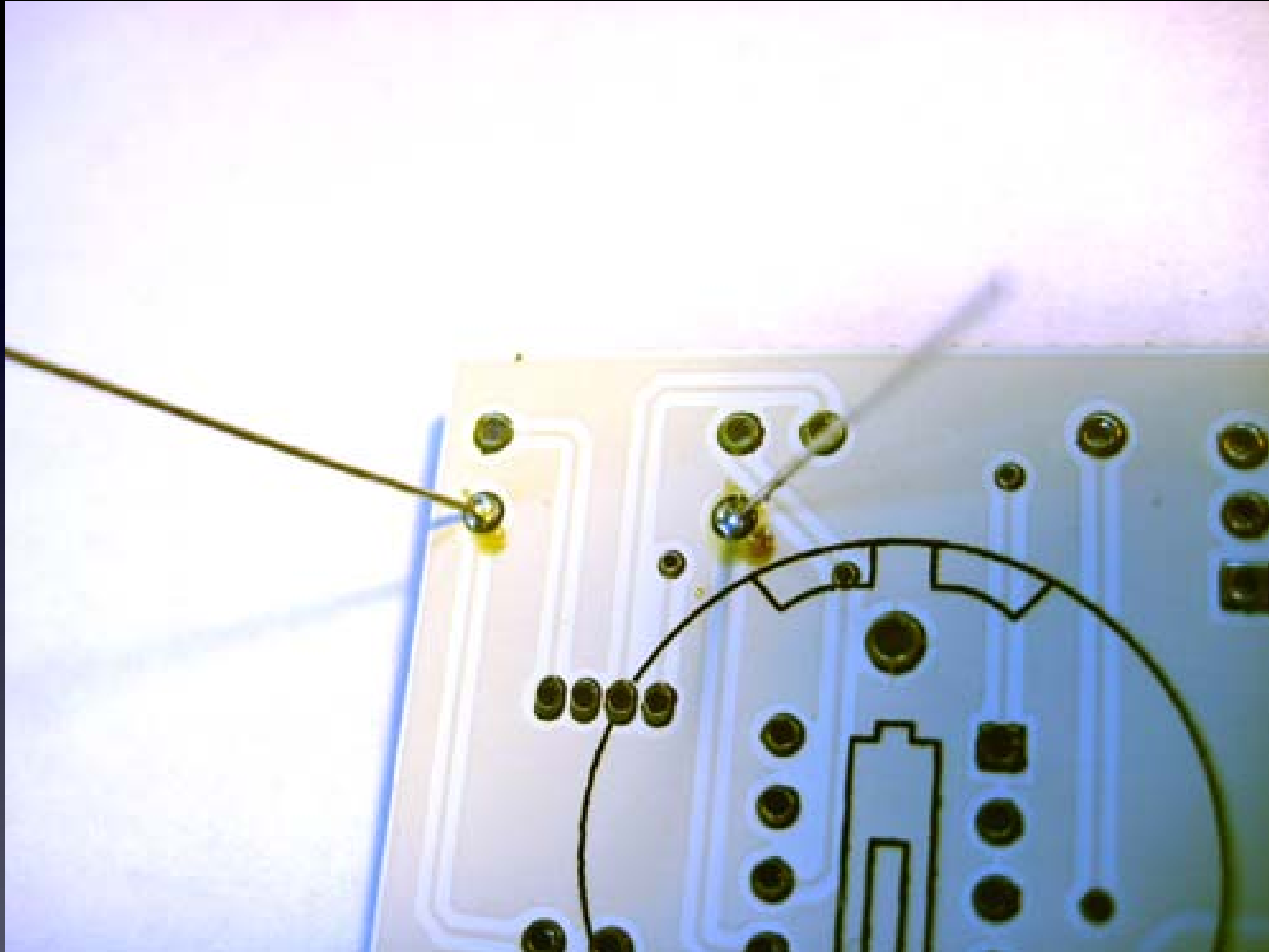
**The Rhythm !**  
and speed (about 1 second per step)



**Lift** Tip

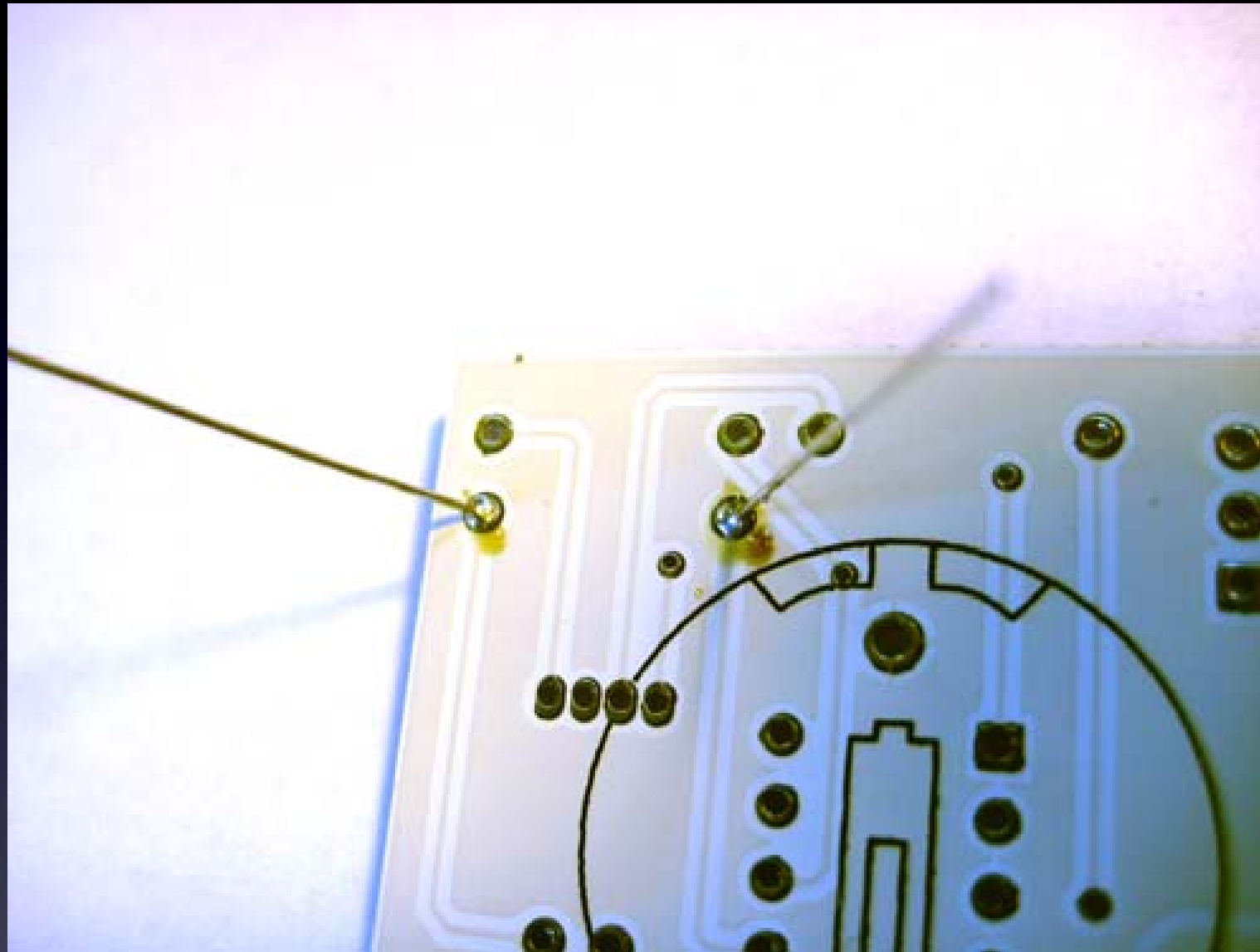


*If you are using solder WITH lead (Pb), you can now*  
**Solder all of the leads of the part to the board**



**For this part, there are two leads**  
Here you can see two good solder connections

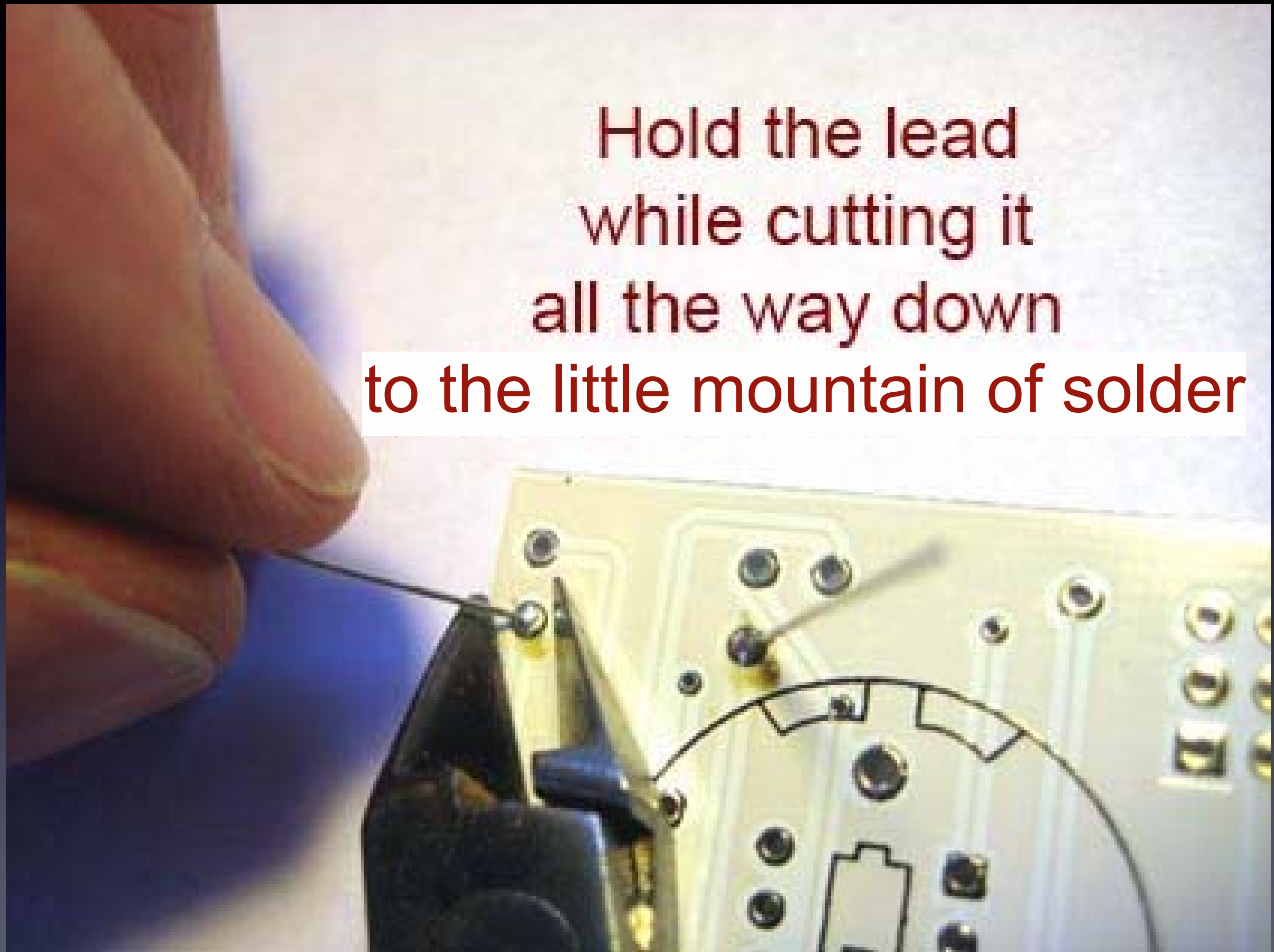
# Two good solder connections



- Little mountains (not flat)
- Pads totally covered in solder
- Can't see the hole
- No connections to other pads

# Now cut the leads short

Hold the lead  
while cutting it  
all the way down  
to the little mountain of solder



Cutting with the tip of the wire cutter gives you more control



Safety Tip #3:

Hold or cover the lead !

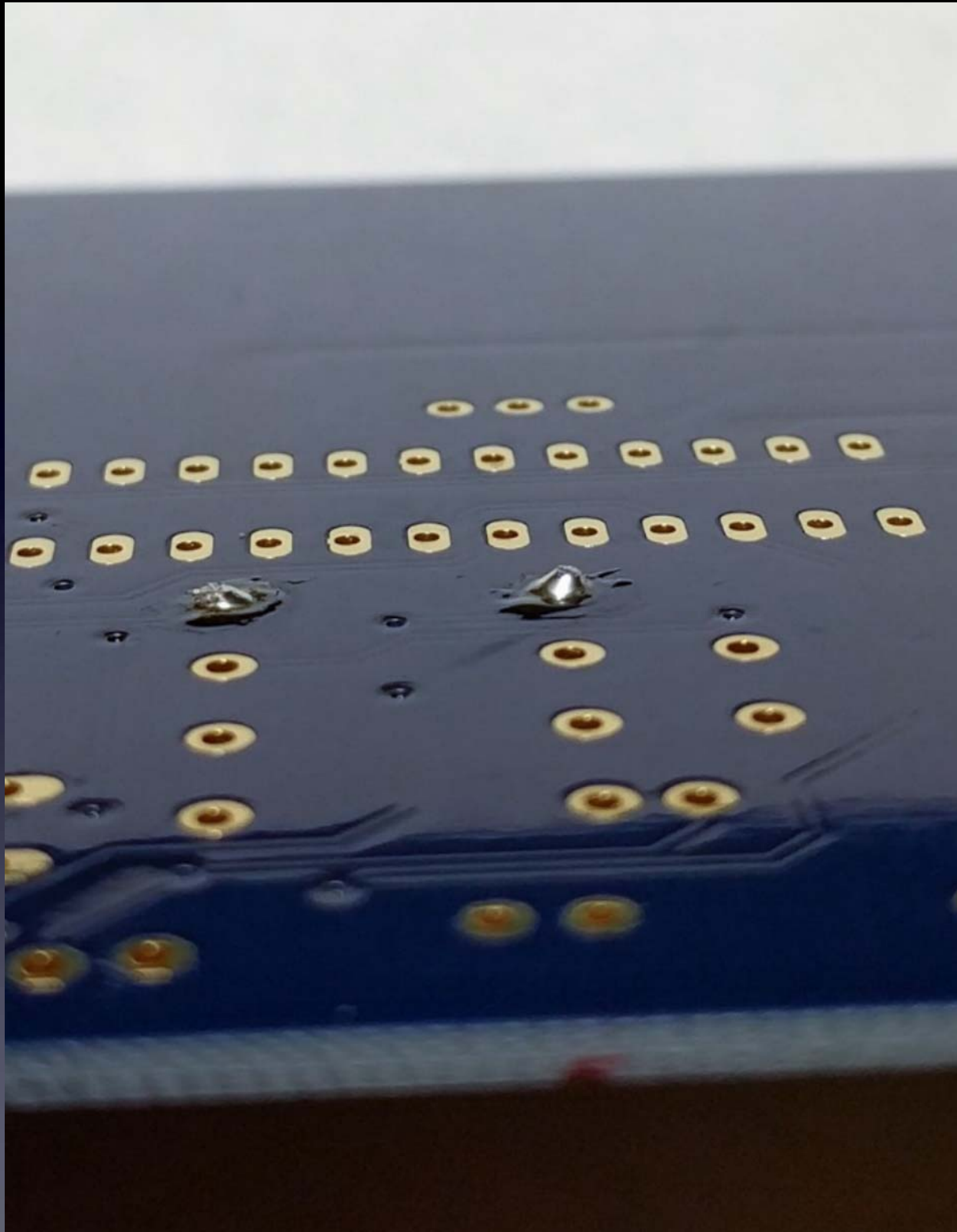
(or it will fly into your eye!)

*(They like doing that – so please hold or cover the lead when you cut.)*



All done !

No wires sticking out



# A closer look at good solder connections

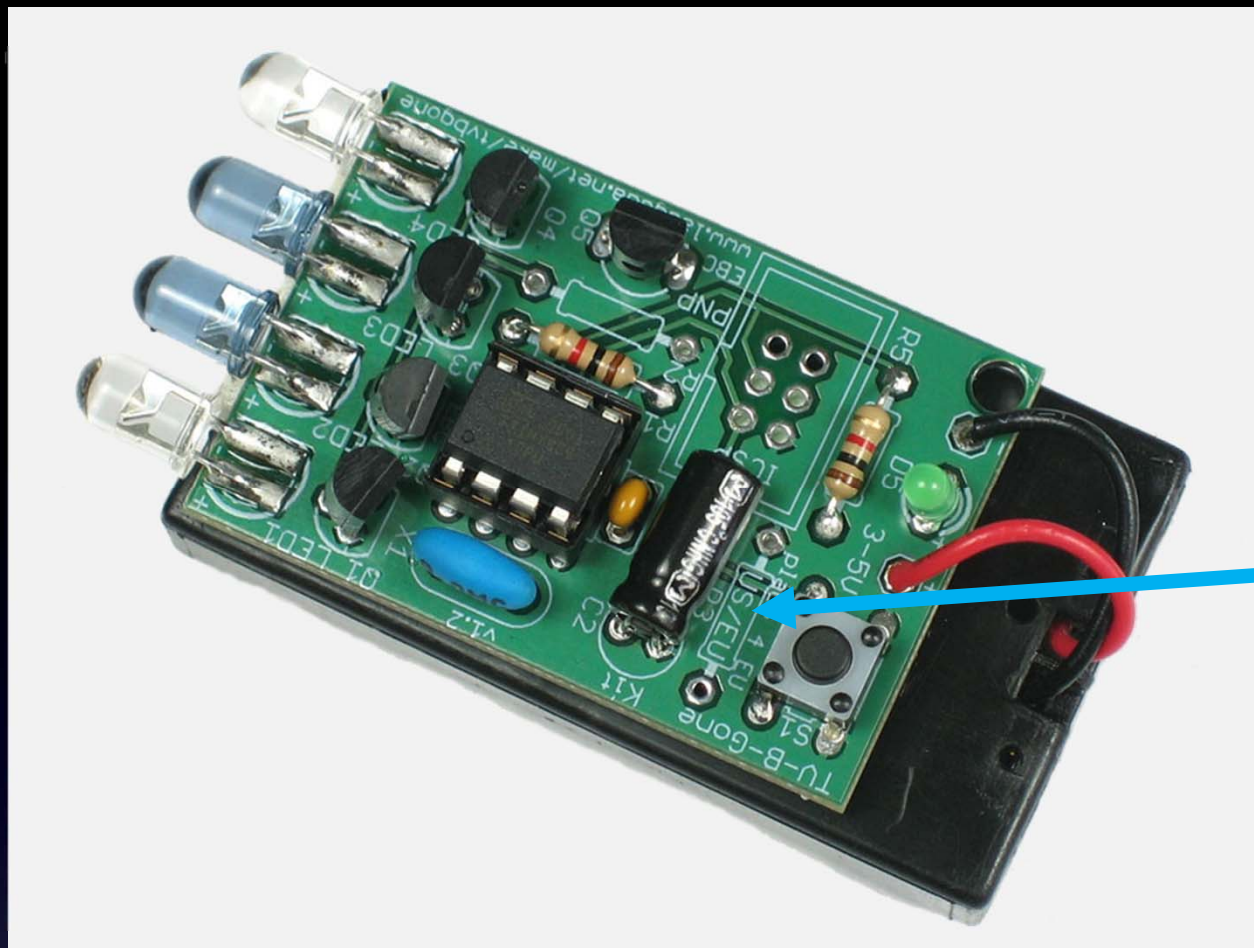
## Notice that:

- Each connection is a small mountain (not flat)
- You cannot see any pad (they're totally covered with solder)
- You cannot see the holes (they're totally covered with solder)
- No connections to other pads

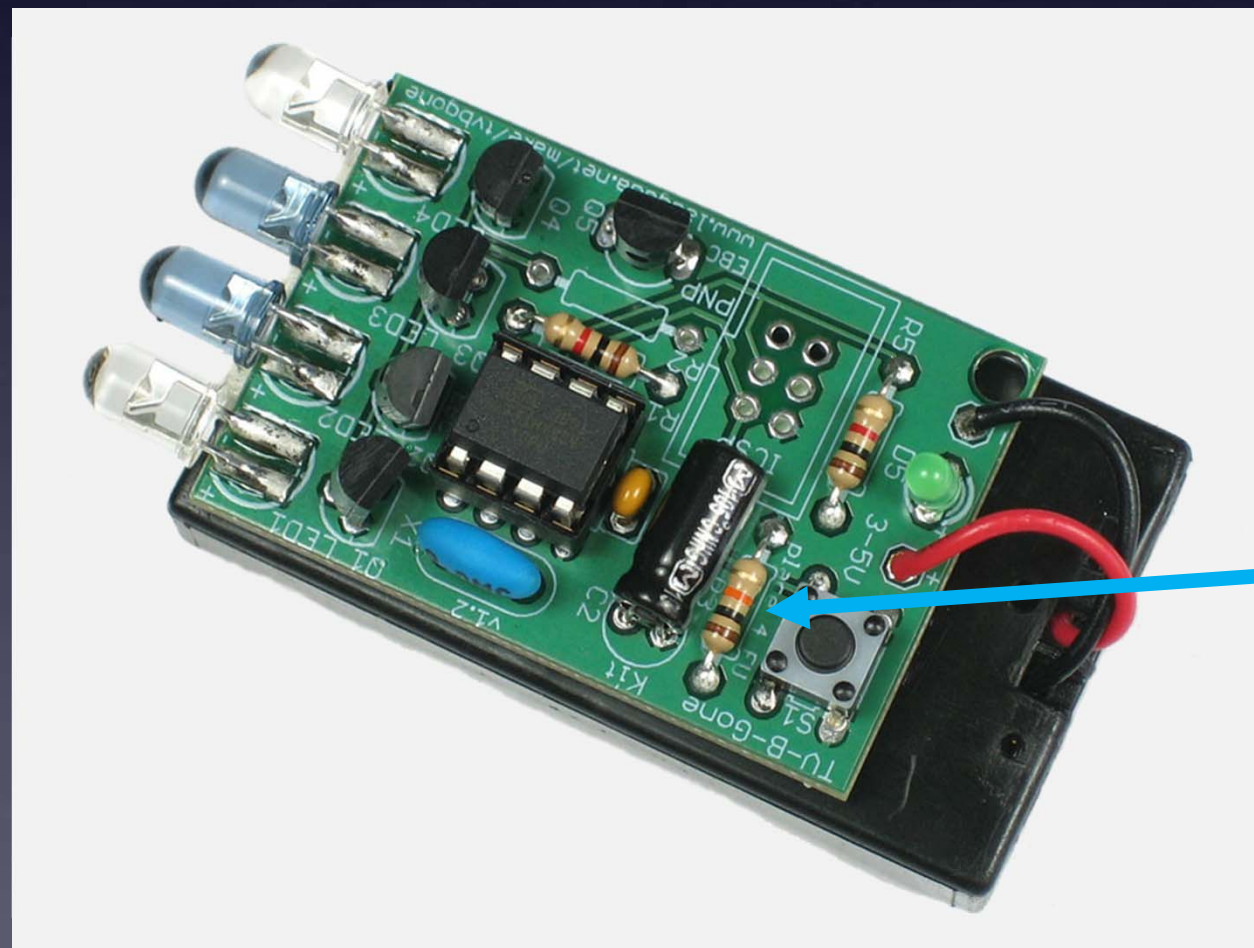


One part at a time

Till all the parts are soldered



**NA** (R3 not soldered)



**EU** (R3 soldered in)

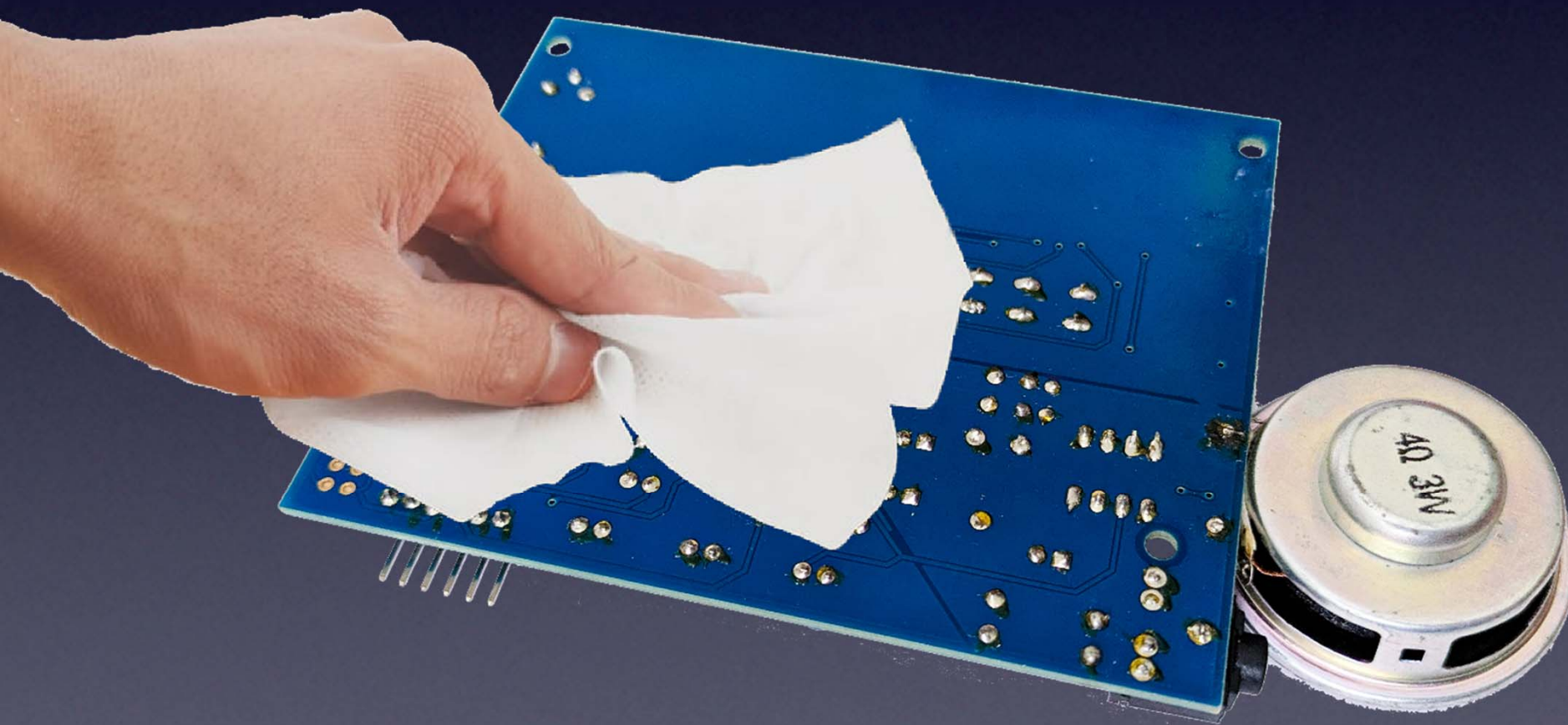
And it will look like this when you're done.



If you used any *flux paste* for *re-working problems*



The bottom of the PCB will be sticky from the flux



*You can clean it with a cloth wet with Isopropyl Alcohol*

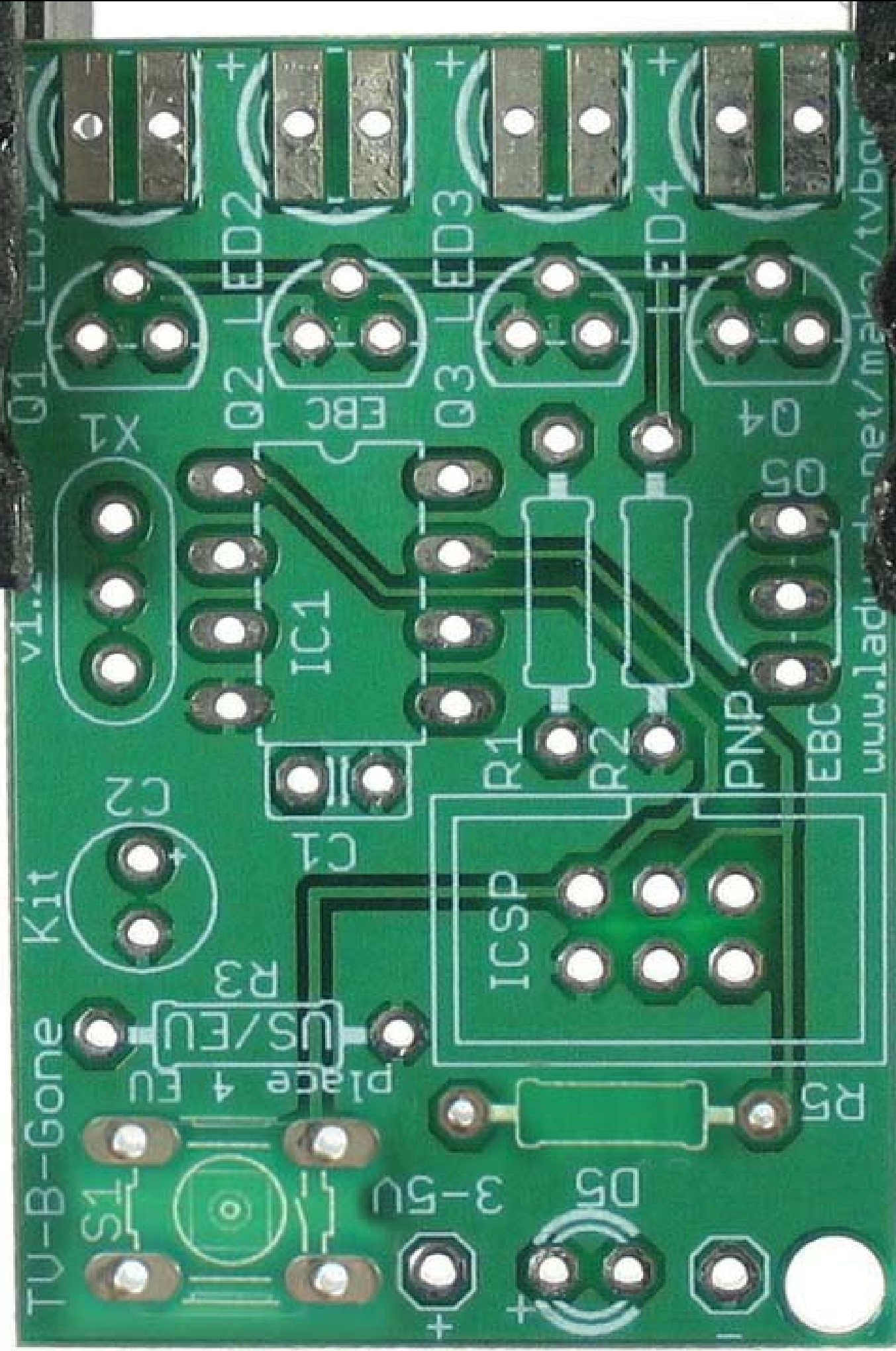
Then test with batteries,

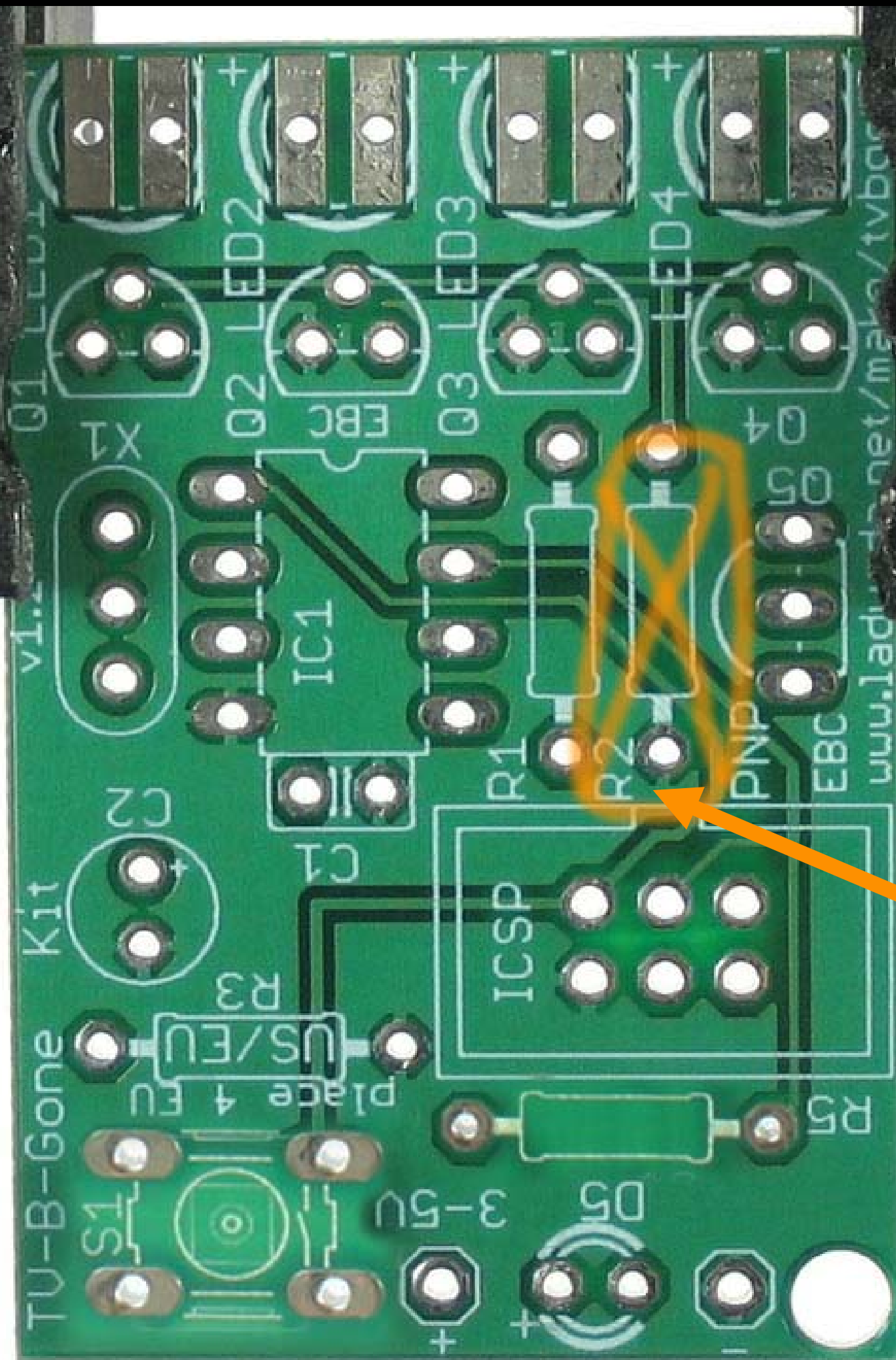
And it works!

(Or you start debugging.)

Let's start!





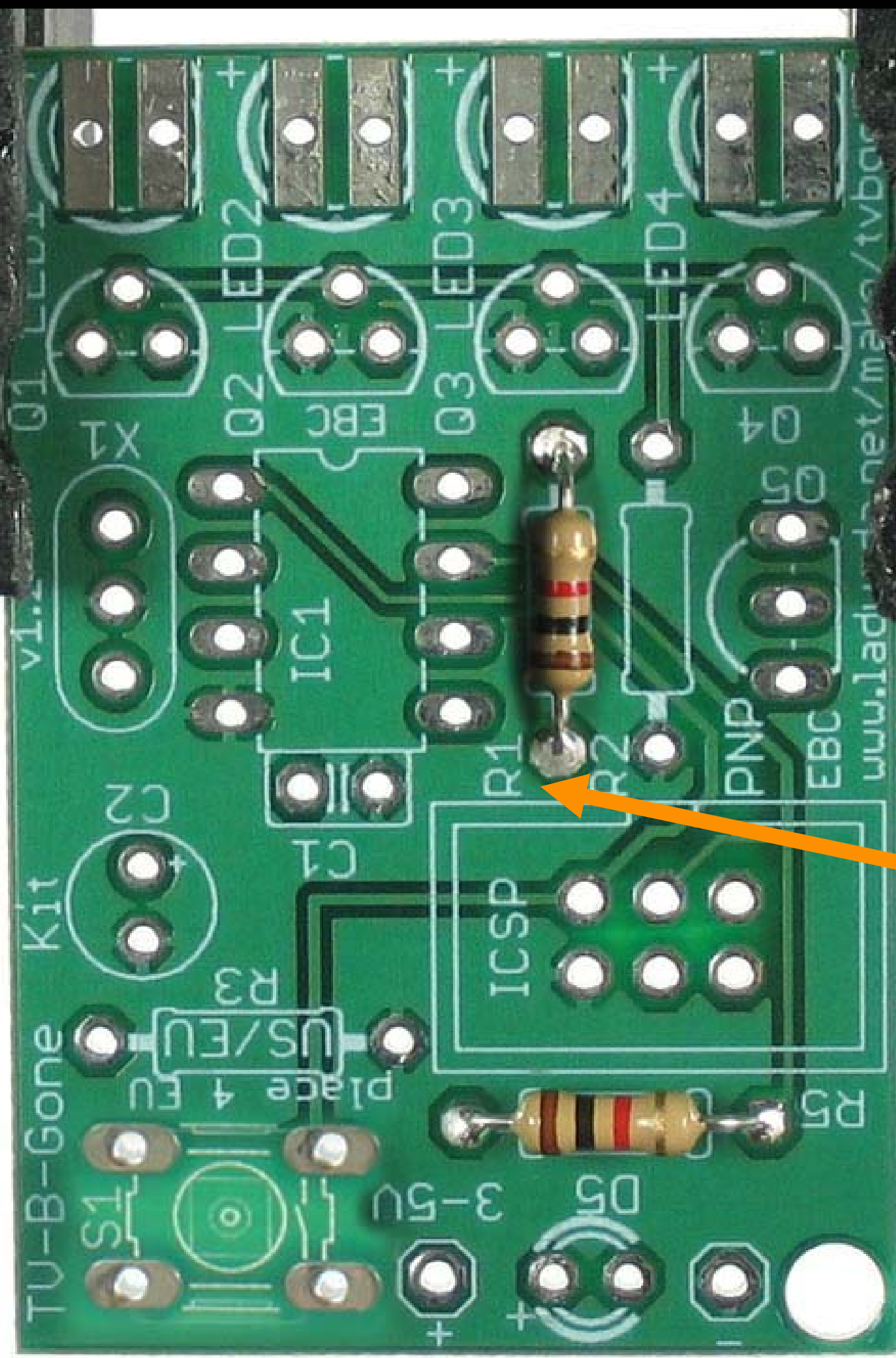


Remember:

Resistor R2  
is unused







**R1**  
**same as R5**

# Resistor R3 is ONLY for Europe

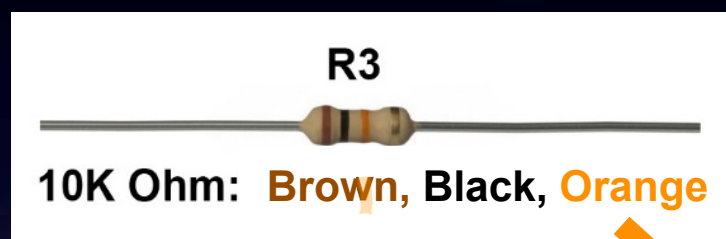
R3



10K Ohm: **Brown, Black, Orange**

NOTE: Do NOT use the ~~[ Brown, Black, Red ]~~ resistor !

# Resistor R3 is ONLY for Europe

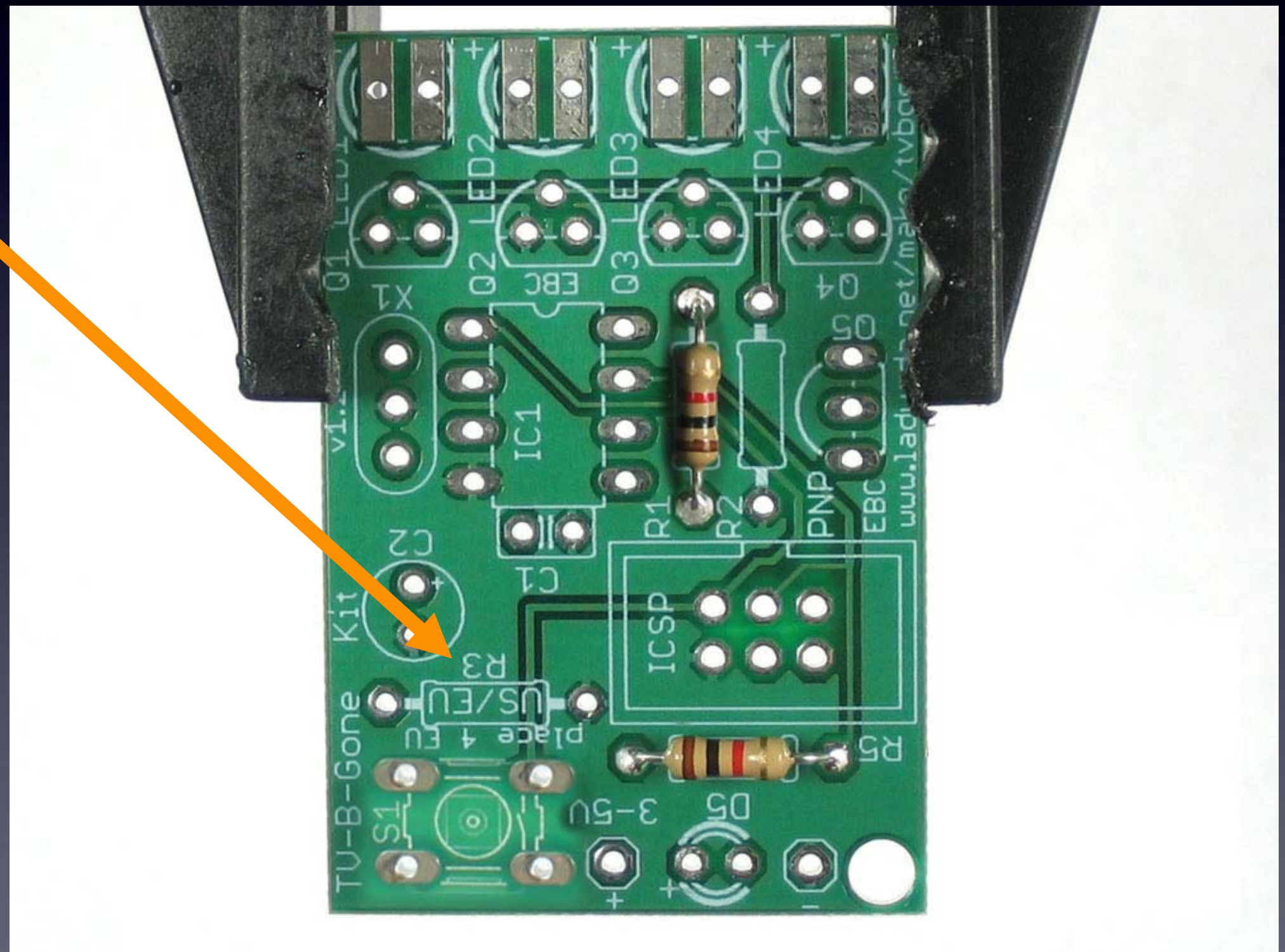


For Europe:  
use R3

(also for Middle-East,  
Australia, and Afrika)

For North  
America:  
no R3

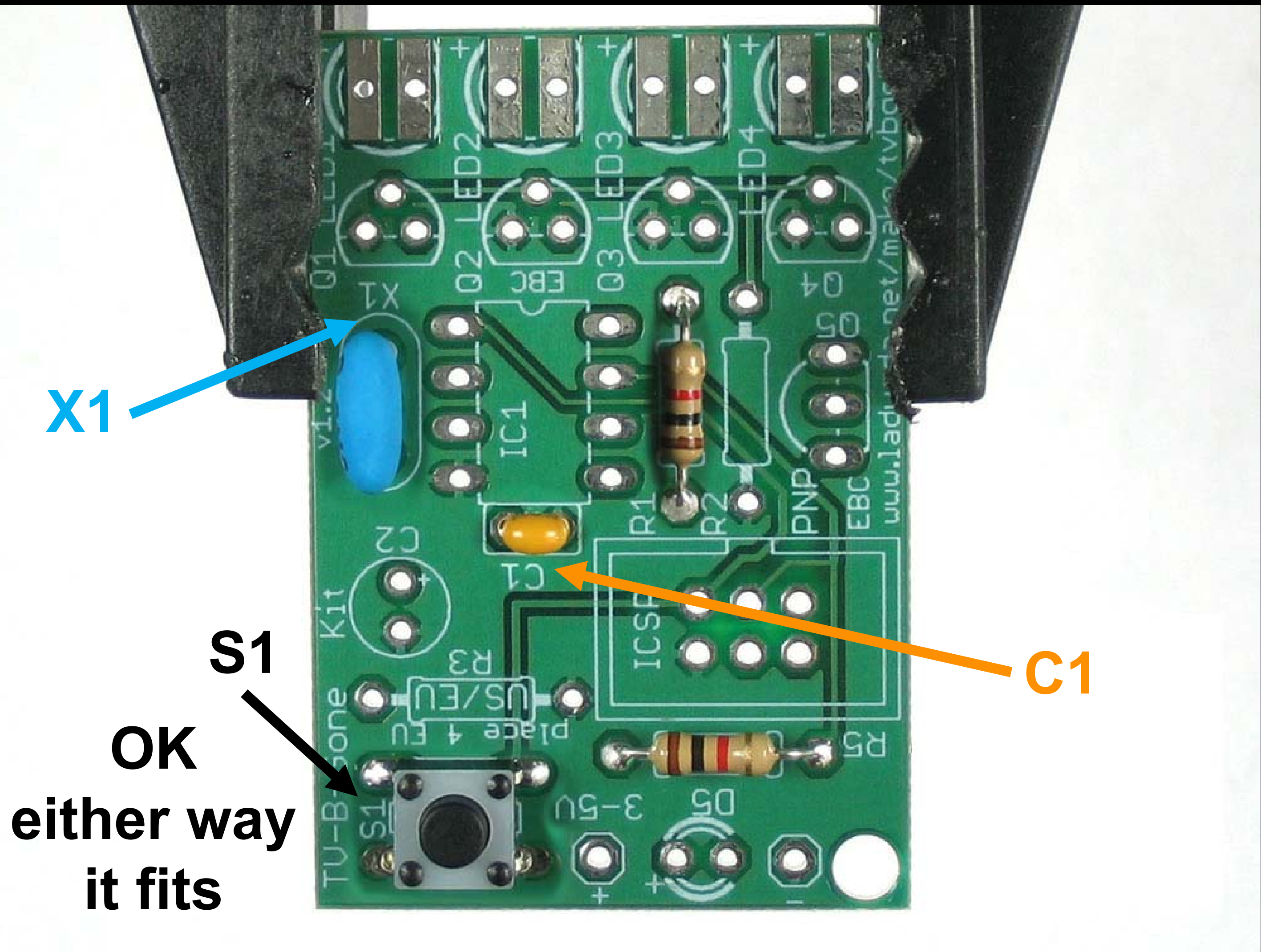
(also for Asia and  
South America)







**For NA  
don't solder in  
R3**

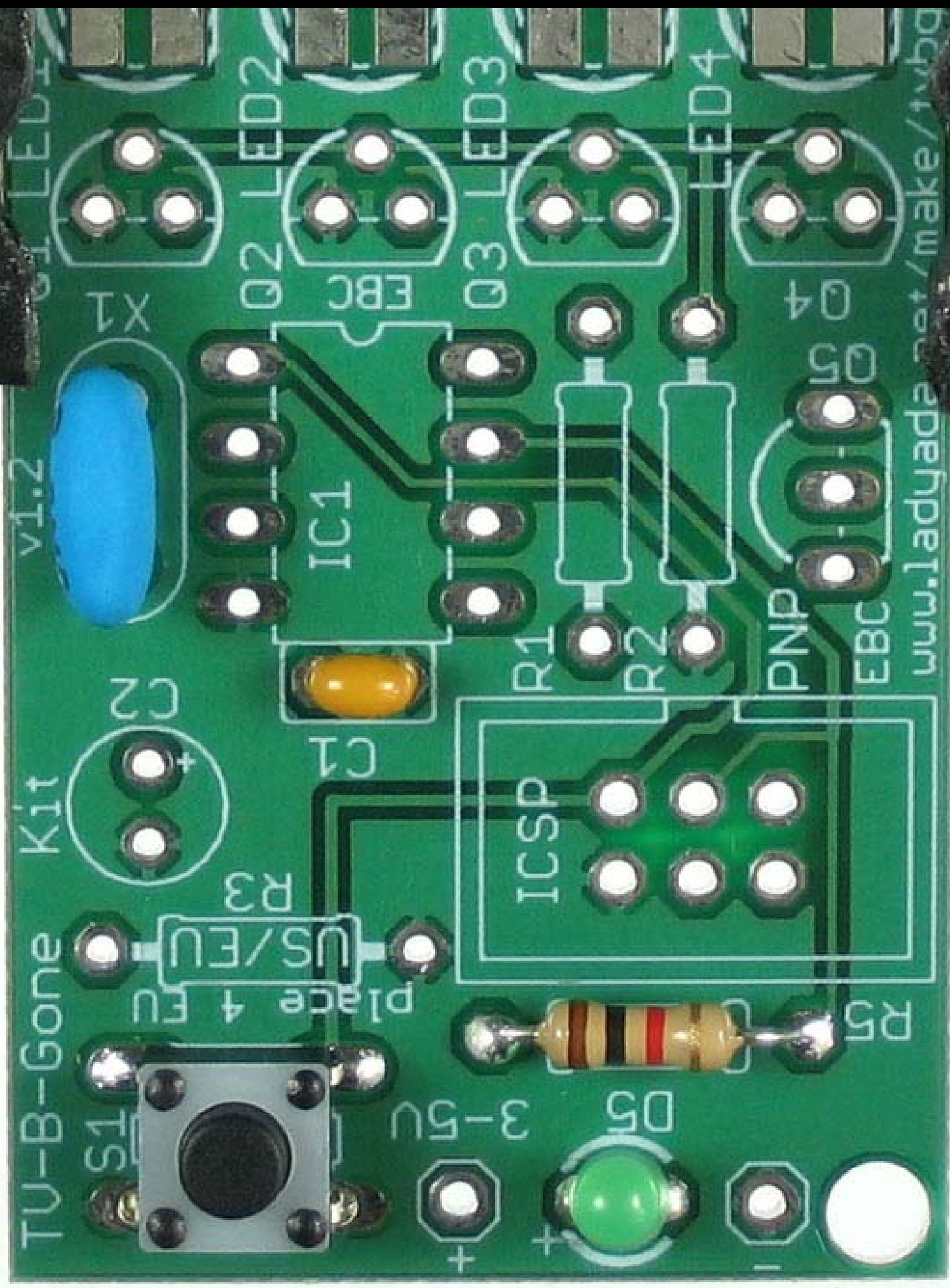


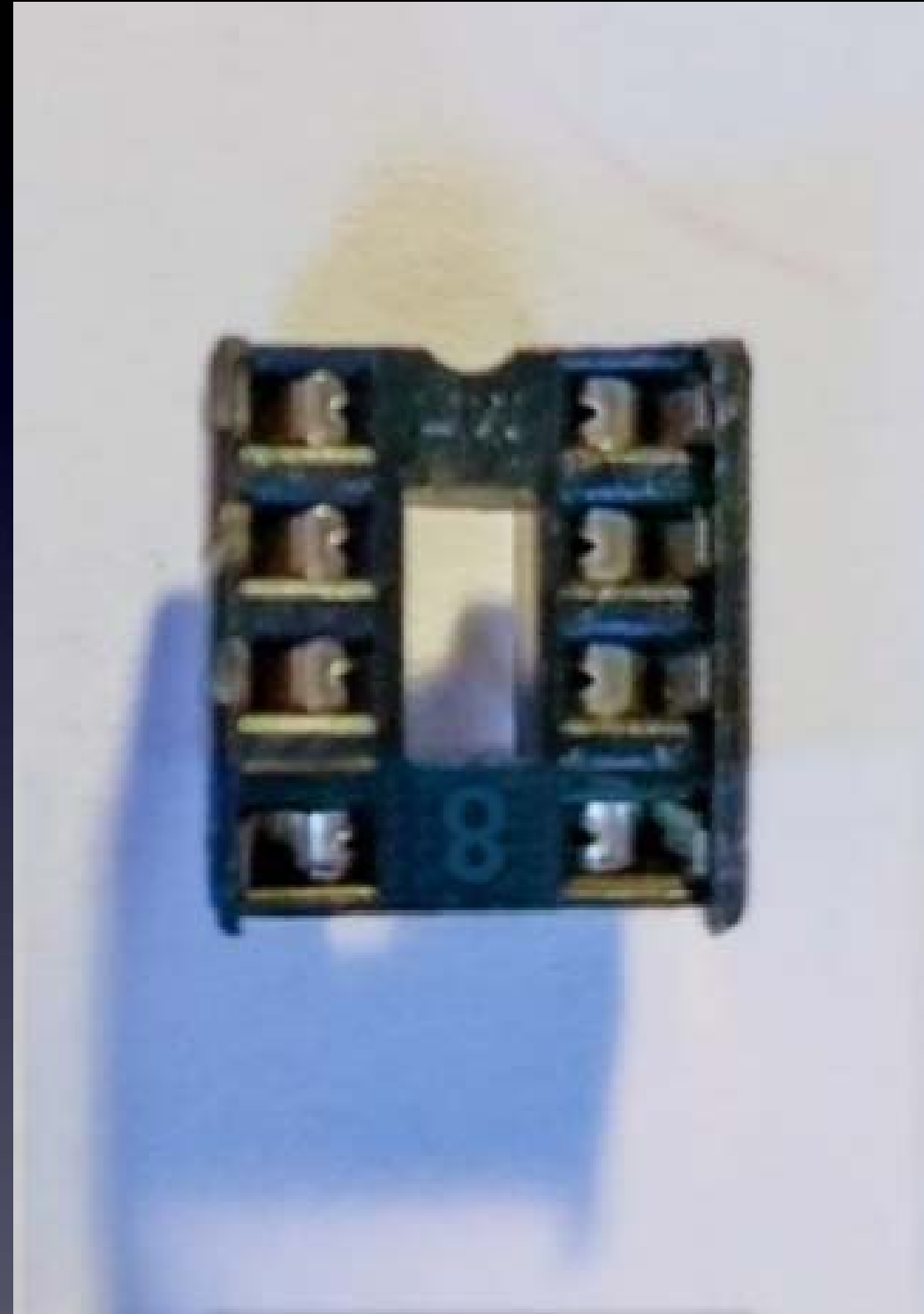
**D5**  
**Long lead**

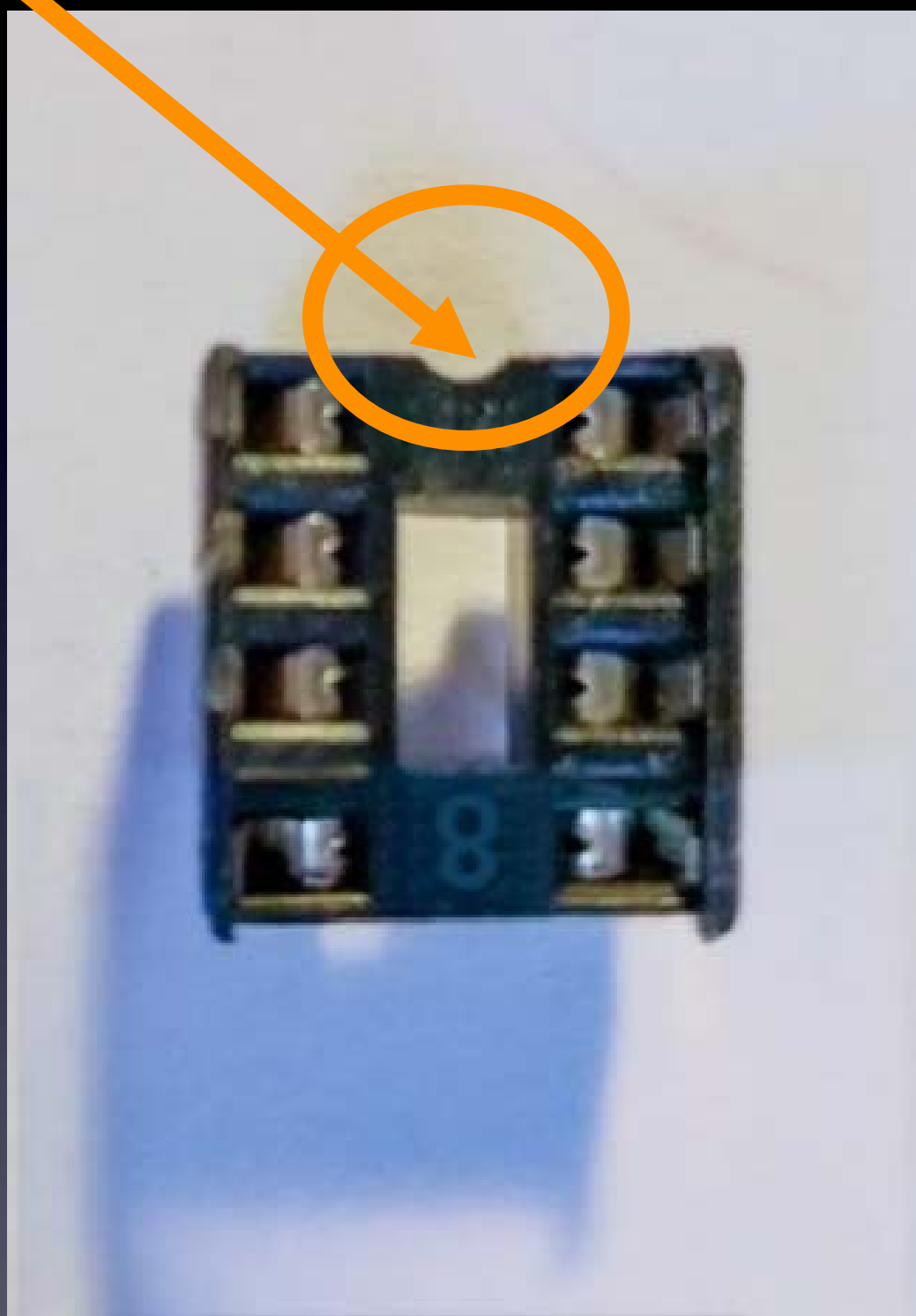
**Short lead**

**Short lead**

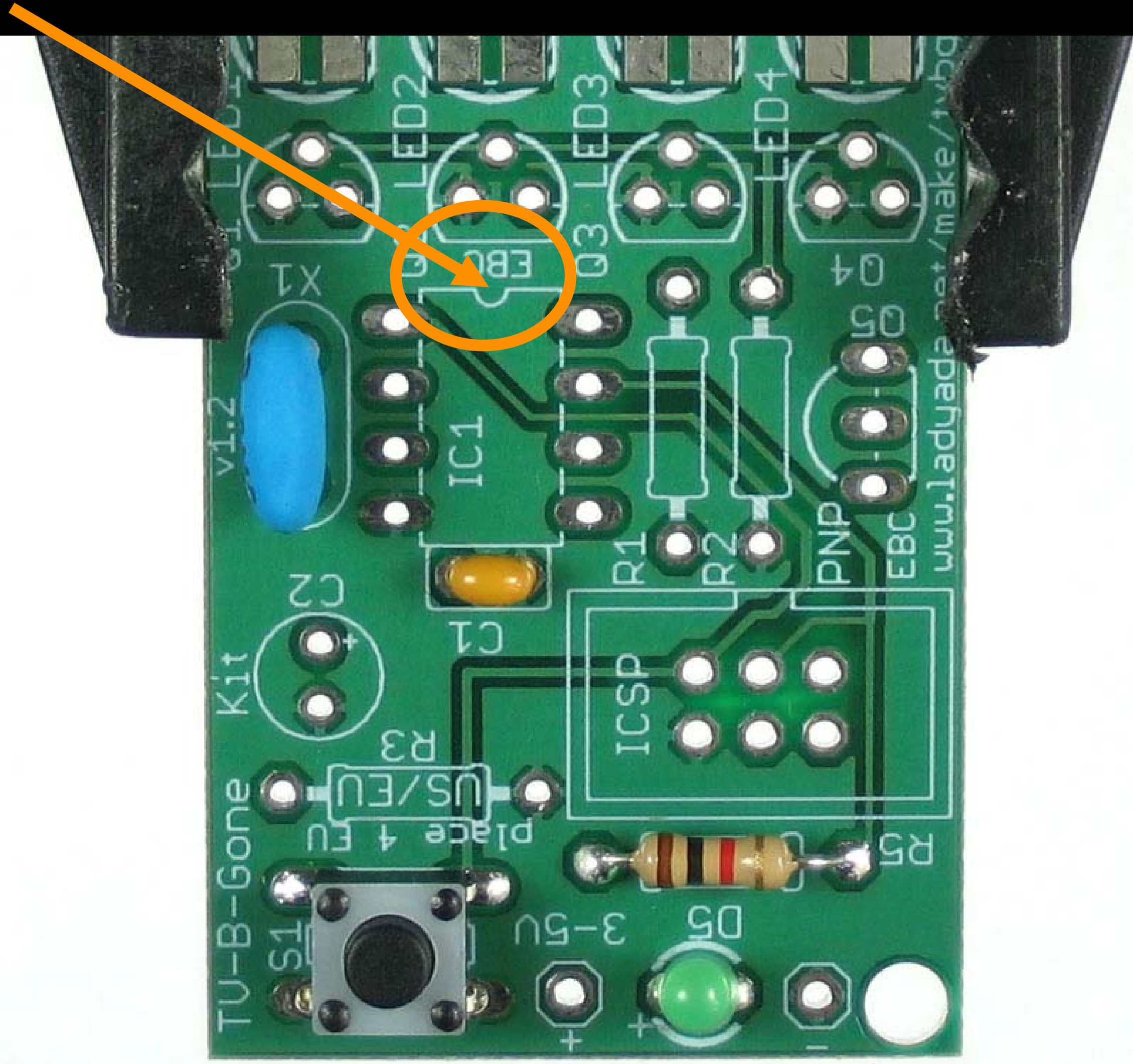


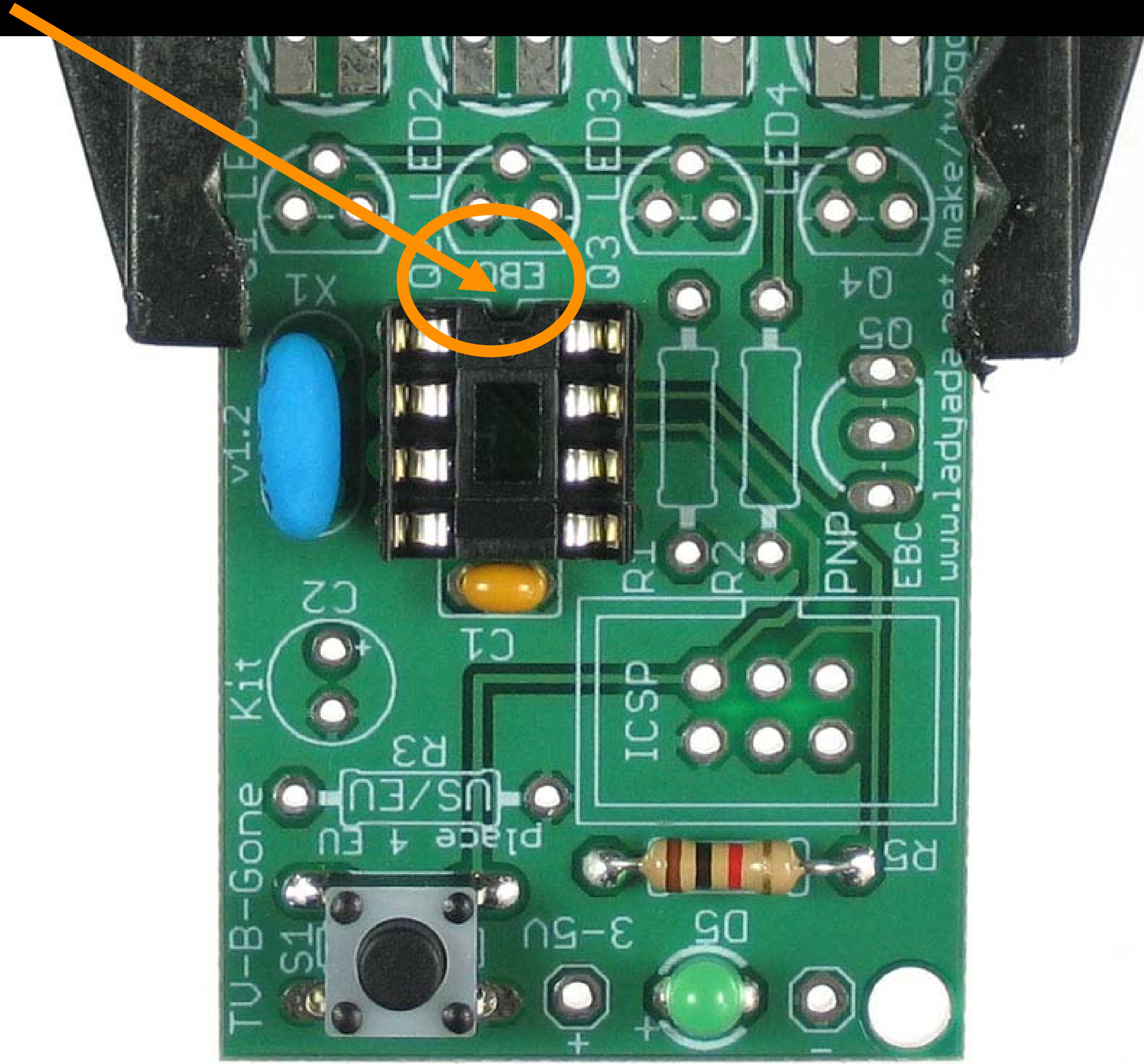




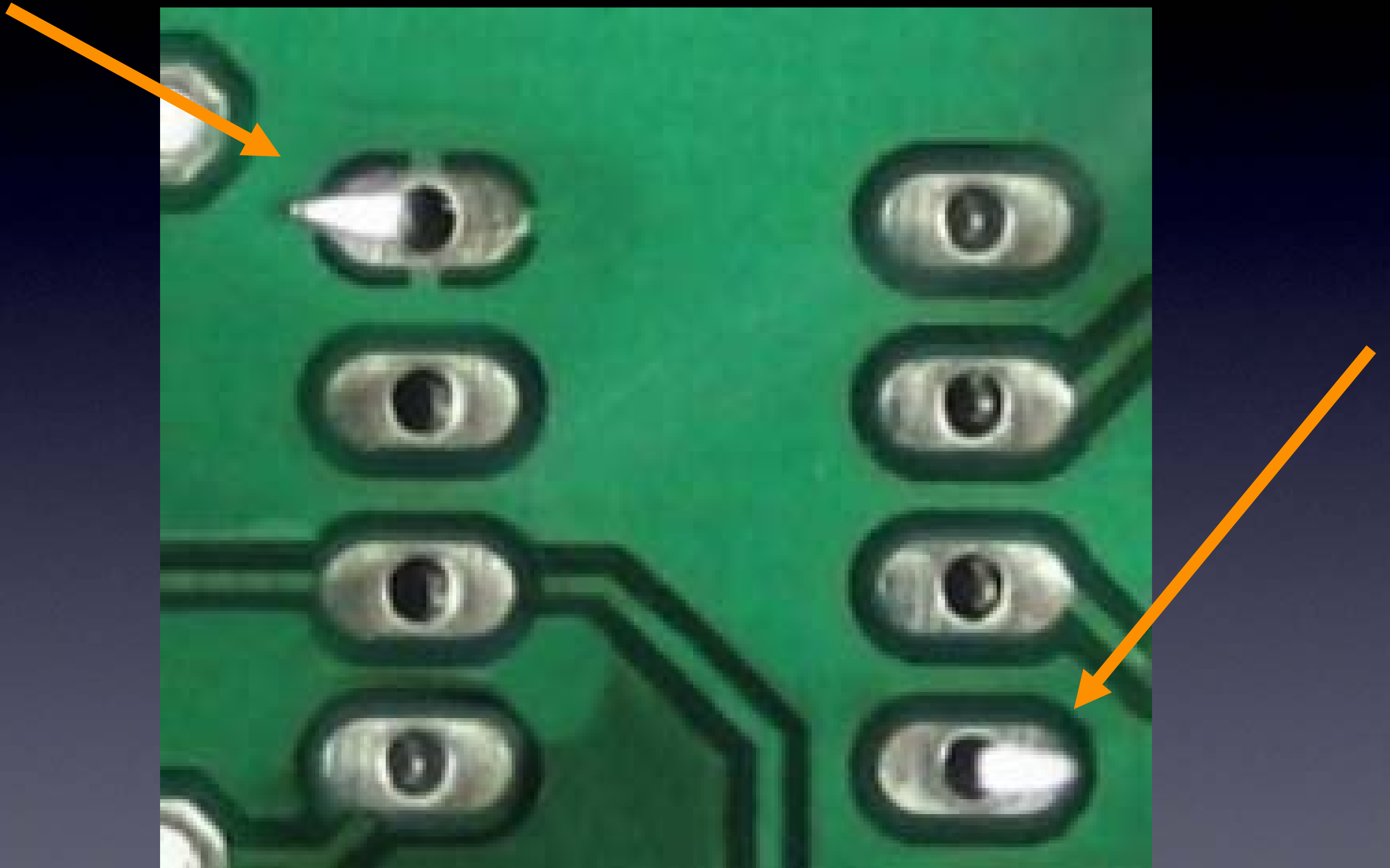








# Bend pins on 2 opposite corners



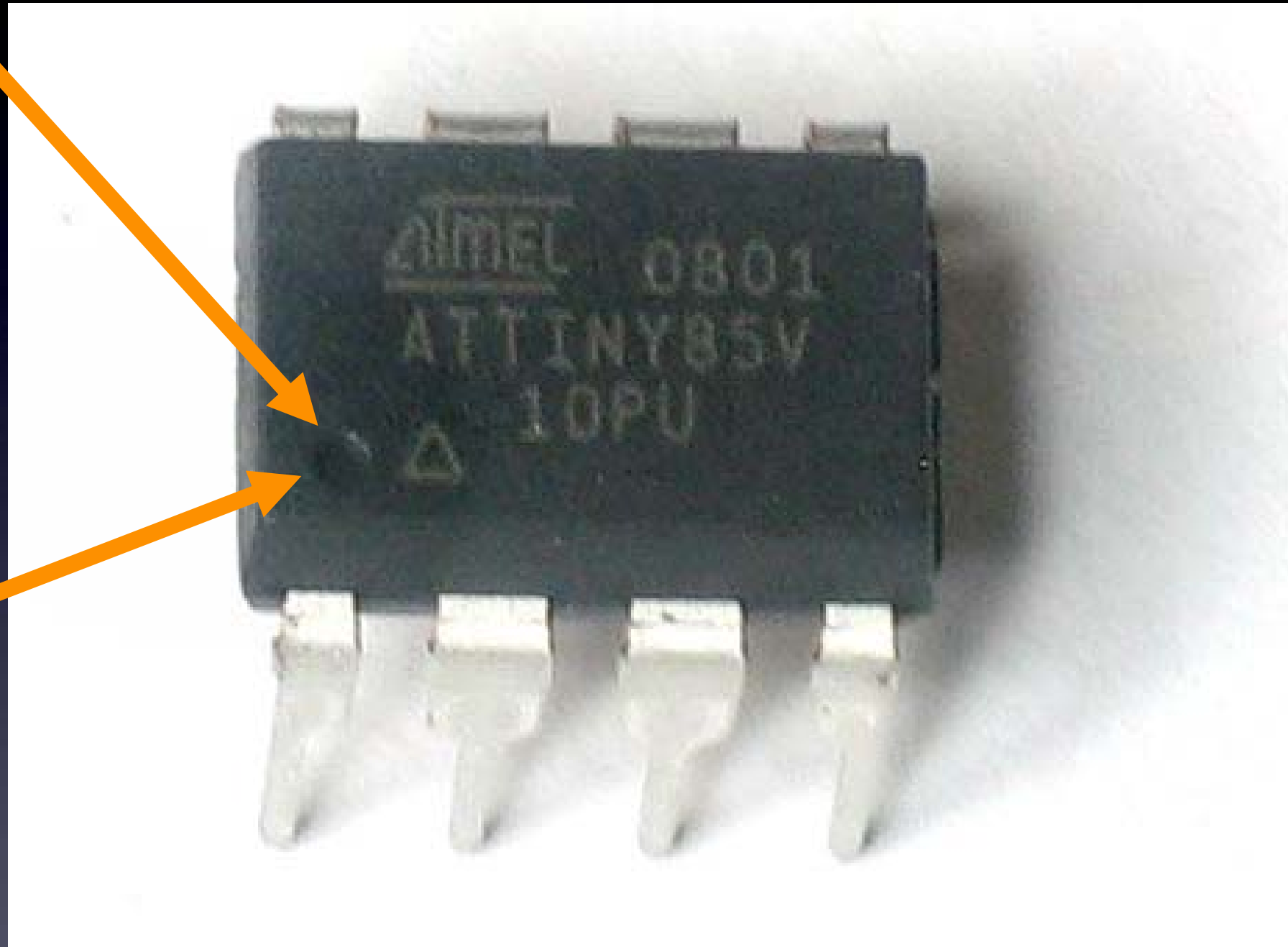
so socket won't fall out while soldering



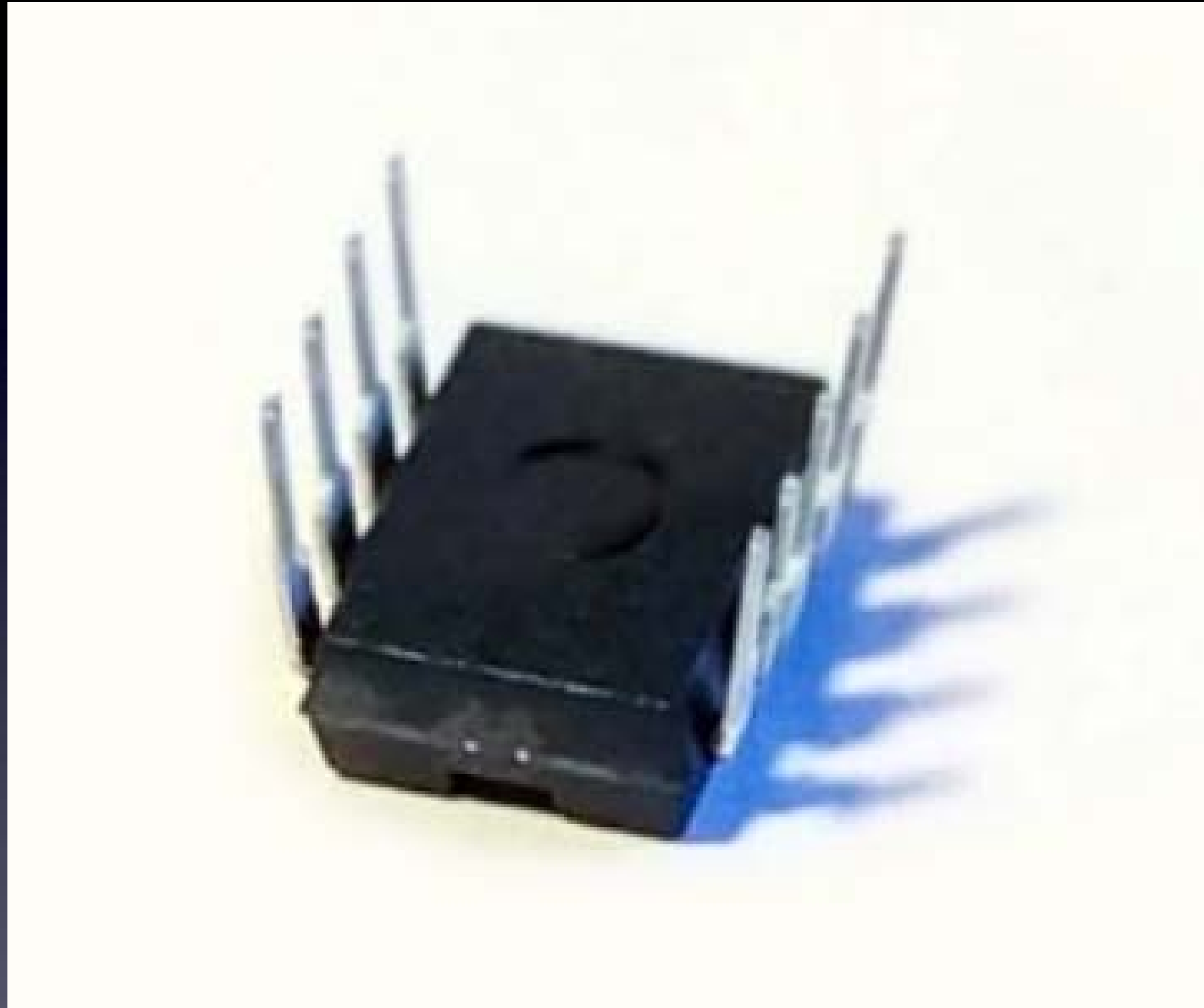
**Pin 1**

**IC1**

**Indented  
black dot**

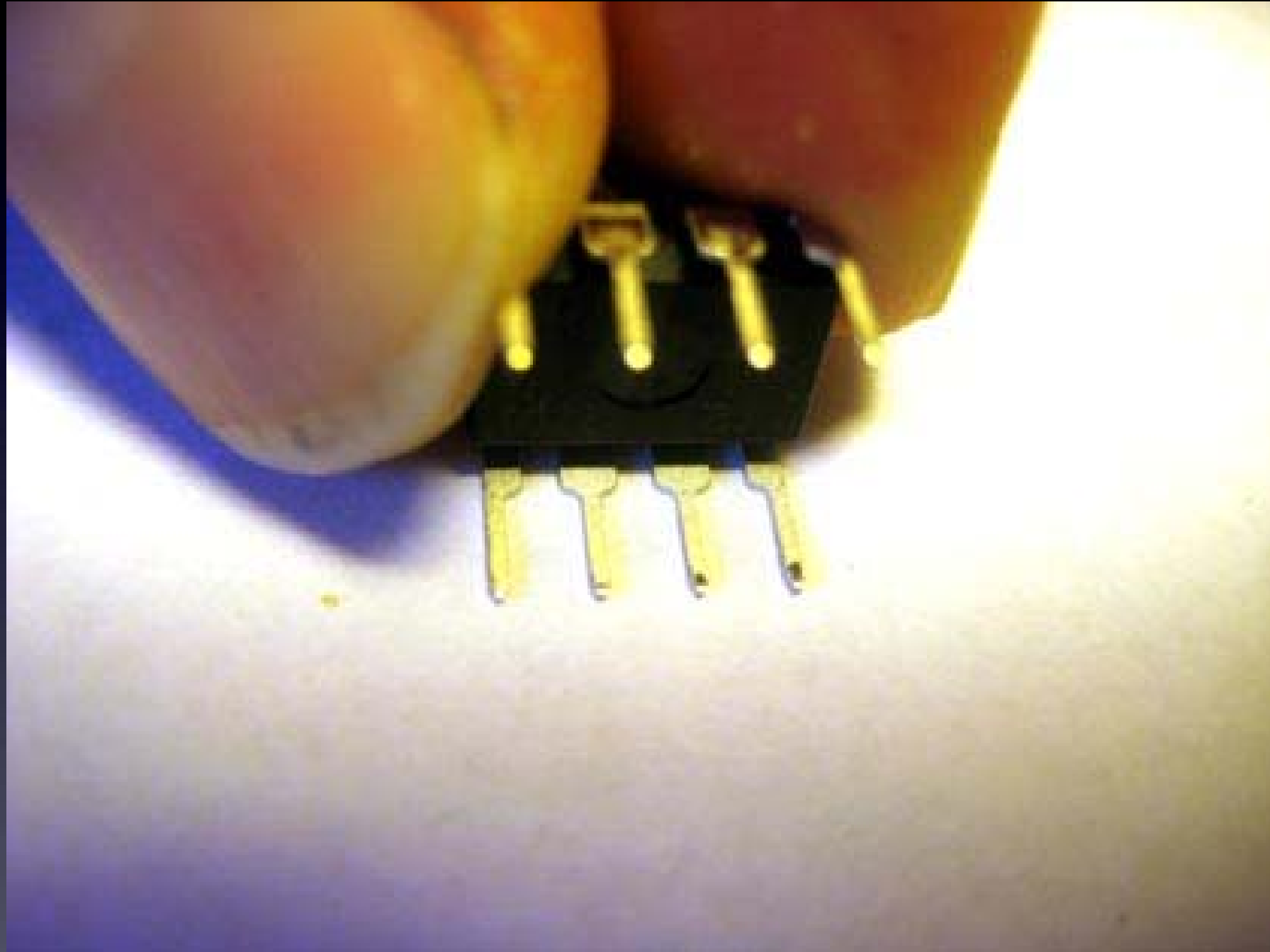


**IC1**



**When chips are new,  
their pins are bent out.**

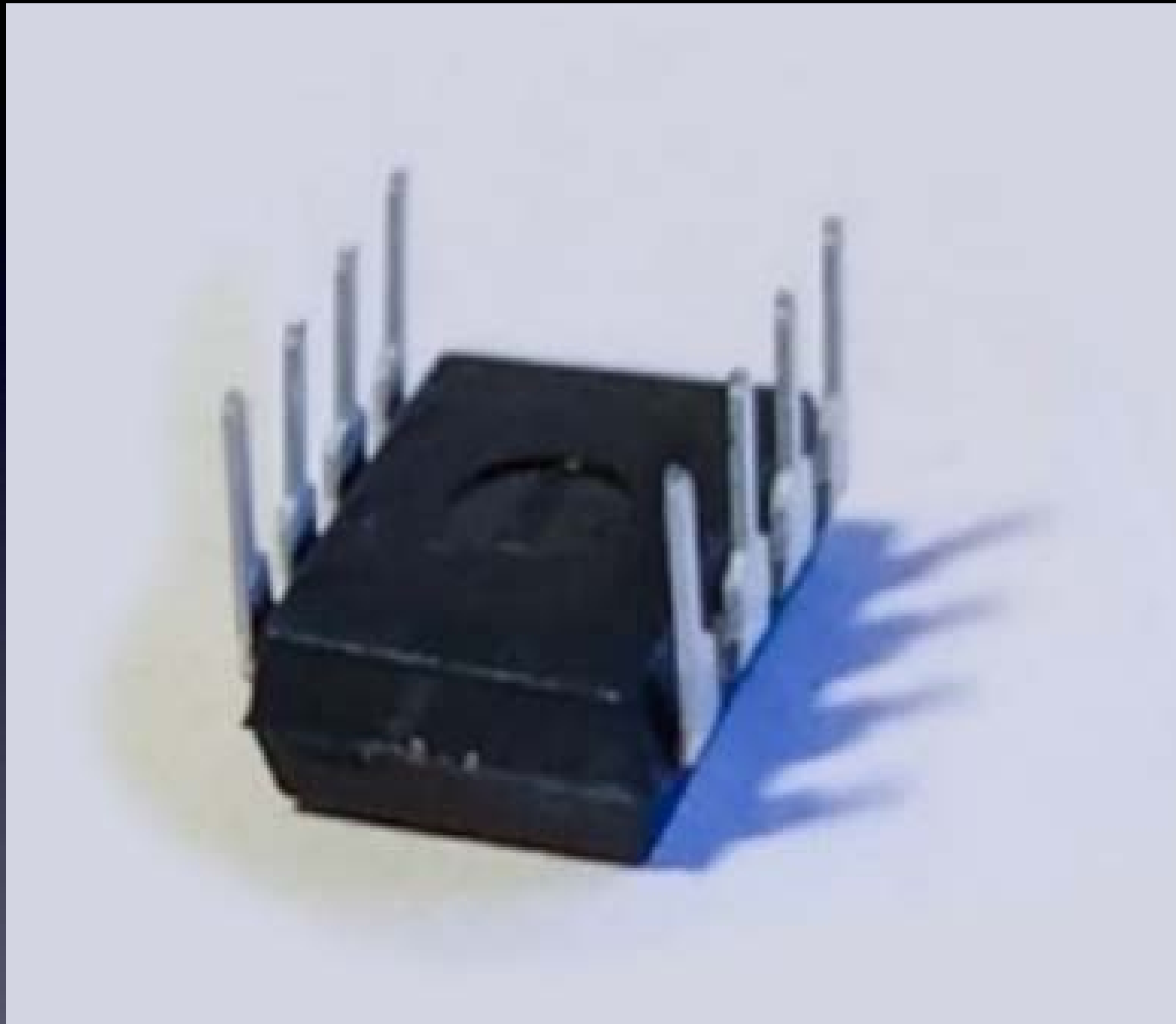
**IC1**



**We need the pins bent straight and parallel.  
Use your work table to (gently) bend the leads.**

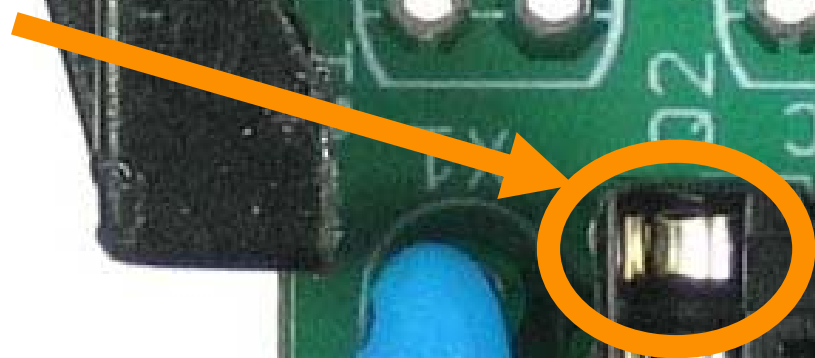


IC1



**Gently bend leads so they're straight and parallel**

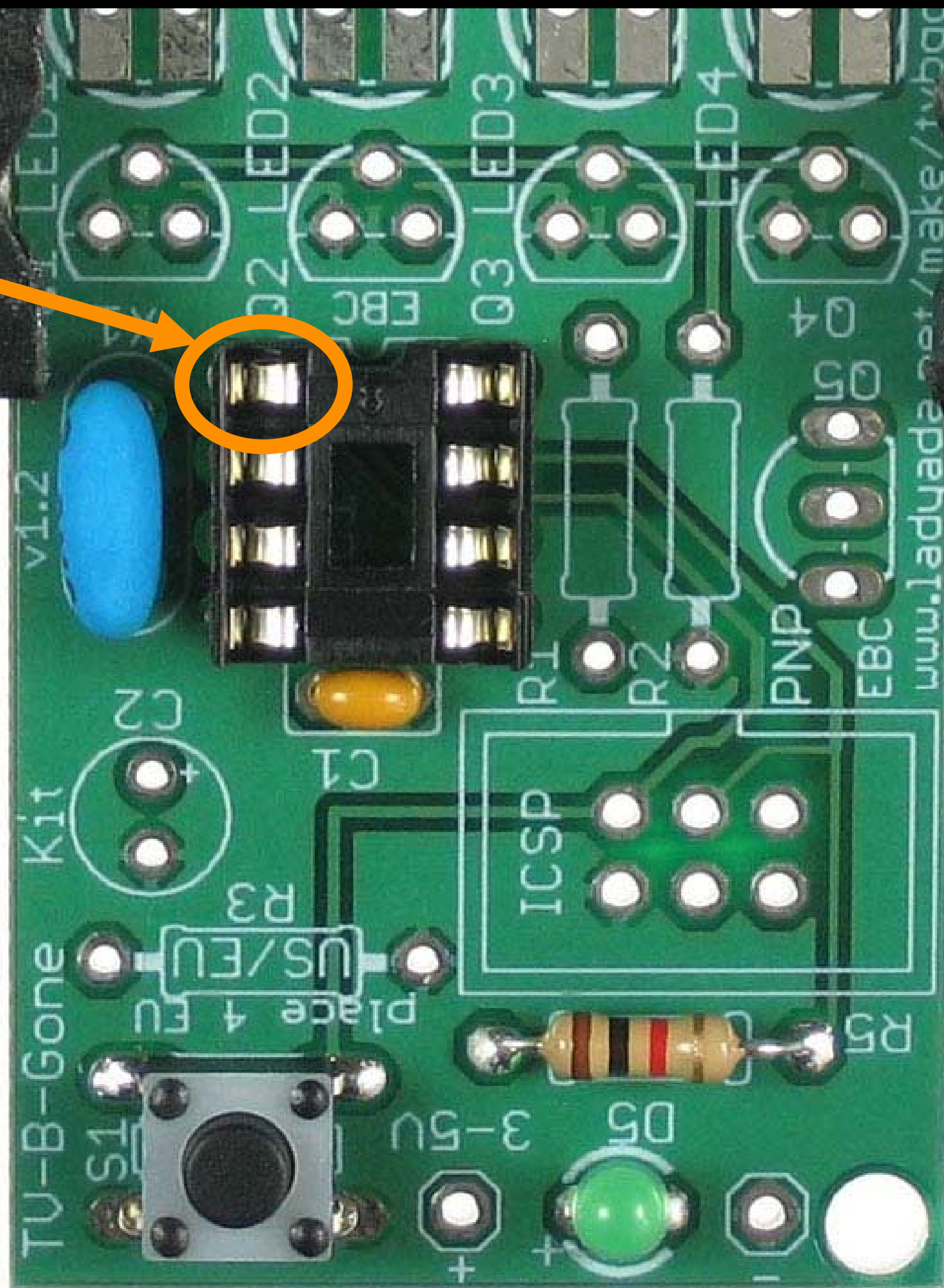
Pin 1



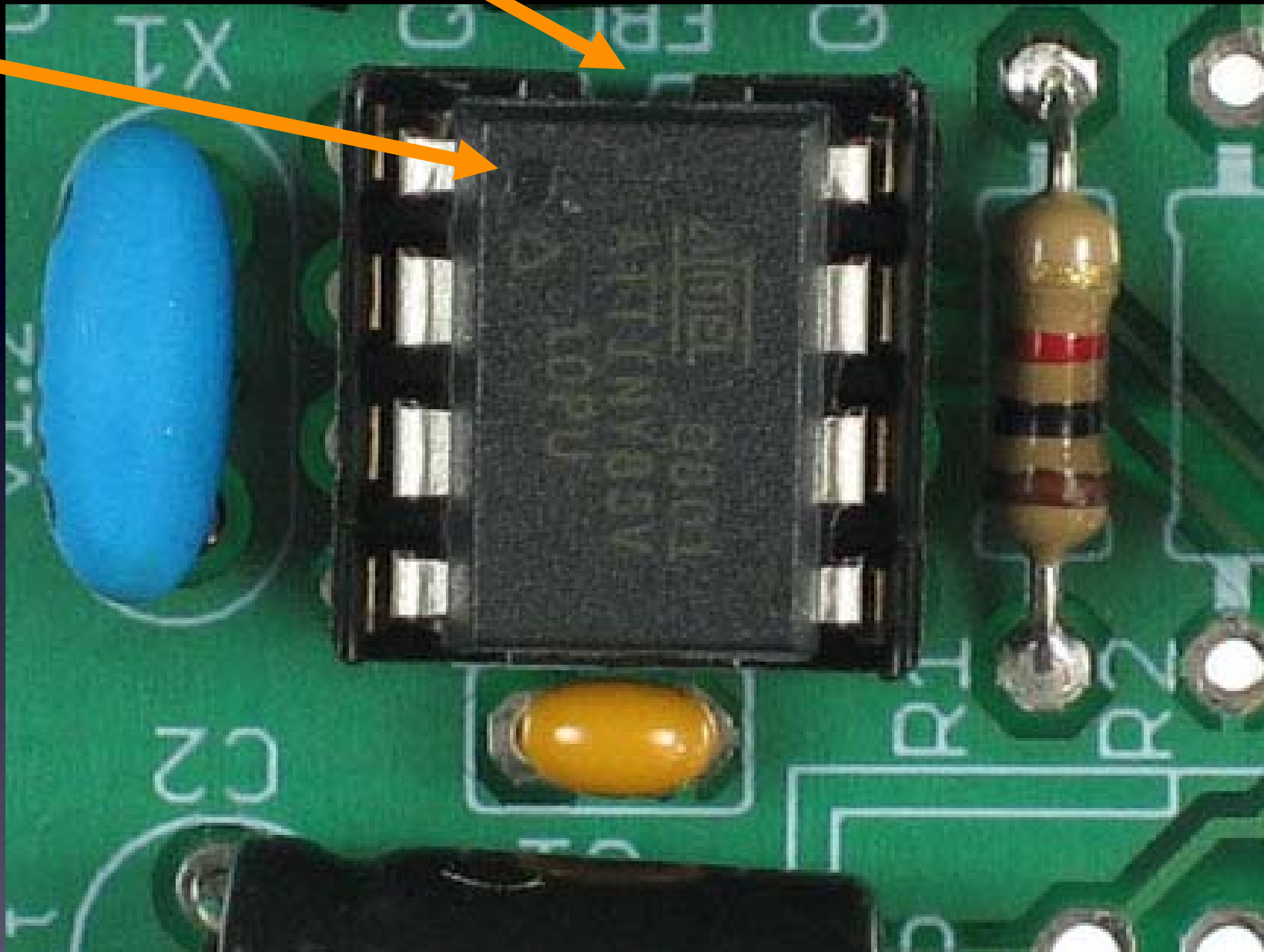
Pin 1



Indented  
black dot



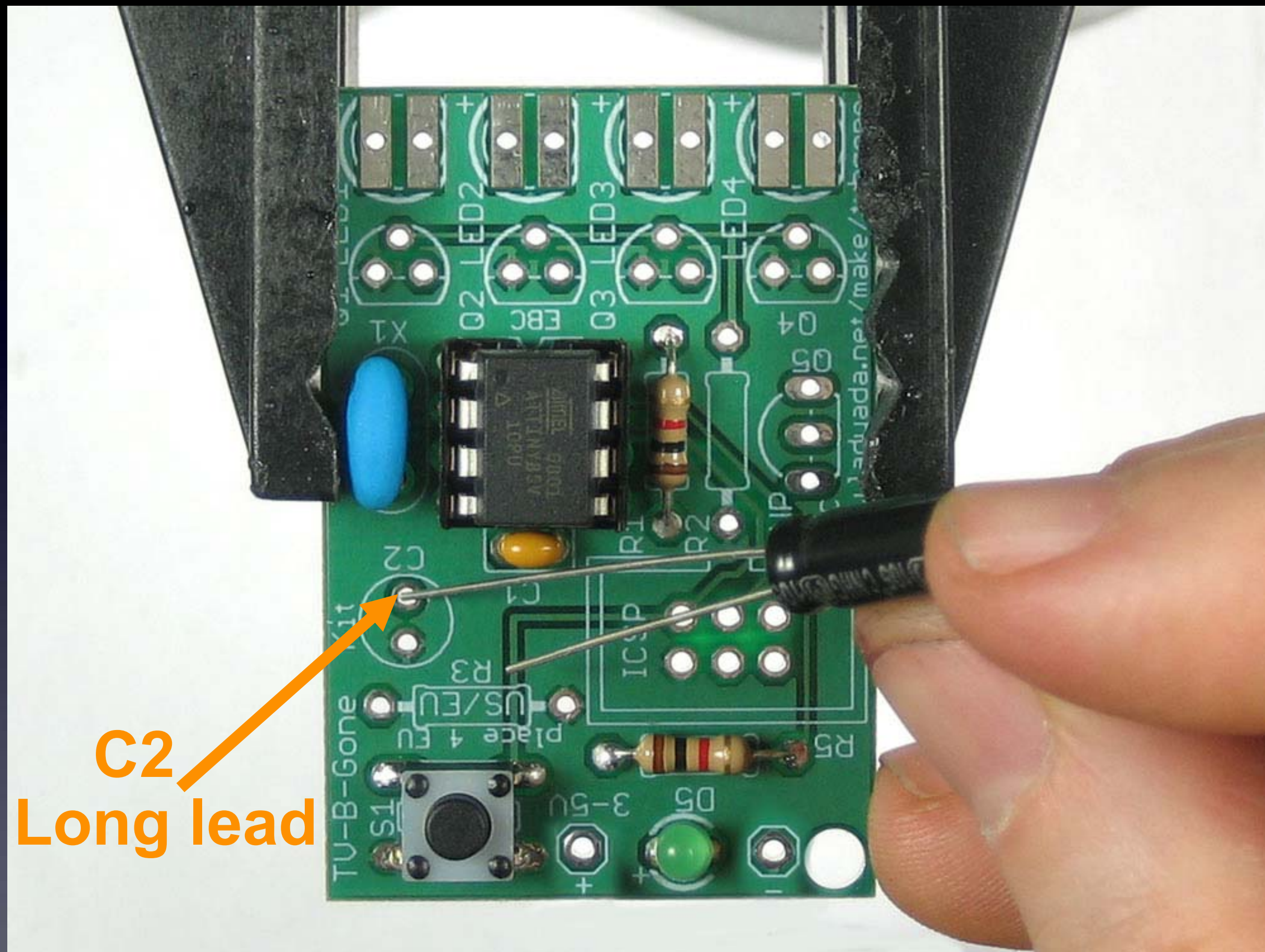
**Make sure all 8 pins  
are in place,  
and push it into its socket.**



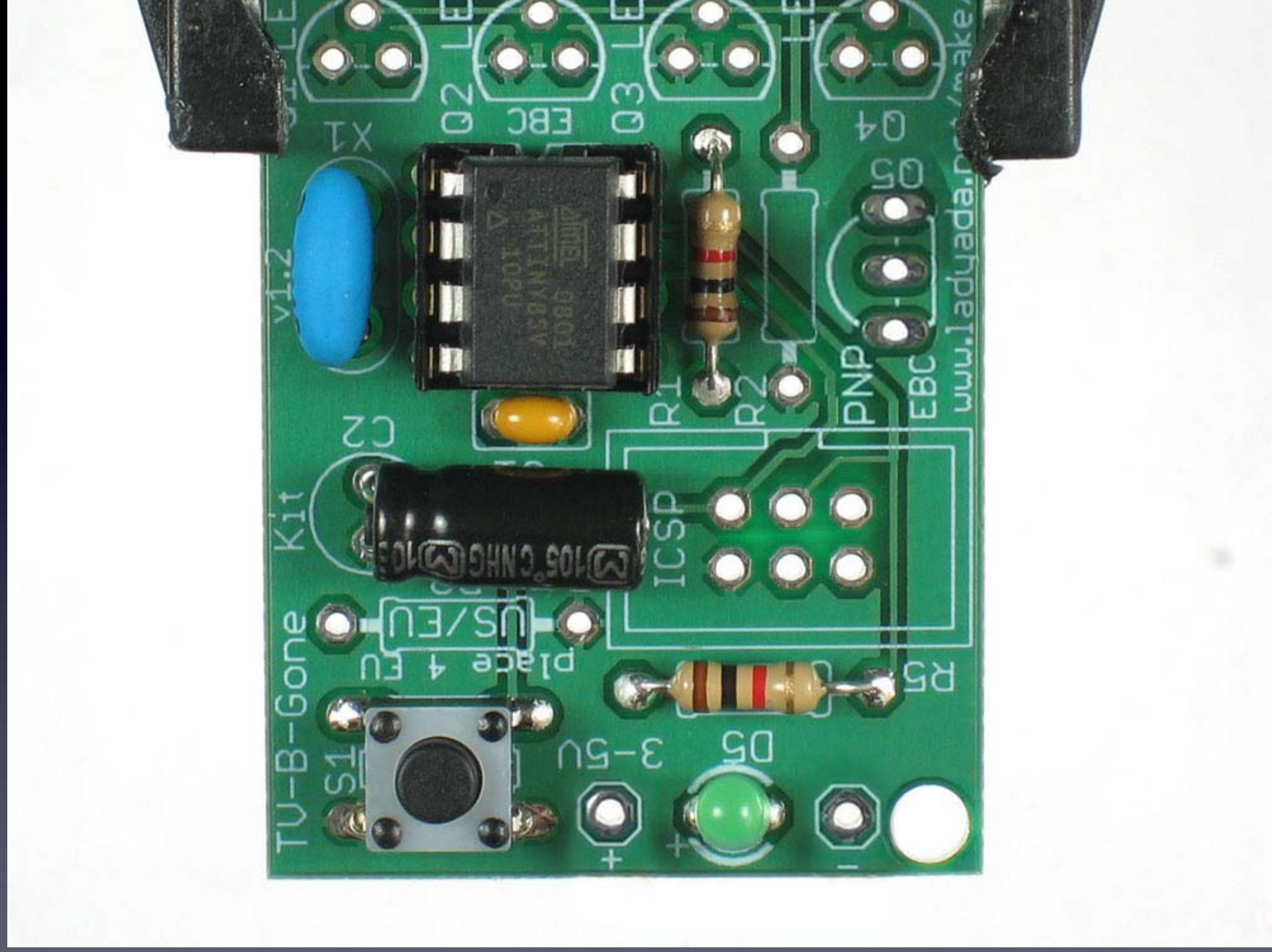
**Proper orientation**



C2  
Long lead





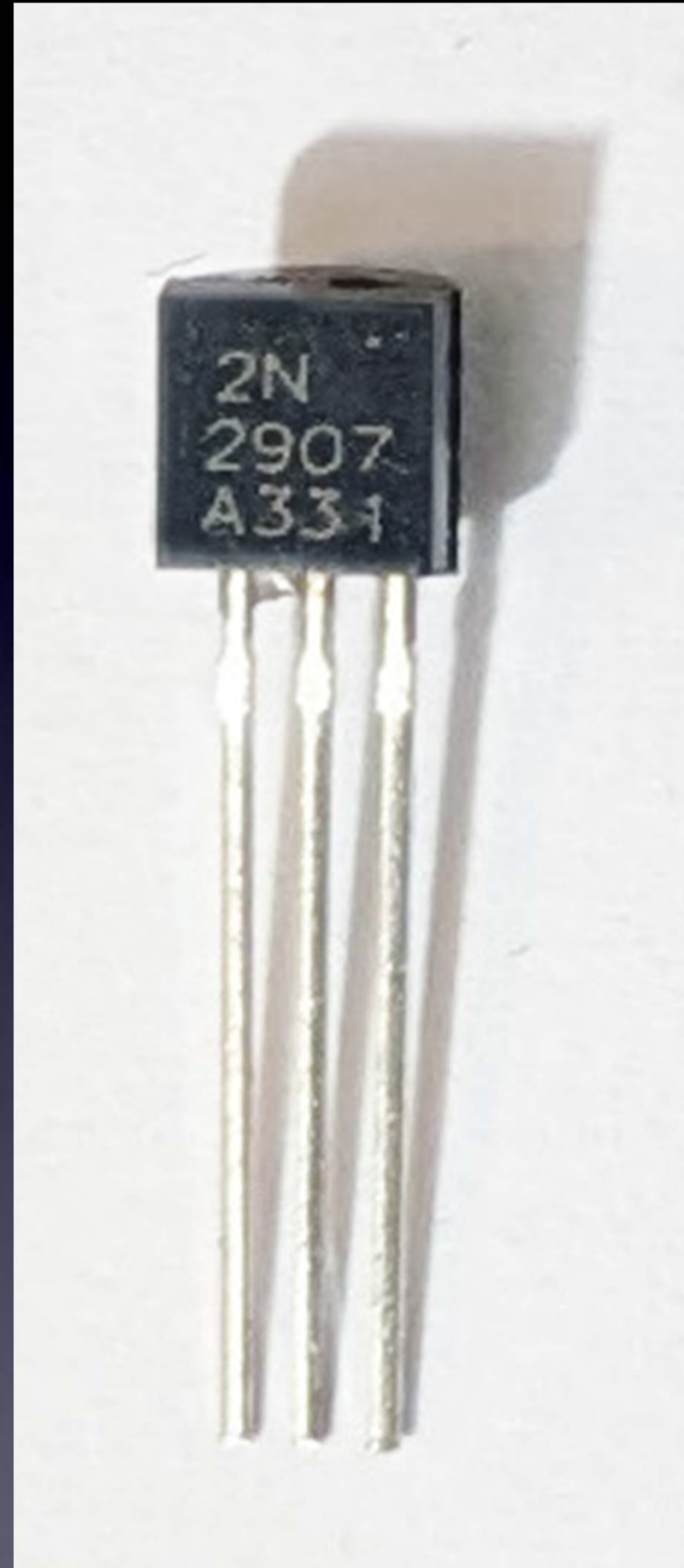
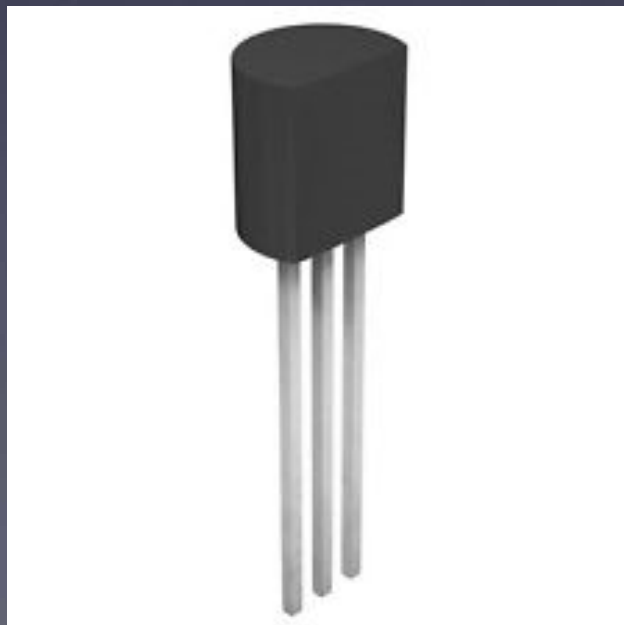


**Q5**

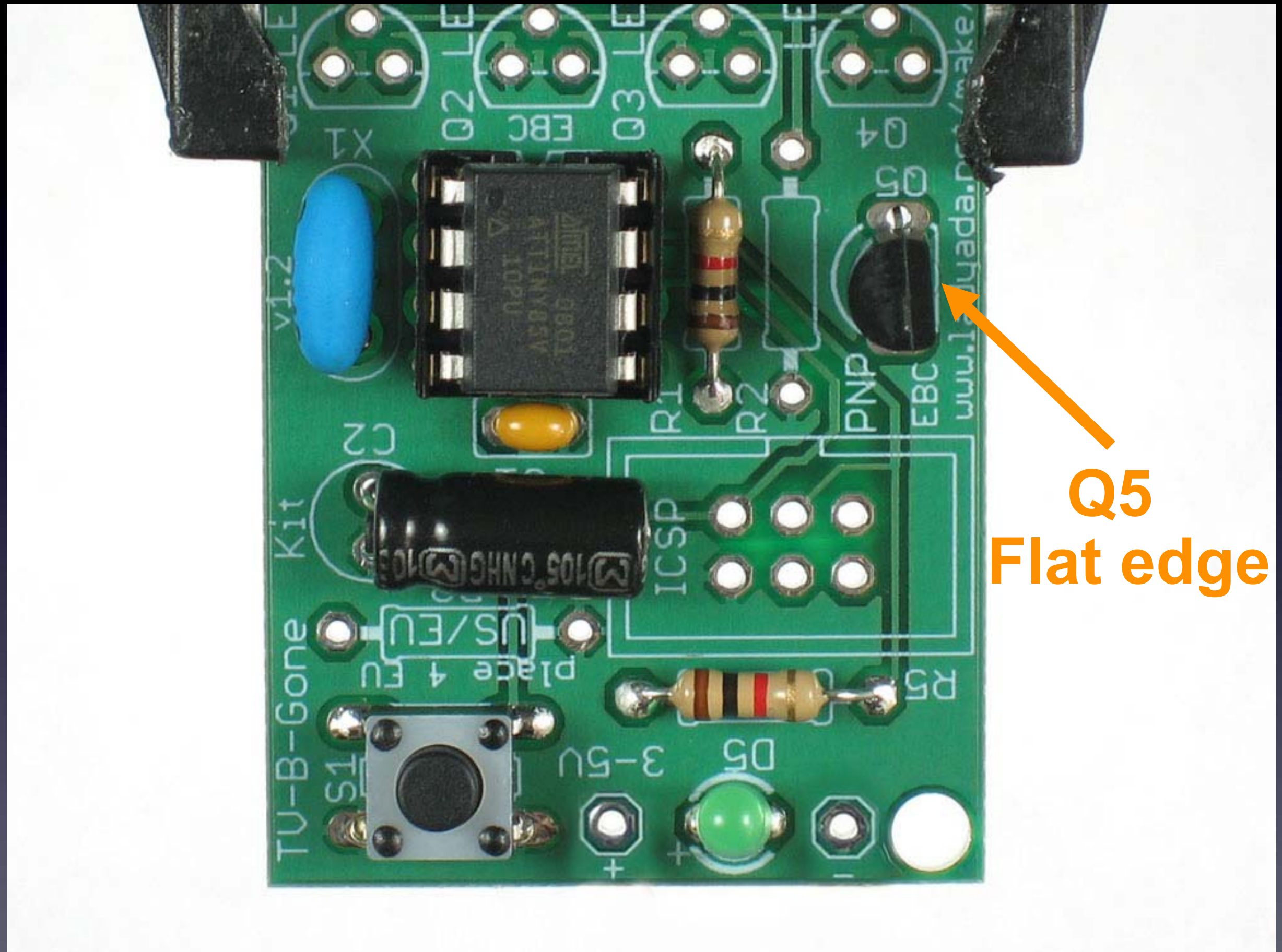
**2N2907**

**(the one that  
is not  
taped to others)**

Look at this shape:







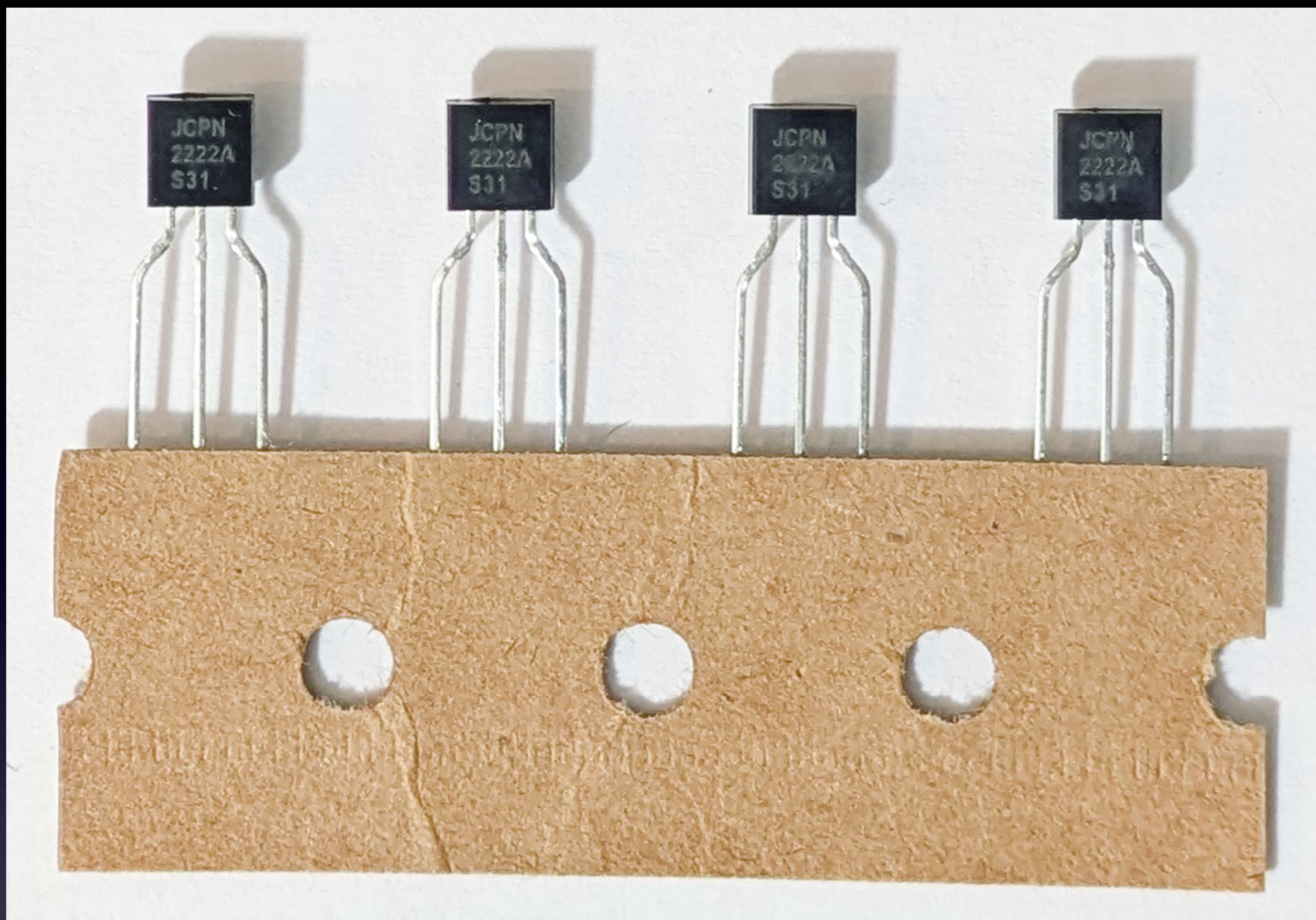
**DO NOT push transistors all the way into the board**

**DO NOT push transistors all the way into the board**



**Only push till it is a little hard to push more**

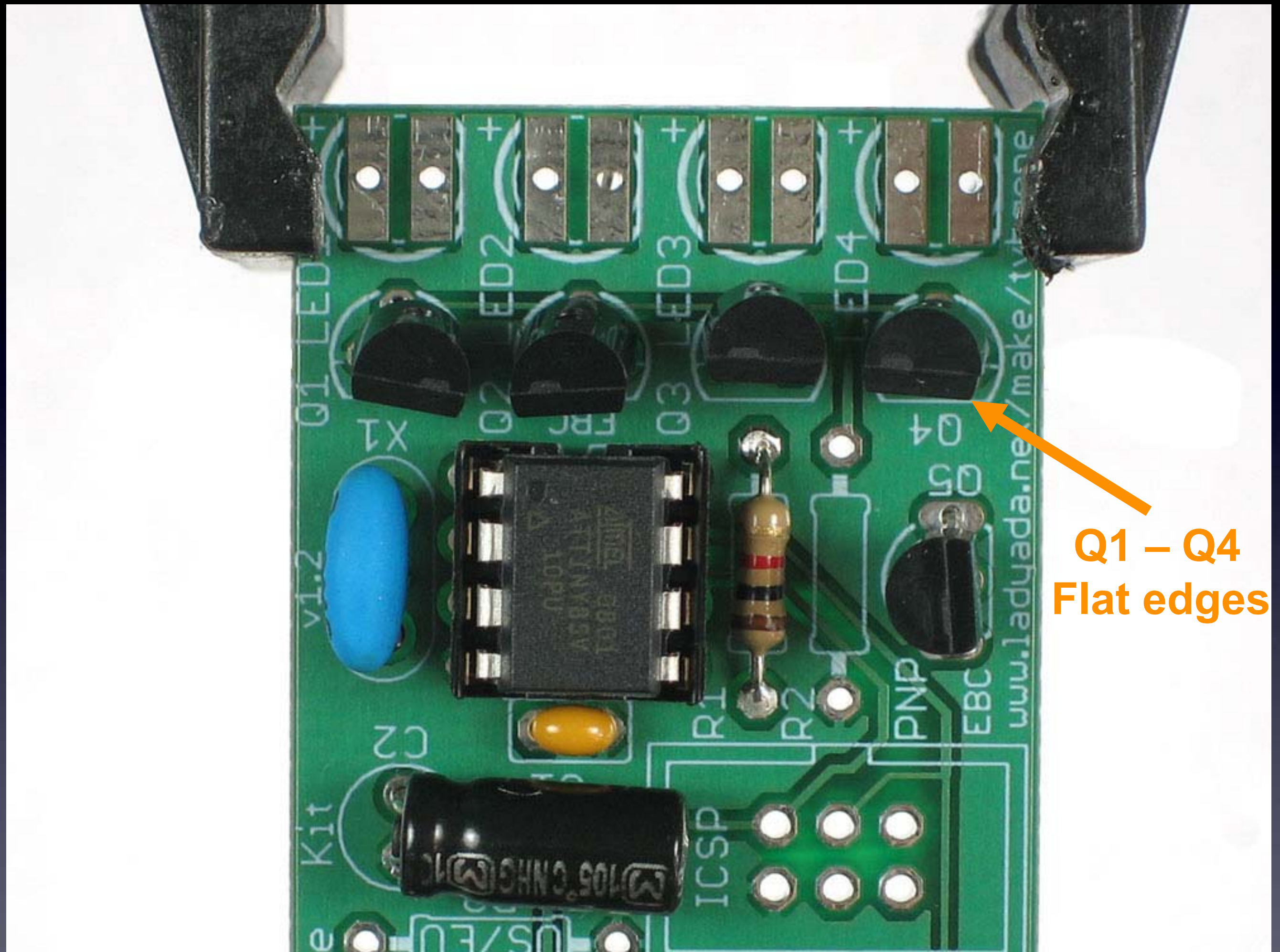




**Q1, Q2, Q3, Q4**  
**2N2222**

**(taped together)**



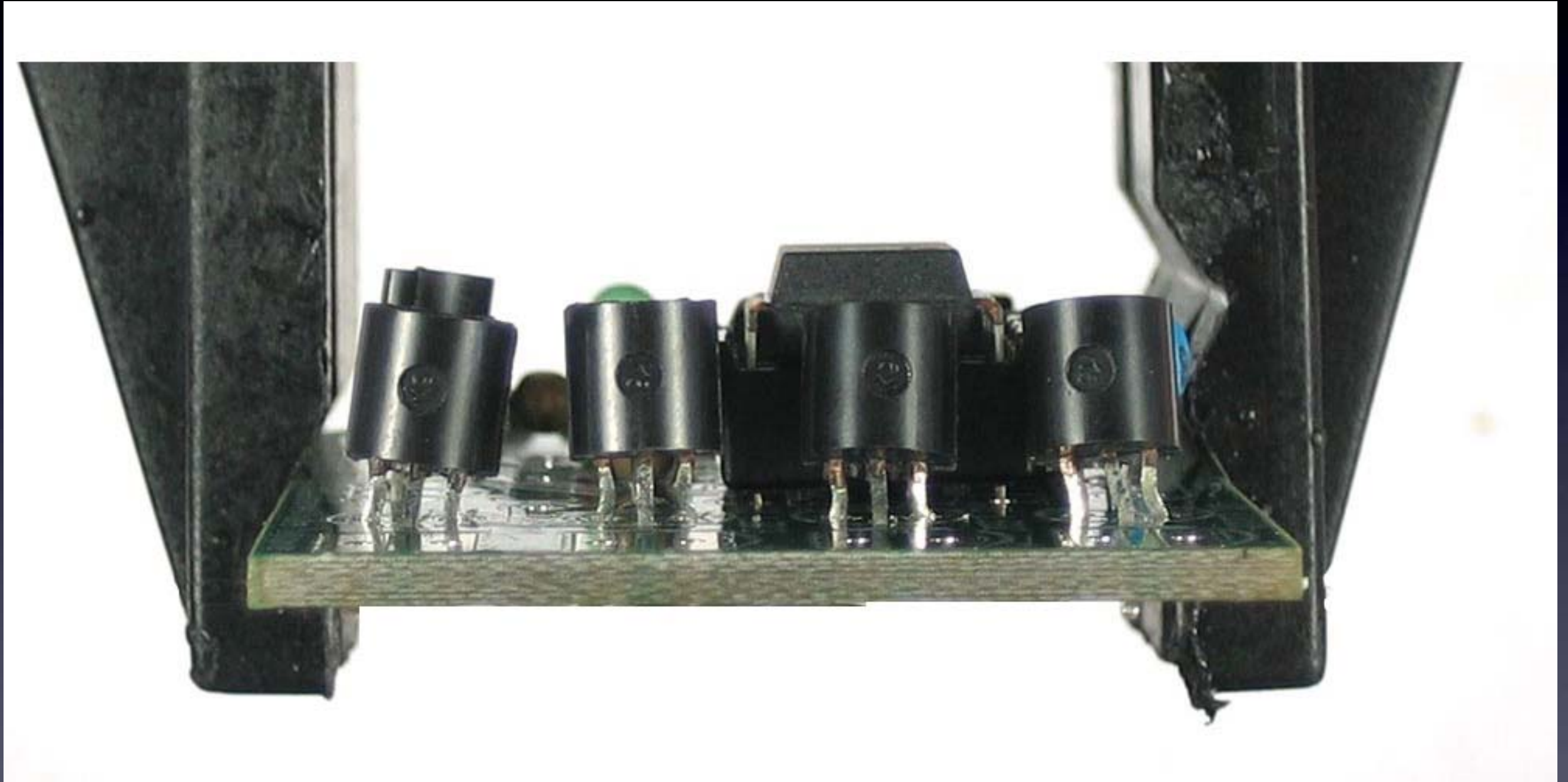


Q1 - Q4  
Flat edges

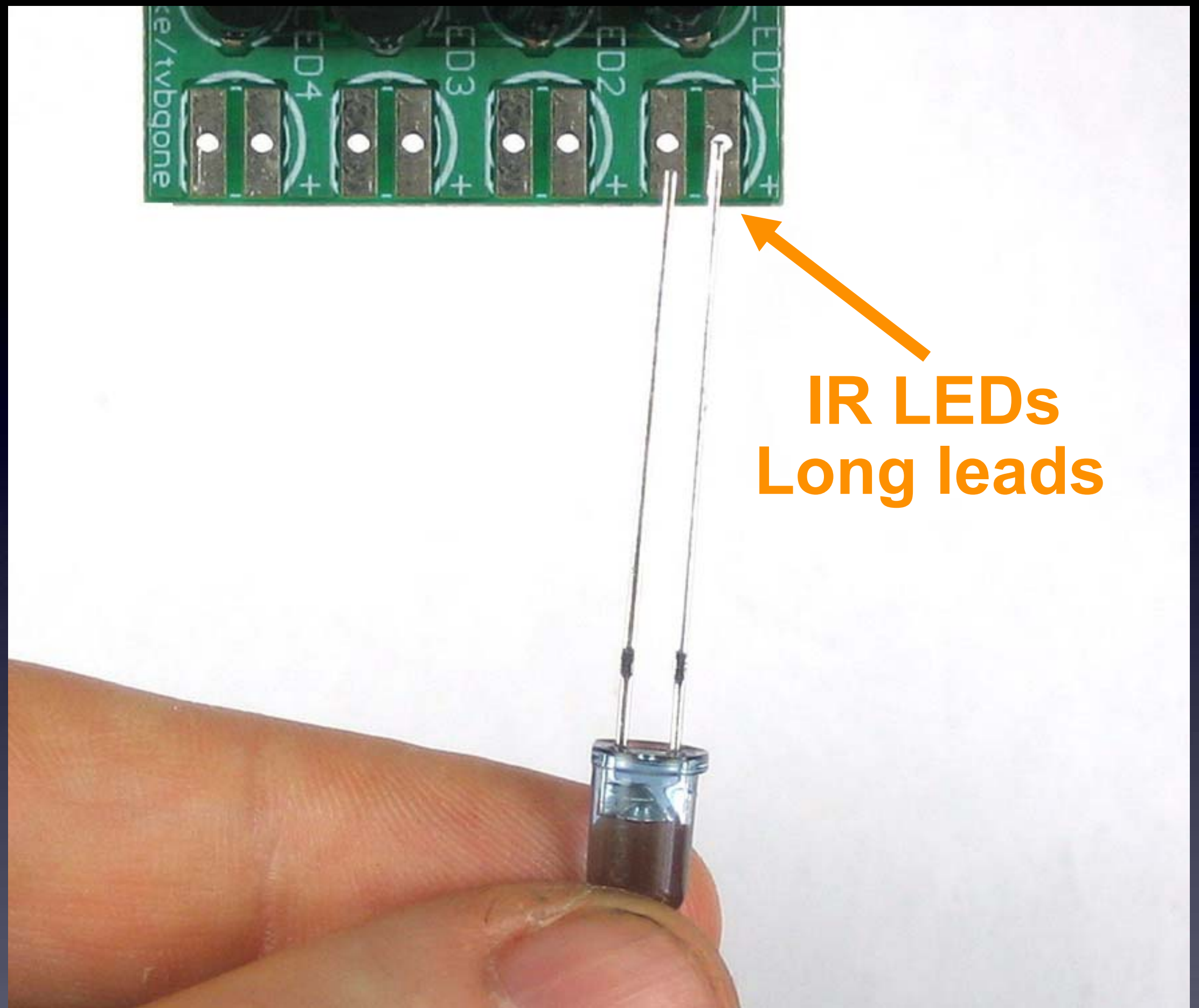
**DO NOT** push transistors all the way into the board



**DO NOT push transistors all the way into the board**



**Only push till it is a little hard to push more**



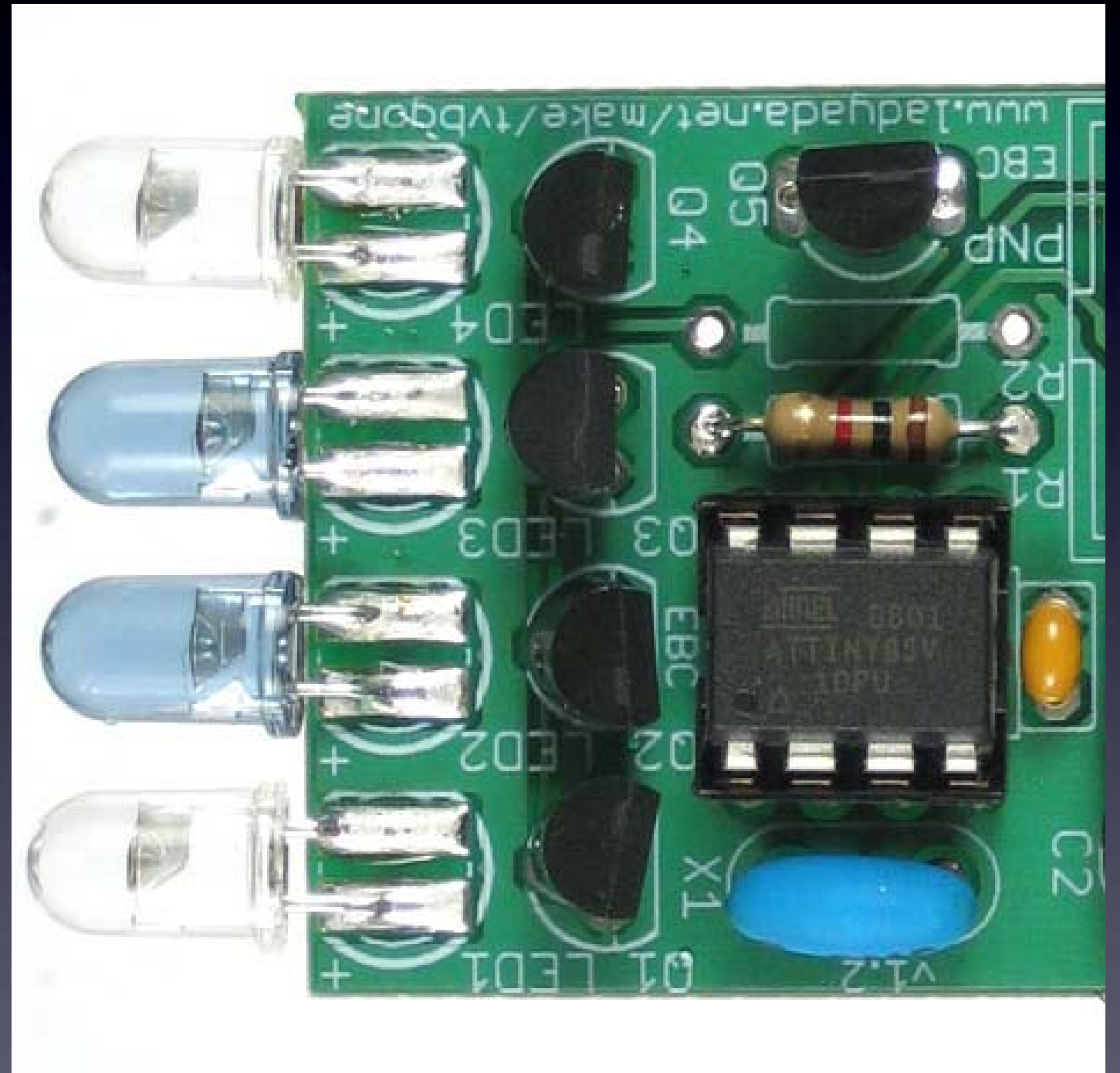
**DO NOT solder these yet!**



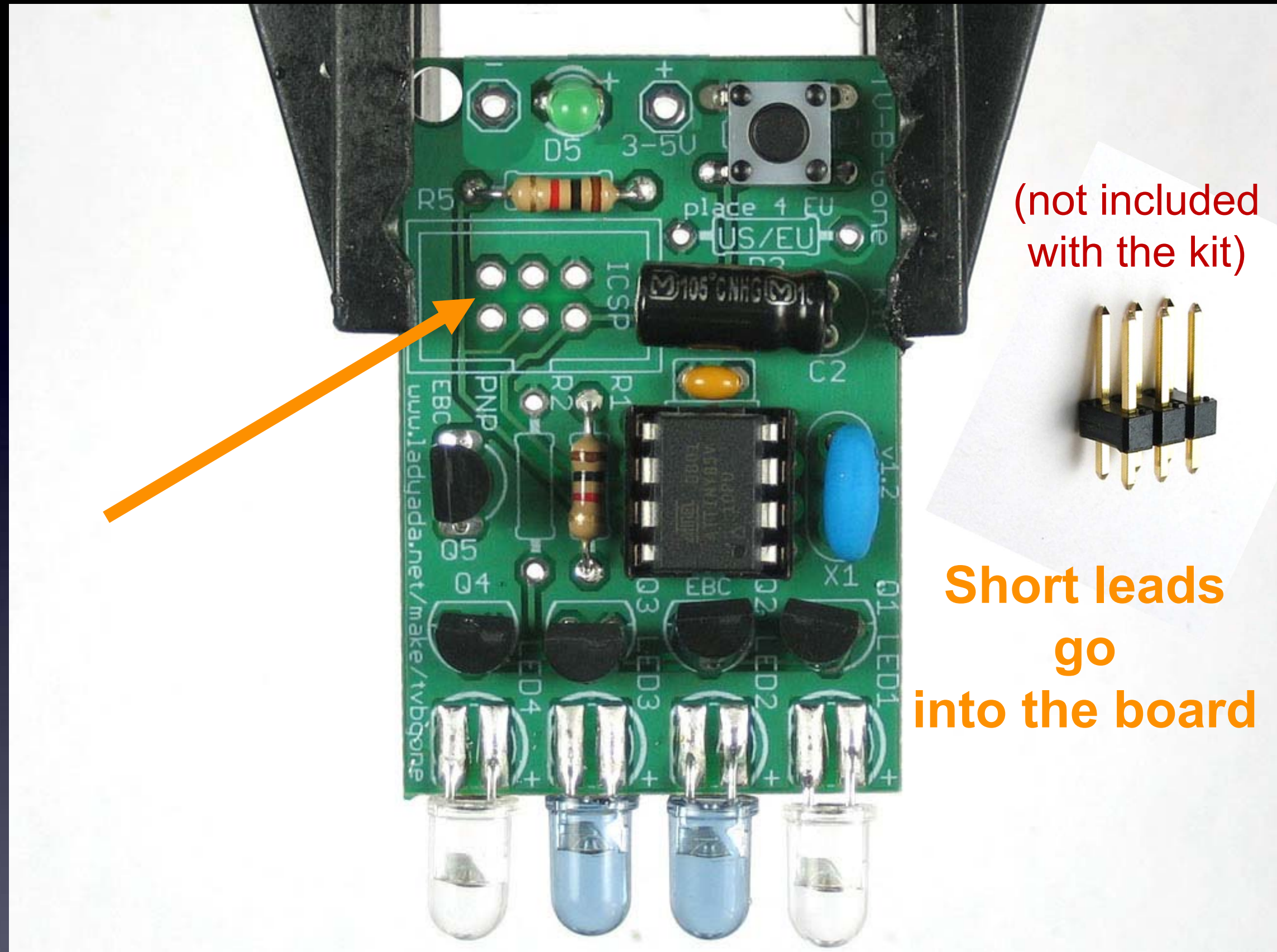
**You may want to bend the IR LEDs over, like this:**



**The color of  
these LEDs  
is unimportant**



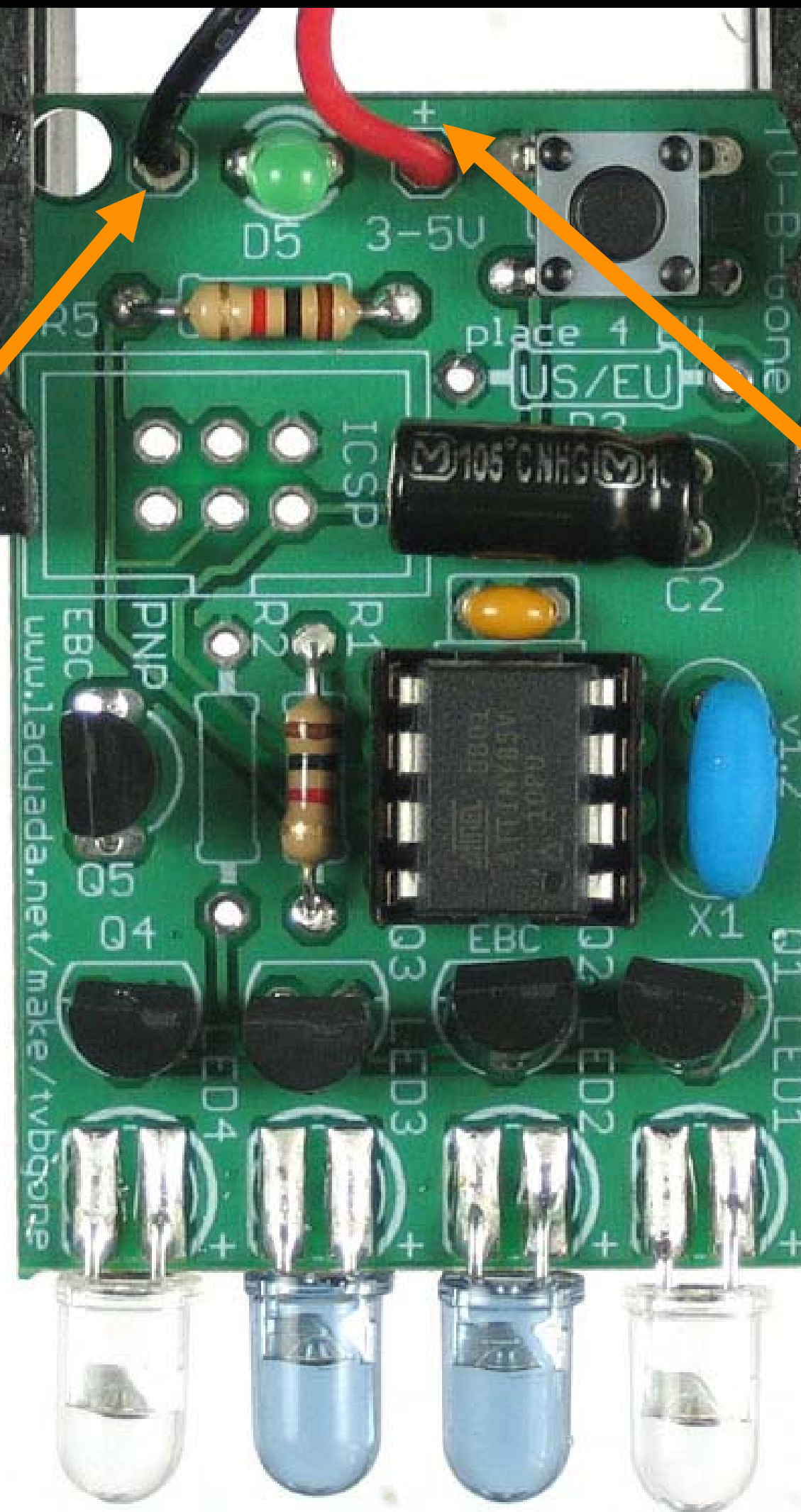
**(The ordering of these LEDs is unimportant)**



**Optional: ICSP header**  
**(for re-programming the microcontroller)**

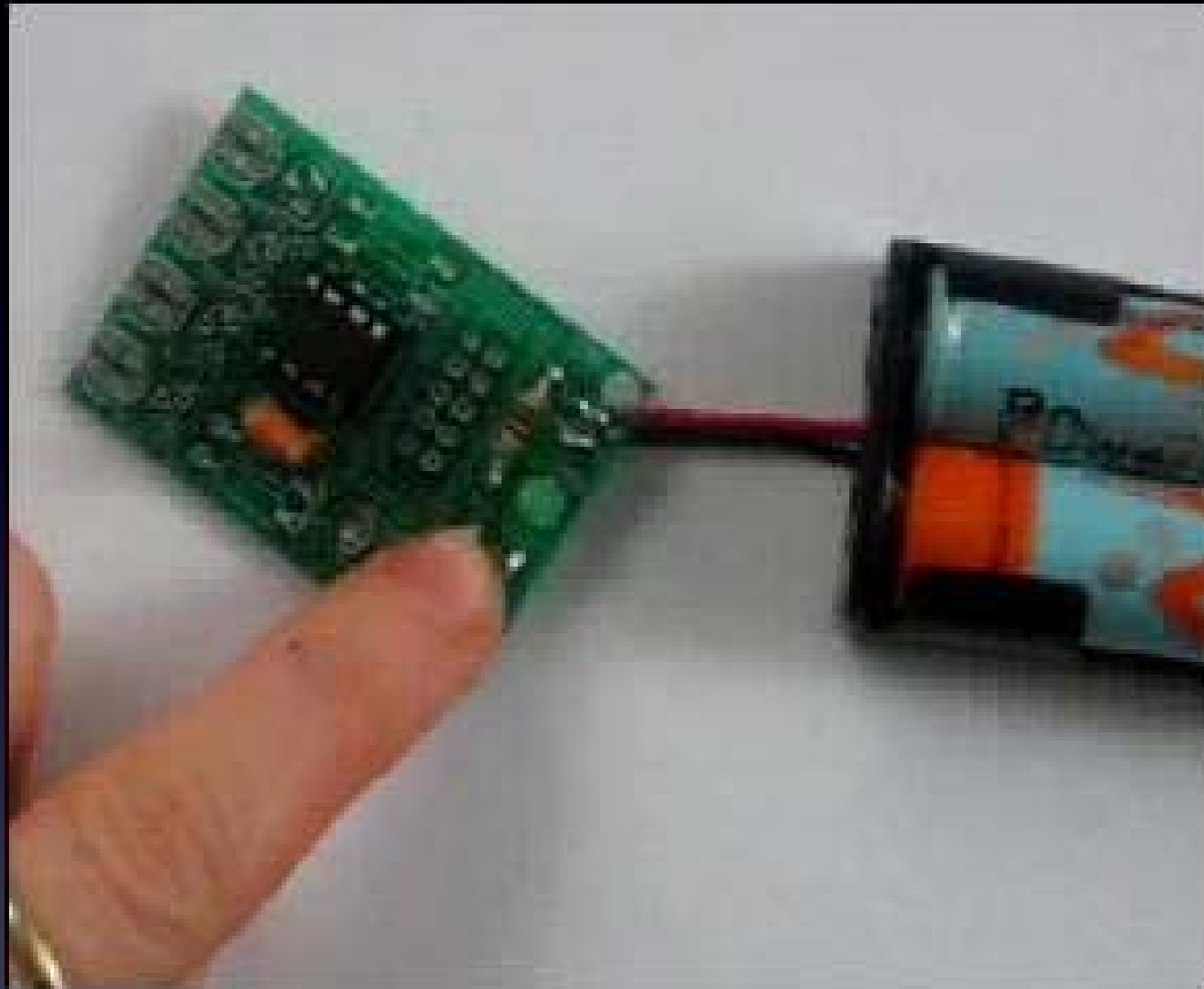
**Black wire  
of battery pack  
“-”**

**Red wire  
of battery pack  
“+”**





# Test 1

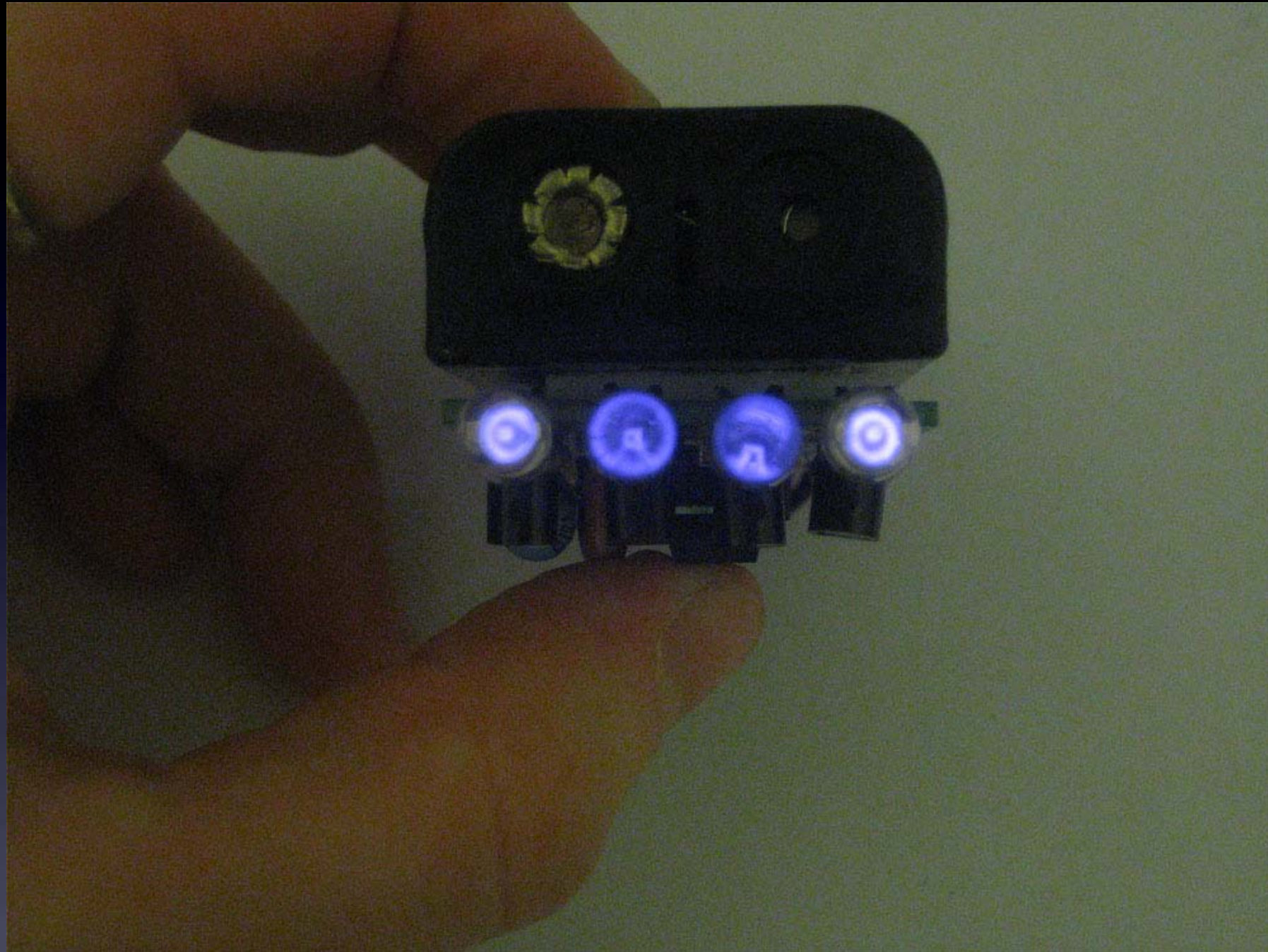


**IMPORTANT:  
Use Alkaline  
AA batteries**

other kinds of AA batteries  
will not work

**Green LED blinks**  
**after inserting batteries**  
(and continues blinking for about 1 minute)

# Test 2



**All IR LEDs blink**

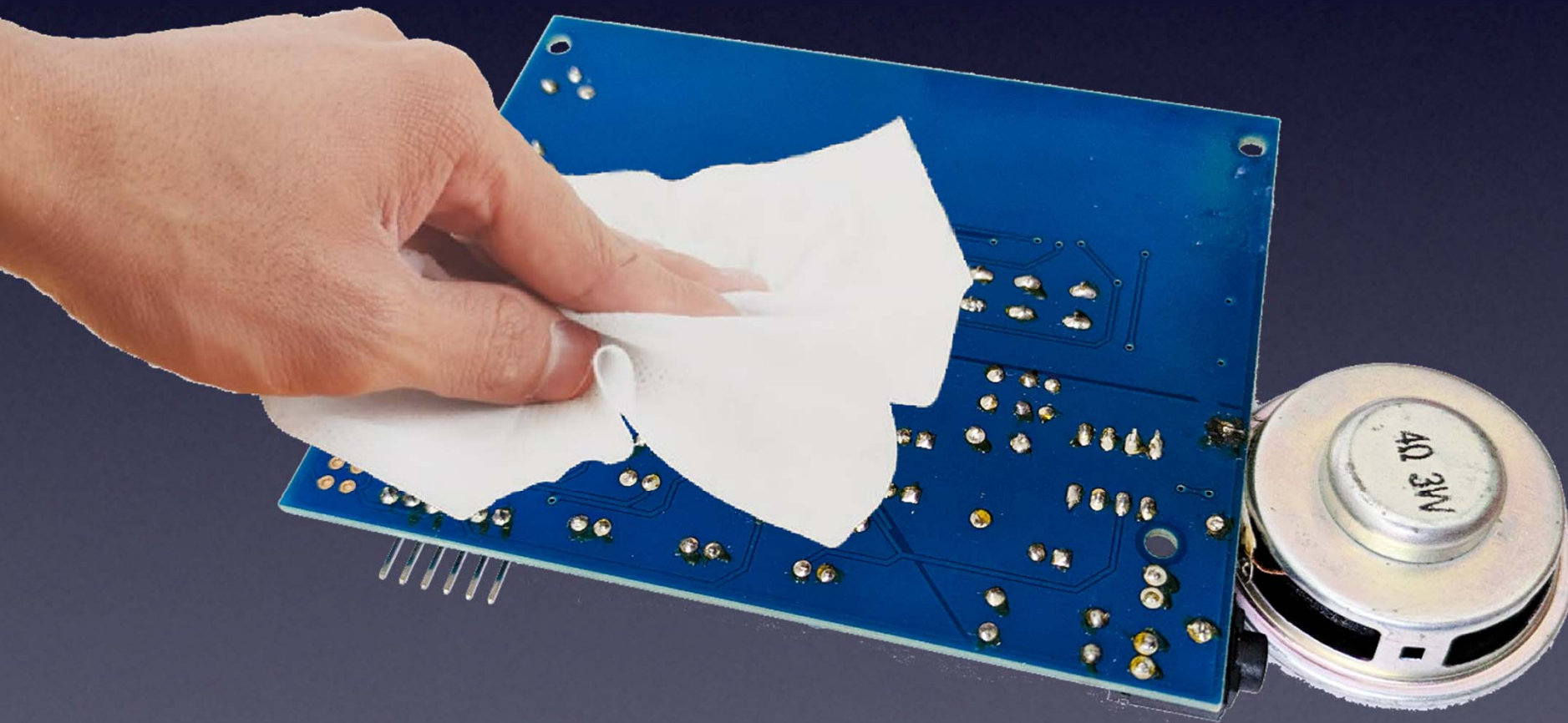
(using your phone's front-facing camera)



If you used any *flux paste* for *re-working problems*

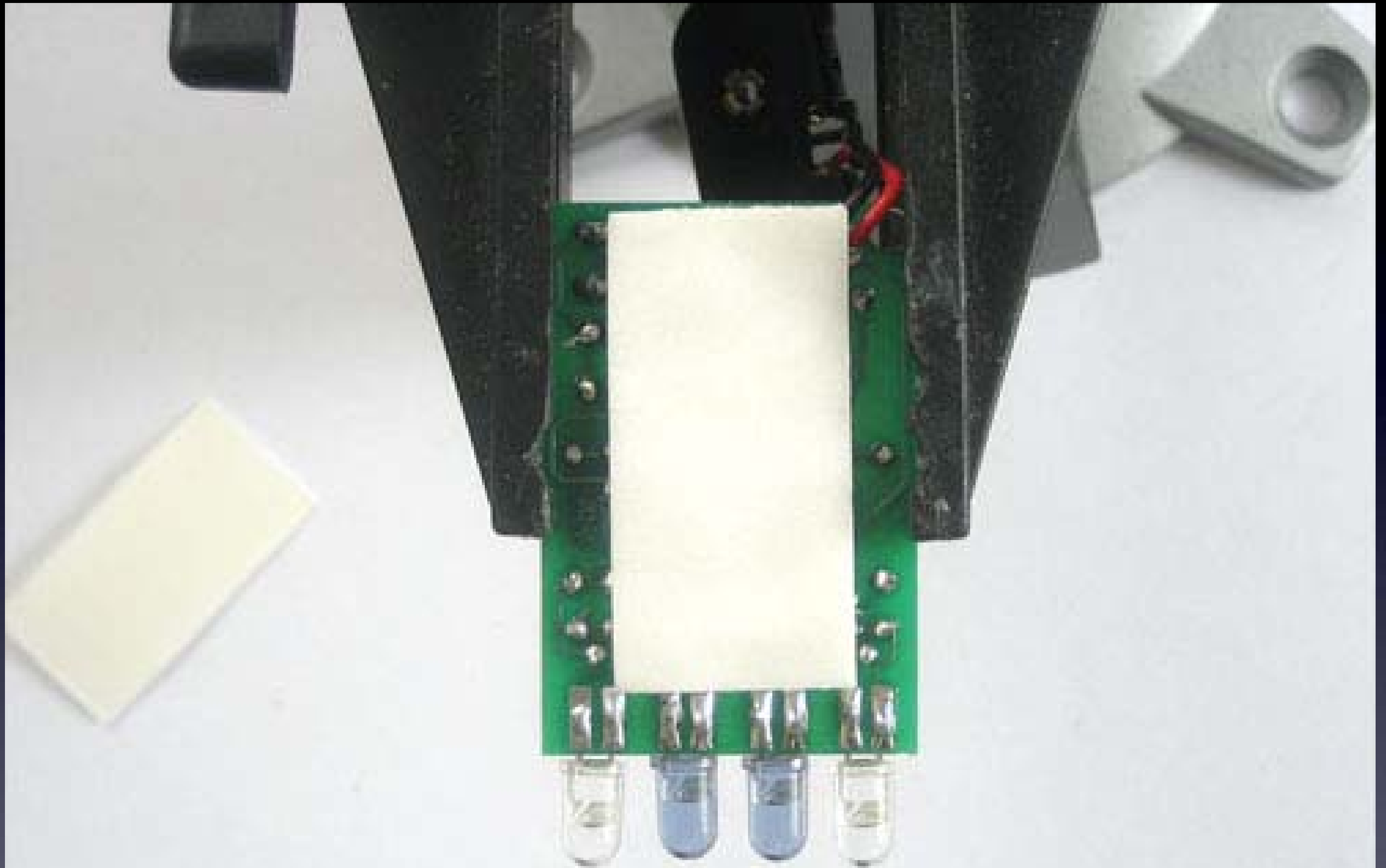


The bottom of the PCB will be sticky from the flux



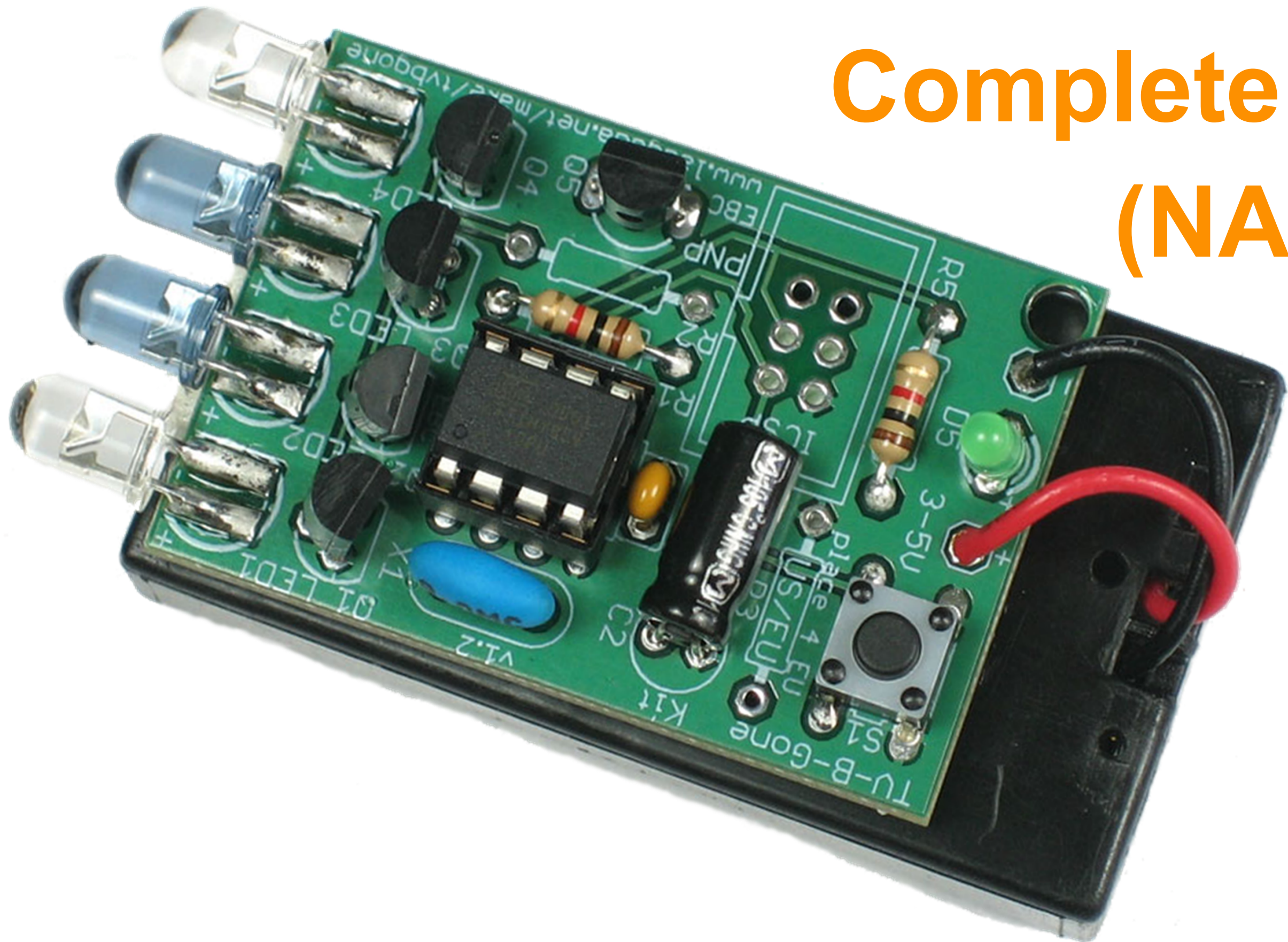
*You can clean it with a cloth wet with Isopropyl Alcohol*





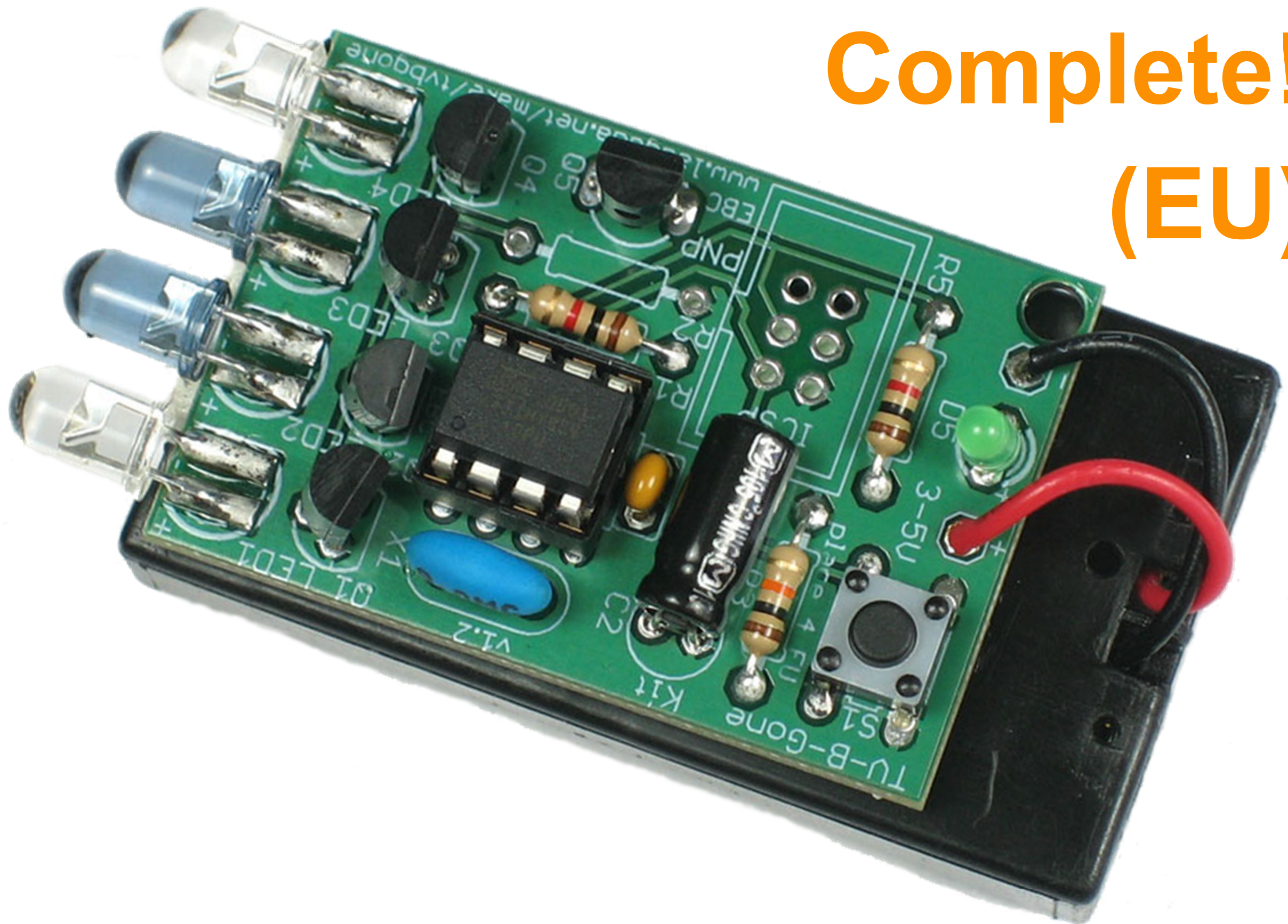
**You can use the double-sided tape to connect the PCB to the battery pack**

Complete!  
(NA)





Complete!  
(EU)





**TV B GONE®**

**Turn off TVs!!**



**Make the world a better place**

Please Remember:

to

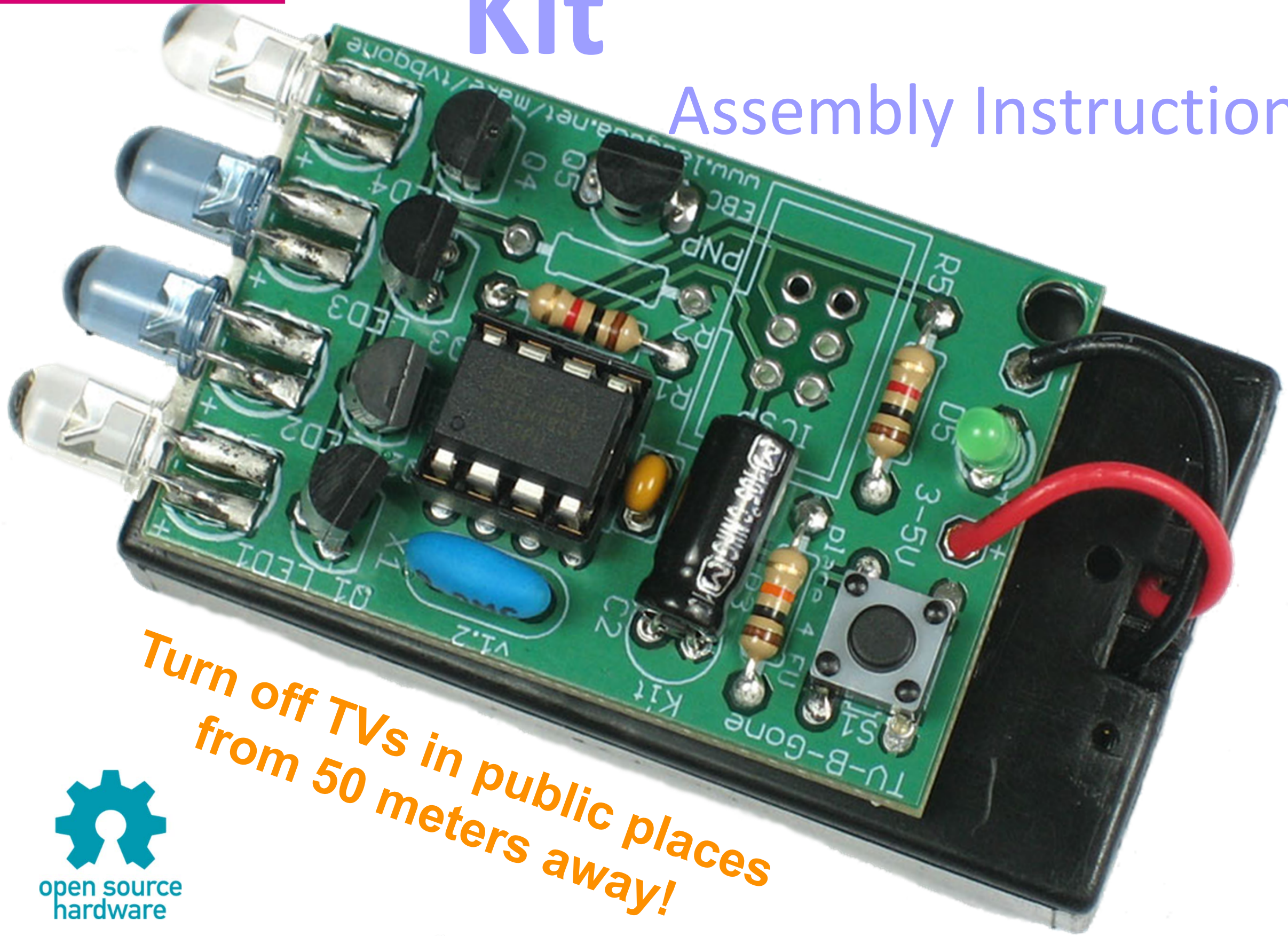
**Wash your hands**

after soldering



# Kit

## Assembly Instructions



Turn off TVs in public places  
from 50 meters away!

